

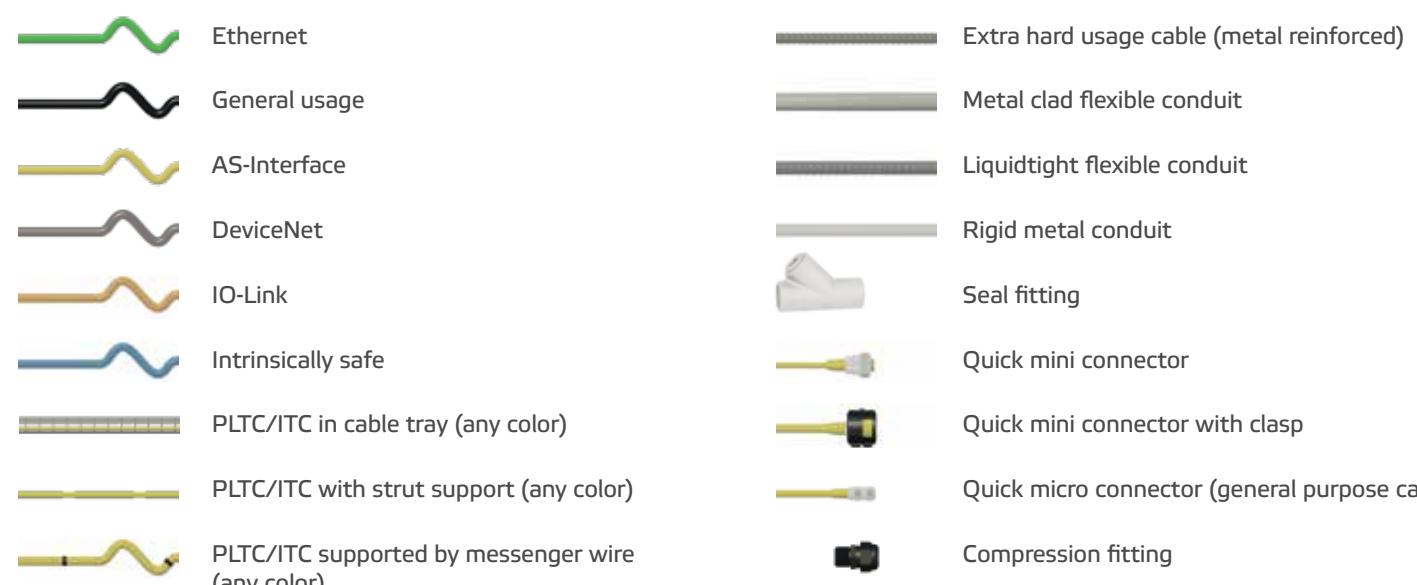
StoneL™ valve communication solutions

NEC hazardous area networking guide



Protocol	Topology	Max distance	Max # devices	Cabling
ASi	Not limited	ASi-3 • 100 m per network segment • Up to 300 m with 2 repeaters and 2 20 m drops in series. • Additional distance with multiple parallel repeaters, T-terms and terminators available for special extensions. ASi-5 • 200 m per network segment	ASi-3 • 62 per network; 496 max I/O 44 bits per scan ASi-5 • 62 per network; 1536 max I/O 16-bits per scan • Advanced diagnostics	ASi-3 and ASi-5 Unshielded, untwisted 2-wire for data and power (16 AWG is preferred).
DeviceNet	Trunk/drop	500 m @ 125 kbit/s 250 m @ 250 kbit/s 100 m @ 500 kbit/s The drop cable length is limited to 6 m per device, with a cumulative drop length limitation by baud rate ranging from 39 m for 500k baud and 156 m for 125k baud.	62	(2) 2-wire with shield (5-wire bundle)
IO-Link	Point-to-point	20 m from IO-Link master to device. Max distance varies on network deployed; 100 m typical for industrial ethernet.	8 to 16 (based on master)	Unshielded, 3-wire (Class A typical with M12 connectors)

Legend



NEC 500 wiring guidelines*

Tray cabling system

Class I & II, Division 2

- Conduit/cabling
 - Power Limited Tray Cable (PLTC) rated or Instrument Tray Cable (ITC) rated cable used in cable tray.
 - PLTC or ITC used as open wiring up to 15 m (50 ft) protected by angles, struts or messenger wire and secured at intervals not exceeding 1.8 m (6 ft).
 - PLTC or ITC used in liquidtight or MC flexible conduit.
- Connections
 - PLTC and ITC may be connected using compression fittings designed to avoid tensile stress at termination.
 - Flexible cord and quick connectors suitable provided conditions are met as described for nonincendive equipment.
- Field instruments
 - Must be nonincendive equipment rated.
- Special notes
 - PLTC power supplies (Class 2 approved) limited to 100 watts with maximum of 60 VDC used to limit energy into the circuit.
 - ITC power supplies limited to 5 amps and 150 volts rms.

Nonincendive equipment used in explosionproof and tray cabling systems

Class I & II, Division 2 only

- Seal-offs not required.
- Liquidtight conduit or flexible cord for extra hard usage may be used where flexibility is required.
- Field instruments must be nonincendive equipment rated.
- Quick connectors may be used with the following provisions:
 - Never removed before plugging and unplugging.
 - Current does not exceed 3 amps @ 120 VAC.
 - Cord is listed for hard usage with receptacle and plug of the locking ground type and does not exceed 900 mm (3 ft).
 - A label is attached to the receptacle warning against unplugging while energized.
- Special notes
 - Nonincendive components have current interrupting contacts that are hermetically sealed or non-arcing (solid state).
 - Enclosures may be opened while circuits are energized but wiring may not be manipulated until power is removed.

* Reference NEC articles 501, 502 and 504.

Explosionproof system

Class I & II, Division 1 & 2

- Conduit/cabling
 - Rigid metal conduit or steel intermediate conduit.
 - MI (Mineral Insulated, Metal Sheathed) or MC (Metal Clad) where flexibility required.
 - Seal-offs for all enclosures (except those with special ratings).
- Connections
 - Fittings must be explosionproof approved.
- Field instruments
 - Complete apparatus must be explosionproof rated.
- Special notes
 - No seal-offs are required for StoneL JM, Quartz and Axiom (AX).
 - Power must be removed before opening enclosures.

Intrinsically Safe (IS) systems

Class I & II, Division 1 & 2

- Conduit/cabling
 - General purpose cable.
 - Cable capacitance and inductance must be considered.
 - Barriers (associated apparatus) limit voltage and current.
- Connections
 - General purpose connectors.
 - Quick connectors without limitation.

Field instrument components

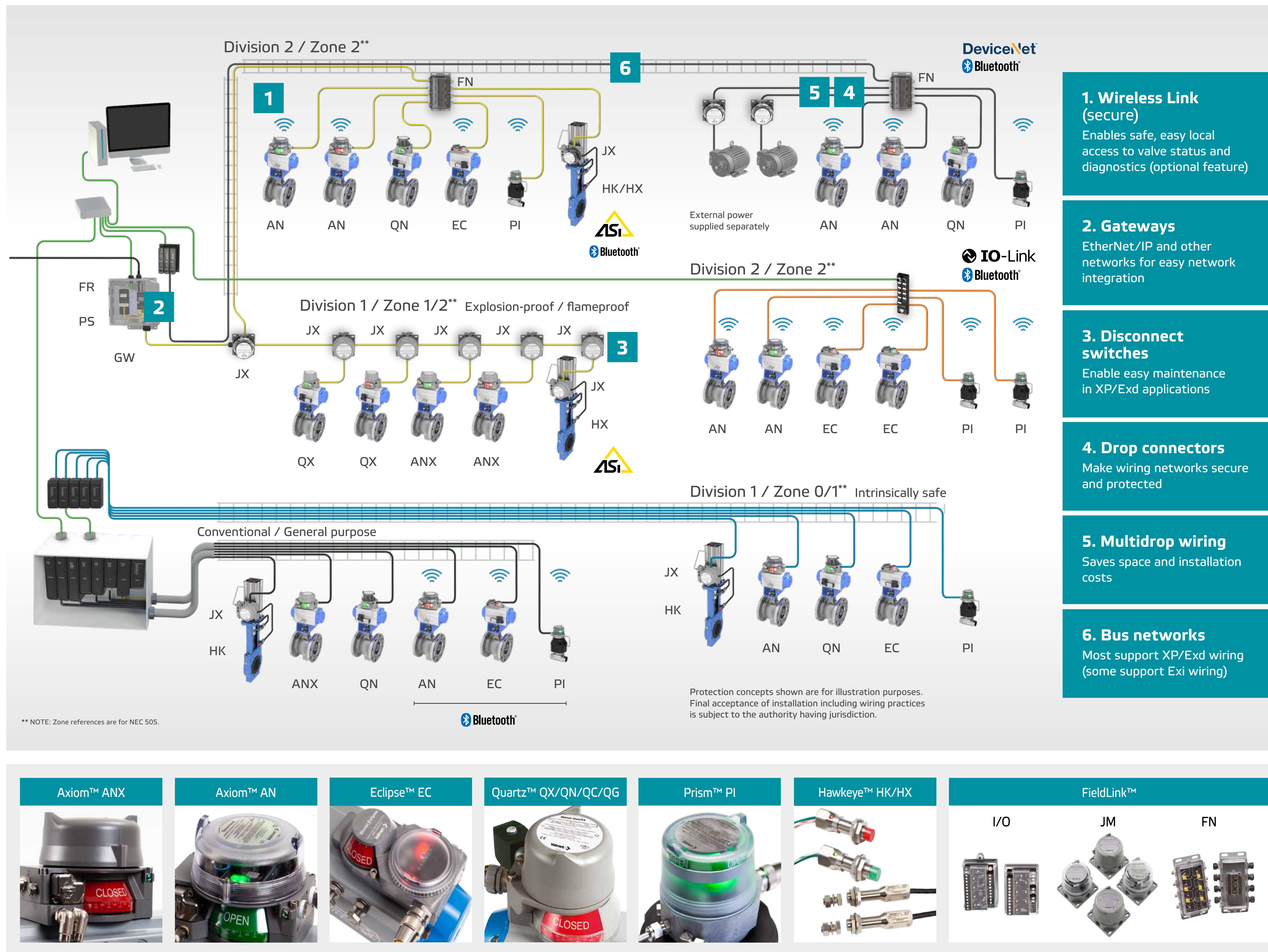
- Field instruments must be classified as simple (non-energy storing) or IS (IS apparatus).
- IS devices must be approved per FISCO or entity concept.
- Parameter matching using entity concept:

IS apparatus	Associated apparatus
Lowest Vmax in segment	> Voc
Lowest Imax in segment	> Isc
Lowest Pmax in segment	> Pt
Ctotal (field devices*cable)	< Ca
Total (field devices*cable)	< La

- Parameter matching using FISCO is same as entity concept except cable and device Li & Ci may be ignored (must be within established FISCO values).

Special notes

- Instrument wiring may be manipulated while energized.
- Protected drop connectors are recommended since bus performance will be affected by short circuit on the spur.



1. Wireless Link (secure)

Enables safe, easy local access to valve status and diagnostics (optional feature)

2. Gateways

EtherNet/IP and other networks for easy network integration

3. Disconnect switches

Enable easy maintenance in XP/Exd applications

4. Drop connectors

Make wiring networks secure and protected

5. Multidrop wiring

Saves space and installation costs

6. Bus networks

Most support XP/Exd wiring (some support Exi wiring)

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IEC hazardous area networking guide



Protocol	Topology	Max distance	Max # devices	Cabling
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Legend



IEC wiring guidelines*

Intrinsically Safe (IS) systems Ex ia Zone 0, 1 & 2

- Conduit/cabling
 - Use only insulated cable and conductors (test voltage > 500 VAC).
 - Separate IS cables from non-IS with spacing (at least 50 mm) or other means (shielding, screens, metal housing). Identify with light blue color unless shielded or metal sheathed cable.
 - Cable capacitance and inductance must be considered.
 - Barriers (associated apparatus) limit voltage and current.
- Connections
 - Use glands or compression fittings suitable for particular cable and compatible with enclosure.
 - Check connectors may be acceptable.
- Field instruments
 - Field instruments must be classified as simple (non-energy storing) or IS (IS apparatus).
 - IS devices must be approved per FISCO or entity concept.
 - Parameter matching using entity concept:

IS apparatus	Associated apparatus
Lowest Vmax in segment	> Voc
Lowest Imax in segment	> Isc
Lowest Pmax in segment	> Pt
Ctotal (field devices+cable)	< Ca
Ltotal (field devices+cable)	< La

- Parameter matching using FISCO is same as entity concept except cable and device L₁ & C₁ may be ignored (must be within established FISCO values).
- Special notes
 - Instrument wiring may be manipulated while energized.
 - Protected drop connectors are recommended since bus performance will be affected by short circuit on the spur.

Flameproof system Ex d Zones 1 & 2

- Conduit/cabling
 - Rigid metal conduit or steel intermediate conduit may be used. (Not illustrated)
 - Stopping boxes with special compound must be used - not more than 50 mm from the flameproof enclosure wall.
 - Standard cables may be used but cross sectional area may not be greater than 40% of conduit.
- Armoured and non armoured cable with robust construction must be used. Glands must be used to limit gas propagation and tough rubber or synthetic sheath.
- Cable glands rated Ex d and specifically designed for cable type (armoured or non armoured) must be used not more than 50 mm from the flameproof enclosure wall.

Connections

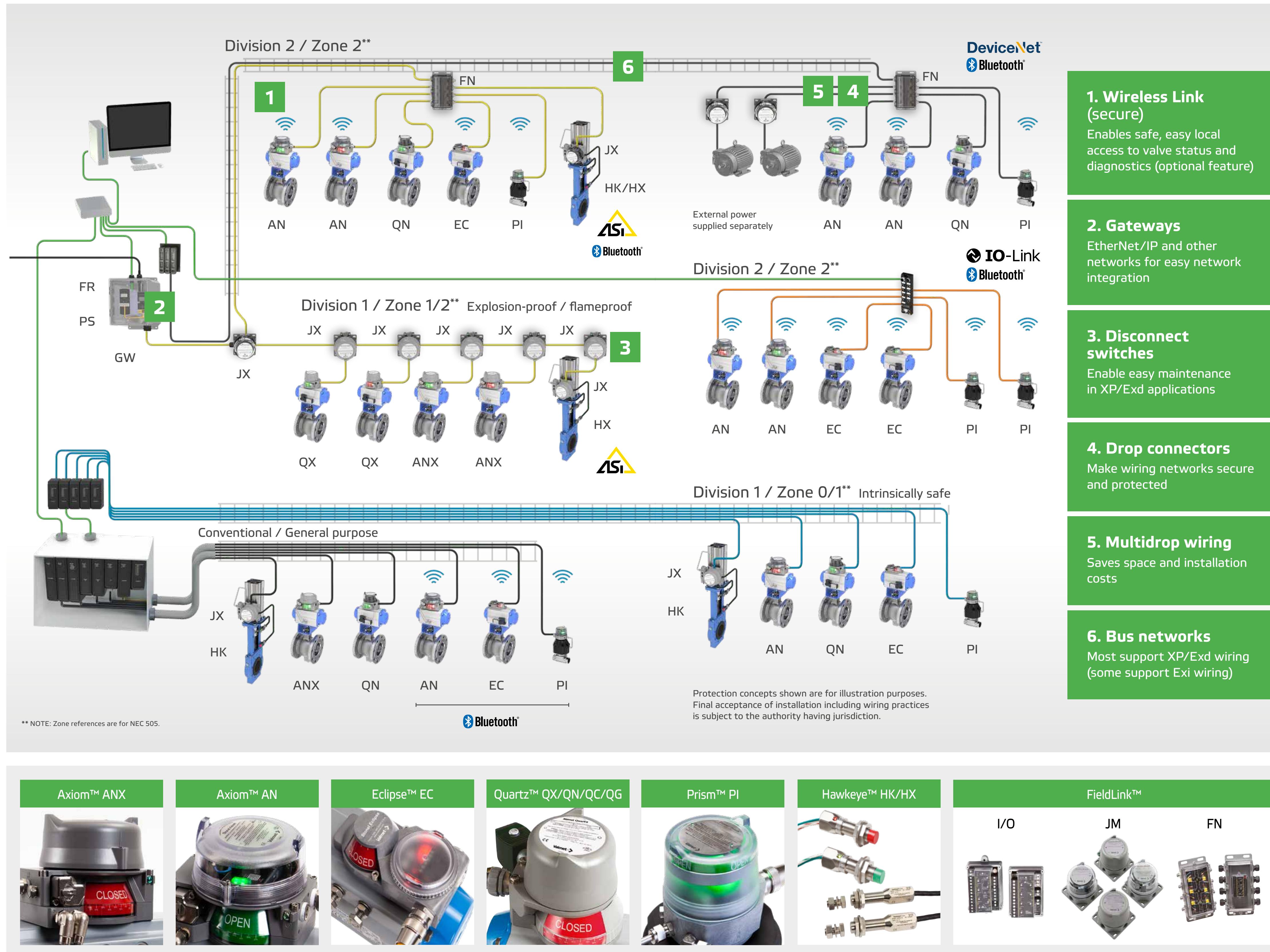
- Fittings must be flameproof approved.
- Field instruments
 - Complete apparatus must be flameproof approved.

- Special notes
 - Ex e cabling practices and fittings may be used if the terminal compartment is approved to that standard.
 - Power must be removed before opening enclosures.

Nonincendive equipment used in flameproof system Ex n Zone 2 only

- Conduit/cabling
 - Same as flameproof.
- Connections
 - Same as flameproof.
- Field instruments
 - Approved for use as nonincendive (nonsparking) devices by certified approval agencies.

* Reference IEC60079-14. Guidelines are general in nature and not meant to be comprehensive. Typically they are supplemented at the national level in order to describe detailed practices which are unique to each country.



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