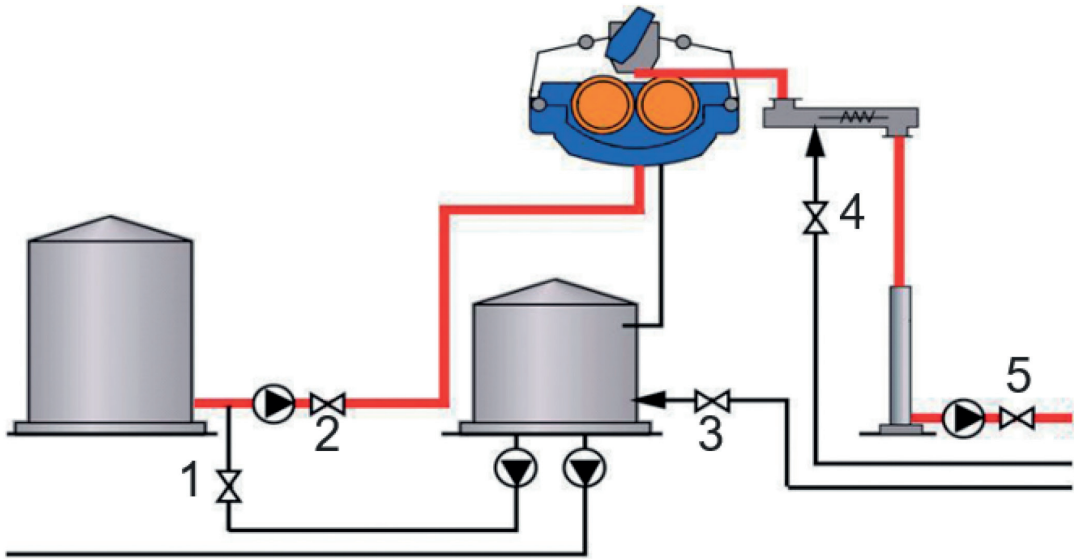


Maintenance recommendation for Neles™ valves in washing stage

Valves	Maintenance scope		
	Inspection	Minor maintenance	Major maintenance
Maintenance intervals Valves # 2 and 5	Every 2 years	Every 4 years	Every 8 years
All other valves	Every 4 years	Every 8 years	Every 12 years
Maintenance scope with required spare parts	Workshop inspection + spare part set	Workshop inspection + spare part set + seat & bearings	Workshop inspection + spare part set + seat & bearings + trim parts

During maintenance Valmet technicians check parts that are not mentioned here and replace damaged parts if possible. Valmet technicians also make recommendations for future inspection and maintenance. Device condition monitoring helps determine whether a particular valve needs attention.

Washing stage valves



Valve	Valve type	E.g.
1	V-port segment valve / Triple eccentric Disc valve	RE_A..AJJST(A) or L12A...AA
2	High consistency segment valve	R2_S../...CJJKT
3	V-port segment valve	RAA...AS or RE_A..AJJST(A)
4	V-port segment valve	RAA...AS or RE_A..AJJST(A)
5	High consistency segment valve	R2_S../...CJJKT