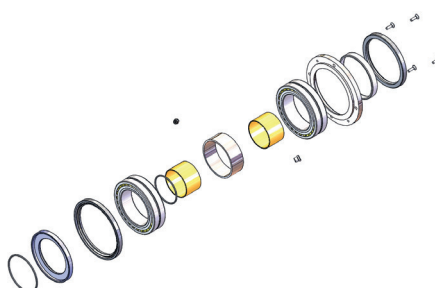
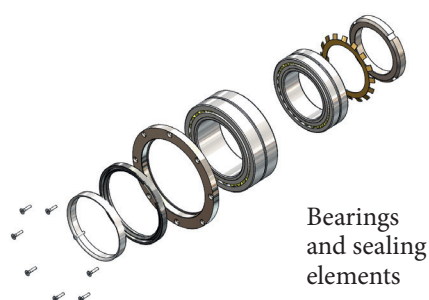


General maintenance recommendations for Flowrox™ hose pumps

Product	Series	Element	Every hose change	Every 5 years
HOSE PUMP	LPP-T LPP-D	Hose & lubricant	Replace	x
		Hose leak detector	Clean & inspect	x
		Breather	Clean & inspect	x
		Body	Clean & inspect	x
		Gear motor oil level	Inspect	Check 3rd party IOM
		Bearing grease	Add according to IOM	x
		Main bearing kit	x	Replace
		Rotor bearing kit	x	Replace
		Coupling	x	Inspect
		Crankshaft	x	Inspect



Hoses



Operational
benefits:



Improved
plant
availability



Optimized
performance



Ensured
quality



Improved
safety