

XH 03 TY RXYB - GAAXH03_F14(BC17)Y Jet Pulse Valves maintenance recommendation

XH-serie ball valve	Maintenance scope	
	Minor maintenance	Major maintenance
Maintenance intervals	Every 350 000 cycles	Every 700 000 cycles
Maintenance scope with required spare parts	Workshop inspection + spare part set (H156395) + valve trim set and shafts if worn	Workshop inspection + spare part set (H156395) + valve trim set (H157340) + shafts (H149238, H149239)

GAAXH-series actuator	Maintenance scope	
	Minor maintenance	Major maintenance
Maintenance intervals	Every 350 000 cycles	Every 700 000 cycles
Maintenance scope with required spare parts	Workshop inspection + spare part set (H156416) + bearing and gear unit and cylinders if worn	Workshop inspection + spare part set (H156416) + bearing and gear unit (H157336) + cylinders (2 x H155687 if worn)

Valve spare part set = Assy. drw. F85253.

Parts no#: 062, 063, 064, 065, 066, 069, 130

Valve trim set = Parts no# 003, 007, 070, 091, 099, 150

Valve IMO: 1 XH 70 (EN)

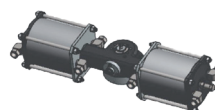
Actuator spare part set = Assy. drw. F87140.

Parts no#: 016, 017, 018, 019, 022, 024, 062

Bearing and gear unit = Parts no# 004, 005, 015, 026

Actuator IMO: 1 GC 70 (EN)

During maintenance Valmet technicians check parts that are not mentioned here and replace damaged parts if possible. Valmet technicians also make recommendations for future inspection and maintenance. Device condition monitoring helps determine whether a particular valve needs attention.



Operational
benefits:



Improved
plant
availability



Optimized
performance



Ensured
quality



Improved
safety