

Neles™ Omega™ globe valve

Series GM

Installation, maintenance and
operating instructions

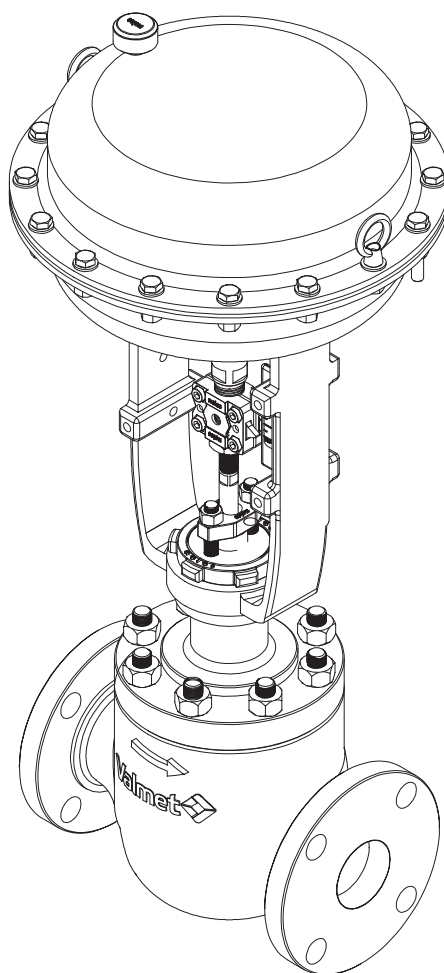


Table of contents

GENERAL	3	TOOLS	14
Scope of the manual	3	ORDERING SPARE PARTS	14
Valve construction	3	EXPLODED VIEW AND PARTS LIST	15
Valve markings	3	DIMENSIONS AND WEIGHTS	16
Technical specifications	3	Valve GM	16
Valve seat leakage class	3	Actuator VDD/VDR	18
Recycling and disposal	3	Actuator VBD/R	20
Safety precautions	4	Actuator VBC	21
TRANSPORTATION, RECEPTION AND STORAGE	4	Actuator VBC with volume chamber	22
VALVE INSTALLATION	5	Actuator VCC without handwheel	23
General	5	Actuator VCC with handwheel	24
Installation into the pipeline	5	EU DECLARATION OF CONFORMITY FOR ATEX APPROVED VALVES	25
Hydrostatic testing and Line flushing	5	TYPE CODE	26
Control valve assembly	5	GENERAL SAFETY WARNINGS AND DISCLAIMERS	29
Valve insulation	5	General safety warnings	29
MAINTENANCE	6	General disclaimers	29
General	6		
Gland packing adjustment & bellows seal	6		
Replacing the gland packing	6		
Replacing the general trim and body reassembly	7		
Pilot balanced plug	9		
High temperature graphite seal trim	10		
High temperature metal seal trim	10		
TESTING THE VALVE	12		
REMOVAL & MOUNTING THE ACTUATOR	12		

Subject to change without notice.

All trademarks are property of their respective owners.



This product meets the requirements set by the Customs Union of the Republic of Belarus, the Republic of Kazakhstan and the Russian Federation.

READ THESE INSTRUCTIONS FIRST!

These instructions provide information about safe handling and operation of the valve.

If you require additional assistance, please contact the manufacturer or manufacturer's representative.

SAVE THESE INSTRUCTIONS!

Addresses and phone numbers are printed on the back cover.

1. GENERAL

1.1 Scope of the manual

This manual provides essential information on series GM-Omega multistage trim installed sliding stem valves. Actuators and positioners are only discussed briefly. Refer to the individual manuals for further information on their installation, operation and maintenance.

NOTE:

Selection and use of the valve in a specific application requires close consideration of detailed aspects. Due to the nature of the product, this manual cannot cover all the individual situations that may occur when the valve is used.

If you are uncertain about use of the valve or its suitability for your intended purpose, please contact Valmet for more information.

For valves in oxygen service, please see also the separate installation, maintenance and operating instructions for oxygen service (see Neles document id:10O270EN.pdf).

1.2 Valve construction

Series GM-Omega multistage trim valves are flanged (weld end available) single seated sliding stem control valves. The valve seat ring and retainer and plug with stem is a module accessible through the bonnet opening (top entry) of the body.

Our standard design provides a cage guide with a piston type plug with a quick change seat ring. The two split cages (cage guide and multistage cage) and inserted plug seal ring makes strong support to ensure valve alignment.

For few cases in very small rated Cv, a unbalanced contoured trim is used in this series.

This series is available with series of reduced Cv trims and the standard seat tightness is class III-V, optional trims can meet to class VI, ANSI/FCI 70-2.

The detailed structure is revealed by the type code shown on the valve identification plate. The type code is explained in Section 11.

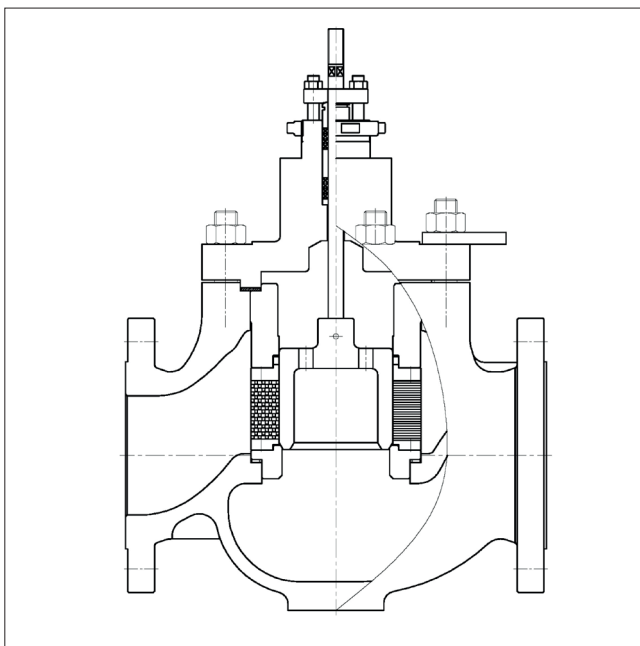


Fig. 1 Construction of the Neles GM series Single Seated Valve

1.3 Valve markings

The body markings are: manufacturer's trademark, nominal size, pressure rating and material of the body. The identification plate is attached on an actuator yoke side.

Markings on the identification plate:

1. Type designation (Valve code)
2. Size, Rating
3. Cv
4. Body material
5. Plug, Stem material
6. Seat material
7. Temp. min./max.
8. Maximum (shut-off) pressure
9. Valve manufacturing date
10. Tag No.
11. CO No.

1.4 Technical specifications

Face-to-face length:	ANSI/ISA-75.08.01, 03, 04, 05 & ANSI/ISA-75.08.06 (Long) EN 558 series 1
Body rating:	Class 150 to Class 2500 PN 10 to PN 450
Max. pressure differential:	acc. to pressure class
Temperature range:	-196° to +593 °C (depending on the body materials and bonnet type)
Flow direction:	indicated by an arrow on the body (normally flow to open)
Actuator mounting:	threaded bonnet with yoke nut or bolted yoke
Stem connection:	clamp with bolts/nuts
Dimensions:	see Section 10
Weights:	see Section 10

Note that the max. shut-off pressure is based on the mechanical maximum differential pressure at ambient temperature. You must always observe the fluid temperature when deciding on applicable pressure values. When selecting a valve you must also check the noise level, cavitation intensity, flow velocity, actuator load factor, etc. using Nelprof.

1.5 Valve seat leakage class

The valve follows the seat leakage classifications of ANSI/FCI 70-2 requirement.

1.6 Recycling and disposal

Most valve parts can be recycled if sorted according to material. Most parts have a material marking. A material list is supplied with the valve. In addition, separate recycling and disposal instructions are available from the manufacturer. A valve can also be returned to the manufacturer for recycling and disposal for a fee.

1.7 Safety precautions

CAUTION:

Do not exceed the valve performance limitations!

Exceeding the limitations marked on the valve may cause damage and lead to uncontrolled pressure release. Damage or personal injury may result

CAUTION:

Do not dismantle the valve or remove it from the pipeline while the valve is pressurized!

Dismantling or removing a pressurized valve will result in uncontrolled pressure release. Always isolate the relevant part of the pipeline, release the pressure from the valve and remove the medium before dismantling the valve.

Be aware of the type of medium involved. Protect yourself and the environment from any harmful or poisonous substances. Make sure that no medium can enter the pipeline during valve maintenance.

Failure to do this may result in damage or personal injury.

CAUTION:

Be aware of plug motion!

To avoid personal injuries resulting from movement of a plug, keep any part of your body, especially fingers out of the flow port. Any tools or any other foreign stuff also must be kept out of this flow ports.

During valve maintenance, make sure that air pressure supply line is disconnected to the actuator.

Failure of this may cause personal inquiry and product damage.

CAUTION:

Protect yourself from noise!

The valve may produce noise in the pipeline. The noise level depends on the application. It can be measured or calculated using the Neles Nelprof software. Observe the relevant working environment regulations in terms of noise emission.

CAUTION:

Beware of a very cold or hot valve!

The valve body may be very cold or very hot during use. Protect yourself against cold injuries or burns.

CAUTION:

When handling the valve or the control valve assembly, take its weight into account!

Never lift the valve or control valve assembly by the positioner, the limit switch or their piping. Place the lifting ropes securely around the valve body (see Fig. 2). Damage or personal injury may result from falling parts.

CAUTION:

Follow the proper procedures when handling and servicing Oxygen valves.

CAUTION:

Hexavalent chromium(VI) or Cr(VI), is known to cause cancer. Be sure to use all appropriate personal protective equipment (PPE) when welding metals containing chromium.

CAUTION:

Ensure that any weld splatter does not fall onto the valve trim. This may prevent proper trim movement or damage critical seating surfaces causing leaks.

CAUTION:

Make sure the valve is not pressurized when removing the actuator.

CAUTION:

Potential electrostatic charging hazard. Ensure the protection in the process.

CAUTION:

Improper stud and nuts or any other parts are not to be used. Use of unapproved stud and nuts or any other parts may cause an accident which results in personal inquires and property damage.

2. TRANSPORTATION, RECEPTION AND STORAGE

Check the valve and the accompanying devices for any damage that may have occurred during transport.

The valve is delivered in the closed position. A valve equipped with a spring-return actuator is delivered in the position determined by the spring.

Store the valve carefully before installation, preferably indoors in a dry place.

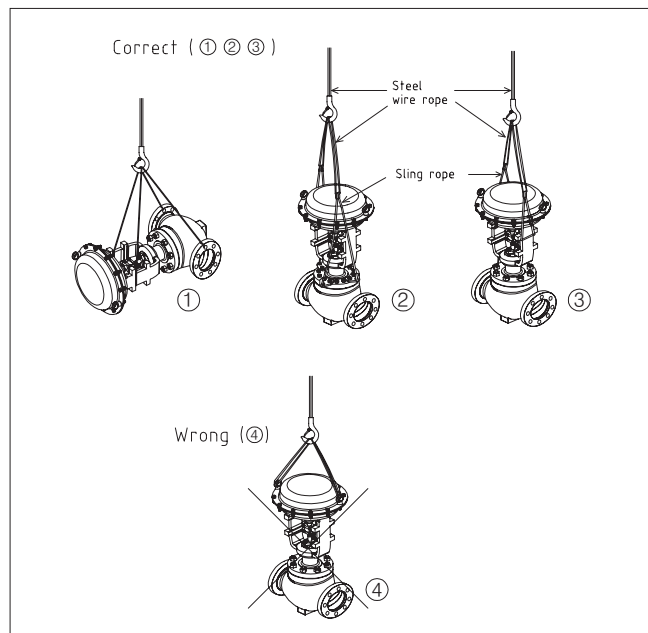


Fig. 2 Lifting the valve

Do not remove the flow port protectors until immediately before installation of the valve into the pipeline.

3. VALVE INSTALLATION

3.1 General

Remove the flow port protectors and check that the valve is clean inside.

CAUTION:

When handling the valve or the control valve assembly, take its weight into account!

NOTE:

Heat insulation should be installed when valve design temperature is over 260°C to protect actuator, positioner and accessories from heat.

3.2 Installation into the pipeline

Pipeline cleaning

Make sure no foreign particles, such as sand or pieces of welding electrode, are in the pipeline, they may damage the sealing surfaces.

Installation valve

The valve has an arrow indicating the flow direction. Install the valve in the pipeline so that the flow direction of the valve corresponds to the flow direction marked on the pipe.

The mounting orientation of the valve should be vertical position as it is shown on Fig. 3.

CAUTION:

Hexavalent chromium(VI) or Cr(VI), is known to cause cancer. Be sure to use all appropriate personal protective equipment (PPE) when welding metals containing chromium.

CAUTION:

Ensure that any weld splatter does not fall onto the valve trim. This may prevent proper trim movement or damage critical seating surfaces causing leaks.

NOTE:

For any other mounting position, please consult the factory.

Choose flange gaskets according to the operating conditions.

Do not attempt to correct a pipeline misalignment by means of flange bolting.

Loads on the valve body from pipeline vibrations can be reduced by supporting the pipeline properly. Reduced vibration also increases the lifetime of the positioner.

Where necessary, you can support the valve by the body, using regular pipe clamps and supports. Do not fasten supports to the valve or flange bolting or to the actuator, see Fig. 3.

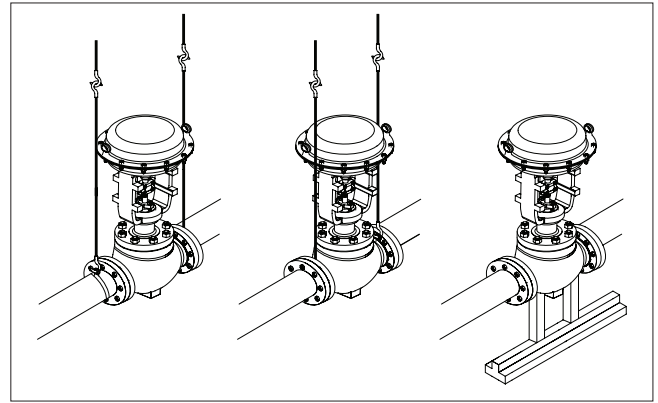


Fig. 3 Installing the control valve into pipeline using supports

3.3 Hydrostatic testing and Line flushing

When performing the hydrostatic test and flushing on the line, the control valve should not be used as an isolating valve. Ensure that the control valve is always in the open position before starting this process; otherwise, it may lead to valve and trim damage or failure of the seals. Flushing and hydrostatic test kits can be purchased from Valmet.

CAUTION:

Flushing trim kit should be installed in the valve (especially 'Omega trim' application) to protect the original trim and the flow passages while the valve installation and line flushing. Unless this caution could result in clogging trim, low flow rates, unstable control, valve leakage and excessive noise and other trouble.

3.4 Control valve assembly

Check all joints, piping and cables.

Check that the actuator stop screws, positioner and limit switches are calibrated. Refer to their installation, maintenance and operating manuals.

3.5 Valve insulation

If necessary, the valve may be insulated. Insulation must not continue above the upper level of the valve body, see Fig. 4.

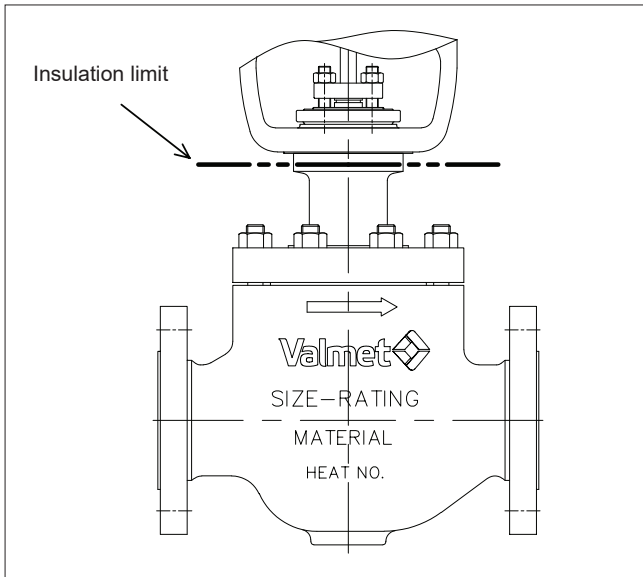


Fig. 4 Insulation of the valve

4. MAINTENANCE

CAUTION:

Observe the safety precautions listed in Section 1.7 before starting work!

CAUTION:

When handling the valve or the control valve assembly, take its weight into account!

4.1 General

The Neles series GM-Omega multistage trim valves require no regular maintenance. However, check the gland packing for leakage. This section outlines the maintenance that can be carried out by the user.

The numbers in parentheses refer to the parts lists and the exploded views of the valve in Section 9.

NOTE:

If you send the valve to the manufacturer for repair, do not dismantle it. Clean the valve carefully, including the inside. For safety reasons, inform the manufacturer of the nature of the medium when you send the valve.

NOTE:

Always use original spare parts to make sure the valve functions as intended.

4.2 Gland packing adjustment & bellows seal

In the event of a packing leakage tighten the hexagon nuts (18) in ¼ turn steps each until the leakage is stopped. Do not tighten more than necessary.

NOTE:

In case of the bellows seal bonnet construction, the gland packings are installed up at the top of the bellows bonnet(8L).

CAUTION:

Bellows assembly(8M) is welded with a the plug set. The bellows assembly should not be twisted.

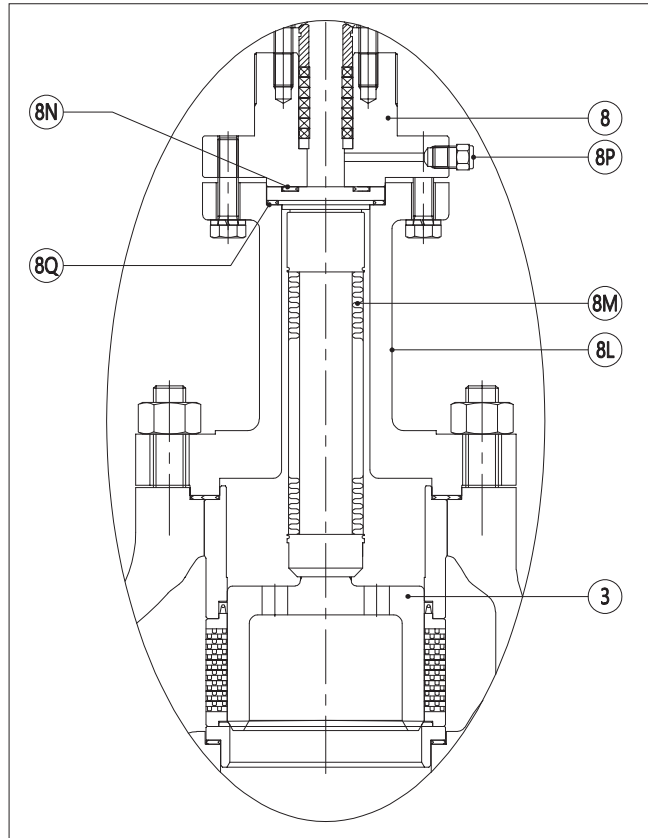


Fig. 5 Bellows seal construction

4.3 Replacing the gland packing

CAUTION:

The bellows seal valve will be shipped from the factory with the plug (8P) inserted into the monitoring port. Customers should connect their leakage detection system to this monitoring port to receive warnings in the event of a bellows seal leakage.

CAUTION:

Do not dismantle the valve or remove it from the pipeline while the valve is pressurised!

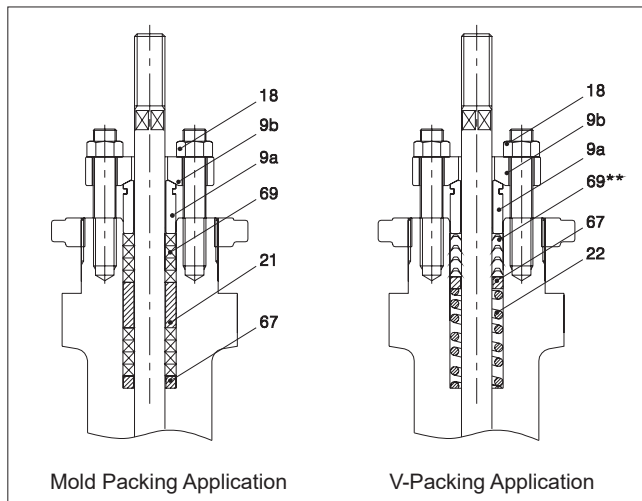


Fig. 6 Gland packing

- Make sure the valve is not pressurised.
- Remove the actuator from the valve stem according to the instructions given in the actuator manual.
- Loosen and remove the hexagon nuts (18).
- Remove the gland flange (9b), and gland (9a) up to the valve stem.
- Remove the old packing rings (69) using a pointed tool, avoid damaging the seal surfaces and valve stem.
- Clean the packing ring counterbore.
- Mount the new packing rings one by one into the packing gland box using the gland as a tool and mount the gland with hand-tightened nuts.
- Each packing ring (69) shall be firmly seated into the stuffing box using the packing tamping tool.

CAUTION:

Be careful when using a hammer.

- Joints of successive braided type packing rings (69 & 69a if applicable) must be inserted 180 degrees against the previously inserted packing rings (69 & 69a if applicable)
- Apply lubricant which is suitable for the process type and temperature to the inner surface of the packing rings excluding PTFE packing and emission packing. (69) (& 69a if applicable). However, lubricant is not allowed for oxygen service or in any processes with temperature higher than 260°C (550°F)
- Apply lubricant suitable for process temperature to the gland studs (14) and nuts (18) properly. However, lubricants for special services which are flammable should not be used.
- Fasten the gland by tightening the hexagon nuts (18). Refer to the torque table to avoid over-tightening which may cause high friction and wearing.
- Check leakage when the valve is pressurised.

4.4 Replacing the general trim and body reassembly

NOTE:

The general trim set consists of the seat ring, valve plug and stem, disk stack, cage guide, seal ring and gaskets (for seat and body).

The high temperature trim set consists of the seat, plug and stem, one-piece disk stack cage, 3 seal rings and gaskets (for seat and body). Please refer to chapter 4.6

- Make sure the valve is not pressurised.
- Remove the actuator from the valve stem according to the instructions given in the actuator manual and next Section 6.
- Remove the hexagon nuts (18) slightly.
- Remove the hexagon nuts (17).
- Remove the bonnet (8)
- Remove the stem and plug (5 & 3).
- Remove the cage guide (16), disk stack (25) and the seal ring (64). Avoid from damaging the seal ring between the disk stack and cage guide.
- Remove the bonnet gasket (65), seat ring (7), seat gasket (63)

Table 1 Required torques for bonnet nuts

Valve Size		Rating (ANSI)	Bonnet Stud Bolts		Required Torques (±5% allowable)	
mm	in		Size	Q'ty	Nm	lbf ft
25	1	150-300	1/2"-13UNC	4	45	33
		600	1/2"-13UNC	4	45	33
		900	7/8"-9UNC	8	250	184
		1500	7/8"-9UNC	8	250	184
		2500	1-1/8"-8UN	8	560	413
40	1.5	150-300	1/2"-13UNC	4	45	33
		600	1/2"-13UNC	4	45	33
		900	7/8"-9UNC	8	250	184
		1500	7/8"-9UNC	8	250	184
		2500	1-1/8"-8UN	8	560	413
50	2	150-300	1/2"-13UNC	8	45	33
		600	9/16"-12UNC	8	65	48
		900	7/8"-9UNC	8	250	184
		1500	7/8"-9UNC	8	250	184
		2500	1-1/8"-8UN	8	560	413
75	3	150-300	5/8"-11UNC	8	90	66
		600	5/8"-11UNC	10	90	66
		900	1-1/8"-8UN	8	560	413
		1500	1-1/8"-8UN	8	560	413
		2500	1-3/8"-8UN	8	1100	811
100	4	150-300	3/4"-10UNC	8	160	118
		600	3/4"-10UNC	10	160	118
		900	1-3/8"-8UN	8	1100	811
		1500	1-3/8"-8UN	8	1100	811
		2500	1-1/2"-8UN	8	1400	1033
150	6	150-300	3/4"-10UNC	8	160	118
		600	7/8"-9UNC	12	250	184
		900	1-1/8"-8UN	12	560	413
		1500	1-3/8"-8UN	12	1100	811
		2500	1-1/2"-8UN	12	1400	1033
200	8	150-300	7/8"-9UNC	12	250	184
		600	1"-8UNC	12	380	280
		900	1-5/8"-8UN	12	1810	1335
		1500	1-5/8"-8UN	12	1810	1335
250	10	150-300	1"-8UNC	16	380	280
		600	1-1/4"-8UN	16	790	583
		900	1-3/8"-8UN	12	1100	811
		1500	1-5/8"-8UN	16	1810	1335
300	12	150-300	1-1/8"-8UN	16	560	413
		600	1-1/4"-8UN	16	790	583
		900	1-3/8"-8UN	20	1100	811
		1500	2-1/4"-8UN	12	4970	3666
		2500	2-3/4"-8UN	12	9225	6804
350	14	150-300	1-1/4"-8UN	16	790	583
		600	1-3/8"-8UN	16	1100	811
		900	1-1/2"-8UN	20	1400	1033
		1500	2-1/2"-8UN	12	6880	5074
400	16	150-300	1-1/4"-8UN	20	790	583
		600	1-3/8"-8UN	20	1100	811
		900	1-5/8"-8UN	20	1810	1335
		1500	2-1/2"-8UN	12	6880	5074
450	18	150	1-1/4"-8UN	20	790	583
		300	1-1/4"-8UN	20	790	583
		600	1-5/8"-8UN	20	1810	1335
500	20	150	1-3/4"-8UN	20	2280	1682
		300	1-3/4"-8UN	20	2280	1682
		600	1-3/4"-8UN	24	2280	1682
600	24	150	1-3/4"-8UN	24	2280	1682
		300	1-3/4"-8UN	24	2280	1682
		600	2"-8UN	24	3455	2548

Table 2 Required torques for packing nuts

Packing Type	Stem Size	Rating (ANSI)	Required Torques	
	mm		Min. Nm(lbf ft)	Max. Nm(lbf ft)
Graphite & PTFE packing	Ø12.7	150-300	5(4)	7(5)
		600	6(4)	8(6)
		900	7(5)	10(7)
		1500	9(7)	12(9)
		2500	10(7)	14(10)
	Ø19.05	150-300	11(8)	16(11)
		600	14(10)	19(14)
		900	17(12)	23(17)
		1500	19(14)	27(20)
		2500	22(16)	31(23)
	Ø25.4	150-300	18(13)	25(18)
		600	23(17)	32(24)
		900	27(20)	38(28)
		1500	32(24)	44(32)
		2500	36(27)	51(38)
	Ø36	150-300	26(19)	36(27)
		600	32(24)	45(33)
		900	39(29)	54(40)
		1500	45(33)	64(47)
		2500	52(38)	73(54)
Ø43	150-300	46(34)	64(47)	
	600	58(43)	81(60)	
Ø50.8	150-300	68(50)	95(70)	
	600	85(63)	119(88)	
V-ring packing (PTFE)	Ø12.7	150-300	3(2)	5(4)
		600	4(3)	6(4)
		900	5(4)	7(5)
		1500	6(4)	8(6)
		2500	7(5)	10(7)
	Ø19.05	150-300	8(6)	11(8)
		600	10(7)	14(10)
		900	12(9)	16(12)
		1500	14(10)	19(14)
		2500	16(12)	22(16)
	Ø25.4	150-300	13(10)	18(13)
		600	16(12)	22(16)
		900	19(14)	27(20)
		1500	22(16)	31(23)
		2500	25(18)	35(26)
	Ø36	150-300	18(13)	25(18)
		600	23(17)	32(24)
		900	27(20)	38(28)
		1500	32(24)	44(32)
		2500	36(27)	51(38)
Ø43	150-300	32(24)	45(33)	
	600	40(30)	57(42)	
Ø50.8	150-300	47(35)	66(49)	
	600	59(44)	83(61)	

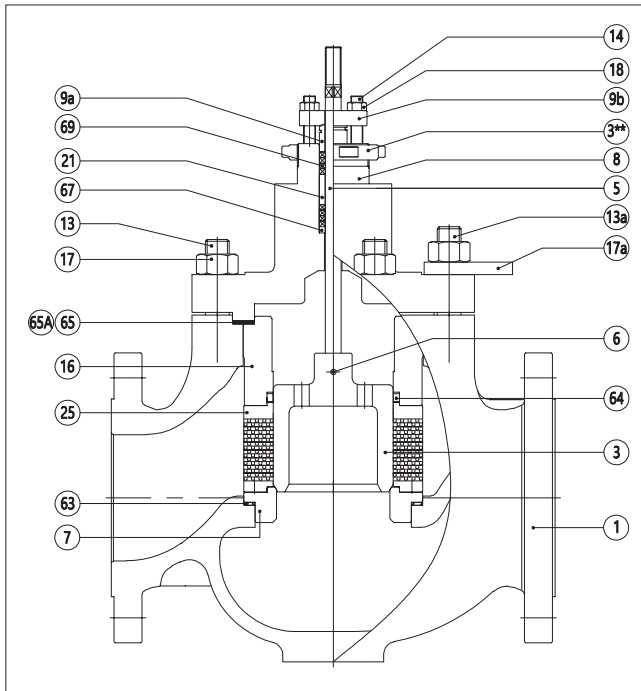


Fig. 7 Conventional Omega-Balanced Trim

CAUTION:

Do not reuse the spiral wound gaskets (63 & 65), this is need to be replace each time the valve is disassembled.

- Remove the hexagon nuts (18), gland flange (9b) and gland (9a)
- Remove the old packing rings (69)

NOTE:

If the valve have excess leakage, the plug and seating surface need lapping and cleaning.

NOTE:

'Omega' multistage Cage Cleaning

The welded 'Omega' multistage cage is not available disassembling, make sure the ultrasonic cleaning in the frequency range of 250 ~ 400 kHz and Min. duration 60 min.

- Clean the body gasket surface.
- Insert a new seat gasket (63) and the seat ring (7) into the body.
- Install the disk stack (25), seal ring (64), cage guide (16) and plug stem assembly (3, 5, 6) very carefully.
- Insert the body gasket (65).
- Mount the bonnet on the body carefully maintaining alignment with the plug and the stem and with the disk stack in the closed position, so that the arrow on the body and on the bonnet point in the same direction.
- Apply lubricant which is suitable for the process type and temperature to the studs(13), gland studs(14), hexagon nuts(17), nuts(18), stem(5) and thread area properly. However, lubricant is not allowed for oxygen service or in any processes with temperature higher than 260°C(550°F)
- Insert the hexagon nuts (17) into stud (13) and slightly fasten the nuts.

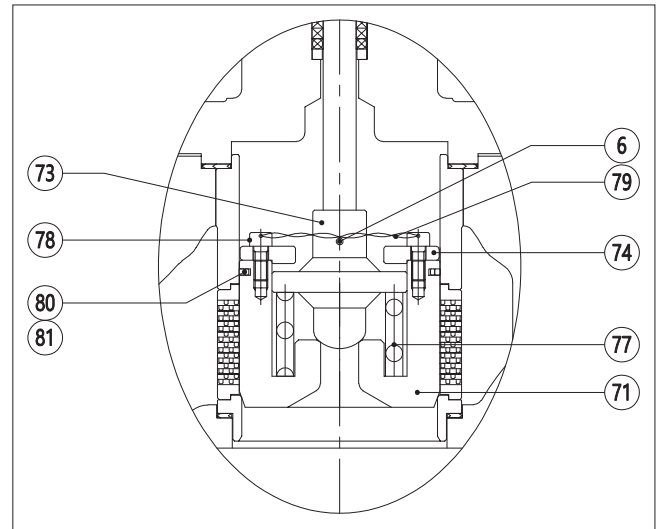


Fig. 8 Pilot balanced Trim

CAUTION:

Do not strongly tighten stud nuts at this time.

- Insert the packing rings (69) according to above 4.3

CAUTION:

The all related parts (seat ring, disk stack, plug & stem, bonnet) must be properly aligned in the body.

- Tighten hexagon nuts(17) according to the torque table to make proper contact between a plug and a seat ring.

4.5 Pilot balanced plug

Disassembly & Assembly

- After removing the plug stem assembly from the body, mount the plug and stem assembly on the lathe chuck, push the stem to compress the spring inside of the plug.
- Remove the pilot wire (76).
- Remove the pilot bolts (75).

CAUTION:

When opening the pilot plug bolts (75), first loosen them all before completely removing the first bolt. There is a spring inside the pilot, so be careful of the release of the spring tension when removing the pilot plug bolts.

- Remove the pilot cover (74).
- Remove the pilot plug (73) and stem (5) from pilot main plug (71).
- Remove the pilot spring (77) carefully.
- Remove the pilot plug (73) and the pilot seat as well as the surface inside of the pilot main plug (71). If there is damage, scratches or grooves, it should be replaced or repaired.
- Insert the cleaned pilot spring (77) into the upper side of main plug.
- Install the pilot plug (73) & stem (5) on the spring (77).
- Install the pilot cover (74) and fasten the pilot bolts (75) keep in balance.
- Install wire (76) for connecting the all pilot bolts to prevent loose on operation.

4.6 High temperature graphite seal trim

Disassembly & Assembly

CAUTION:

Disassemble the graphite seal from the cage and plug and stem assembly when the sticking issue or weird noise happens during the valve operation in normal process condition. If not happen, then no need to disassemble the graphite seal.

- After removing the plug stem assembly from the body, mount the cage (25), plug and stem assembly (5) on the lathe chuck horizontally.
- Pull out the plug and stem assembly (5) from the cage (25) by hammering on bottom surface of plug.
- Remove the graphite seal (64) from plug groove one by one.

CAUTION:

Plug and stem assembly will be separated from the cage when 3 sets of graphite seal are out.

- Inspect the cage (25), plug and stem assembly (2) and seat ring (7).
- If there is damage, scratches on grooves, it should be replaced or repaired.
- Mount the half of new graphite seal (64) on the chuck.
- Grab the graphite seal (64) by both hands, and push and cut it into the two pieces.
- Repeat to cut the other seal in order to prepare 3 sets of graphite seal.
- Mount the cage (25) on the chuck (or similar instrument) vertically so that the plug and stem assembly (2) can be inserted from up to down.
- Make to align the position of plug and stem assembly (2) in order to insert it to the inside of cage.
- Insert each graphite seal (64) to the plug groove one by one.
- Hammering the stem ends carefully in order to insert the graphite plug seal (64) without the damage.

CAUTION:

When insert each graphite seal to the plug groove, do not mix the cut graphite seal ring each other.

CAUTION:

Make the cut surfaces of graphite seal perfectly fits each other during the inserting to the plug groove.

CAUTION:

Make the graphite plug seal will not be out of groove during the inserting by hammering.

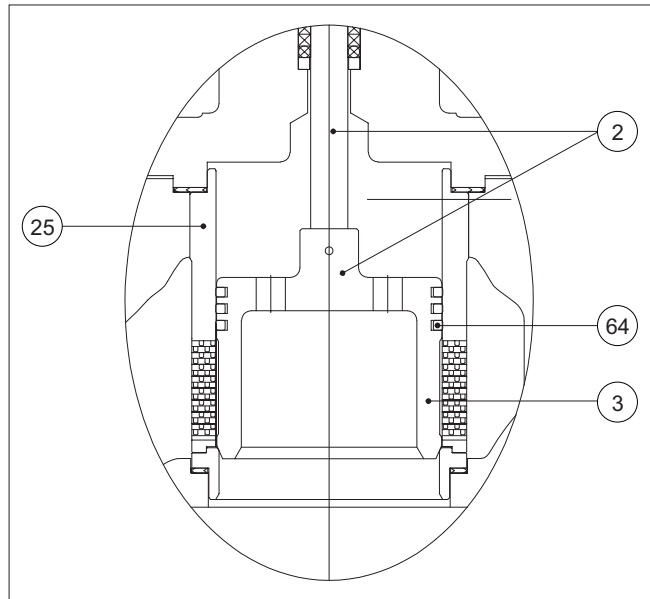


Fig. 9 High temperature graphite seal trim

4.7 High temperature metal seal trim

Disassembly

Before disassembling the valve, fully open the valve using air pressure.

Remove the bonnet and take out the plug and stem assembly (2) (hereafter referred to as the plug set) together with the cage from the body.

NOTE:

For your reference, until before the socket head screws on top of the plug are loosened, the plug set is tightly fitted inside the cage, so when you lift the plug set, the cage will come up together with it.

Place the plug set and the cage on the assembly jig (refer to the jig drawing number in the table below). Loosen the socket head screws (78).

CAUTION:

Once the socket head screws (78) are loosened, the plug set(2) may drop immediately onto the assembly jig due to gravity. Pay special attention to avoid injury to your feet or other body parts.

Remove the internal parts from the cage (25) in the following order: Socket head screws (78), washers (78A), plug cover (86), seal ring (85), plug seal cover (84), plug seal (64), metal seal cover (83), and metal seal (82).

NOTE:

If the plug seals (64) are stuck in the cage and cannot be easily removed, lightly tap it with a rubber mallet to take them out.

Inspect the cage (25), plug set(2), and seat ring (7). If any damage or scratches are found on the contact area where the metal seal (82) is seated inside the cage (25), the cage must be replaced with a new one.

Assembly

Place the cage(5) onto the assembly jig and insert the plug set(2).

NOTE:

The concentricity between the plug set(2) and the cage(15) is critical for seat leakage performance. Always use the assembly jig during reassembly.

Install the metal seal (82) together with the metal seal cover (83). Install one plug seal (64) and plug seal cover (84). Install the second plug seal (64) and the seal ring (85), then install the plug cover (86). Install the socket head screws (78) with washers (78A) and tighten the screws until a 'tick' sound is heard from the washer.

NOTE:

A special anti-loosening washer is used, which produces a 'tick' sound when the screws are properly tightened.

CAUTION:

Do not overtighten the socket head screws.

Finally, remove the assembly jig and install the assembled cage and plug set back into the valve body.

Assembly zig drawing No.

Valve size	Zig drawing no.
2	F119934
3	F119935
4	F119936
6	F119937
8	F119938
10	F119939
12	F119940
14	F119941
16	F119942

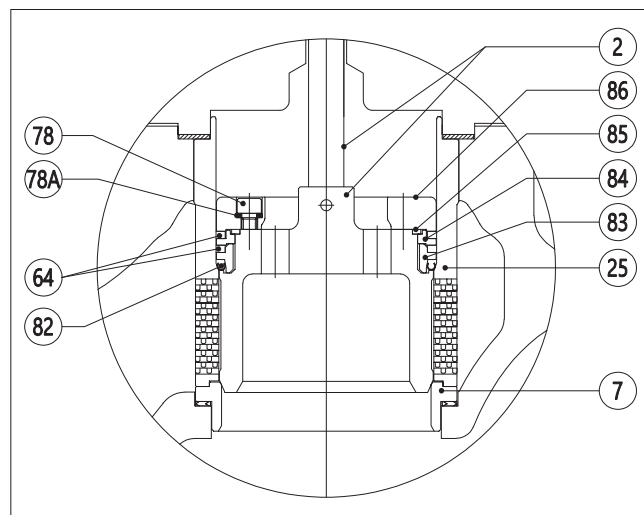


Fig. 10

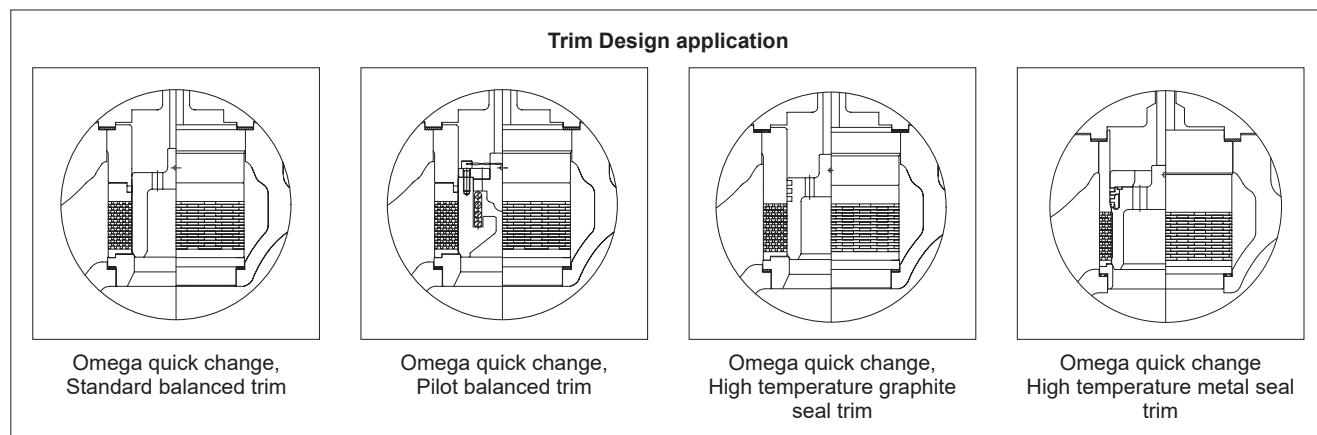


Fig. 11 Different trim designs

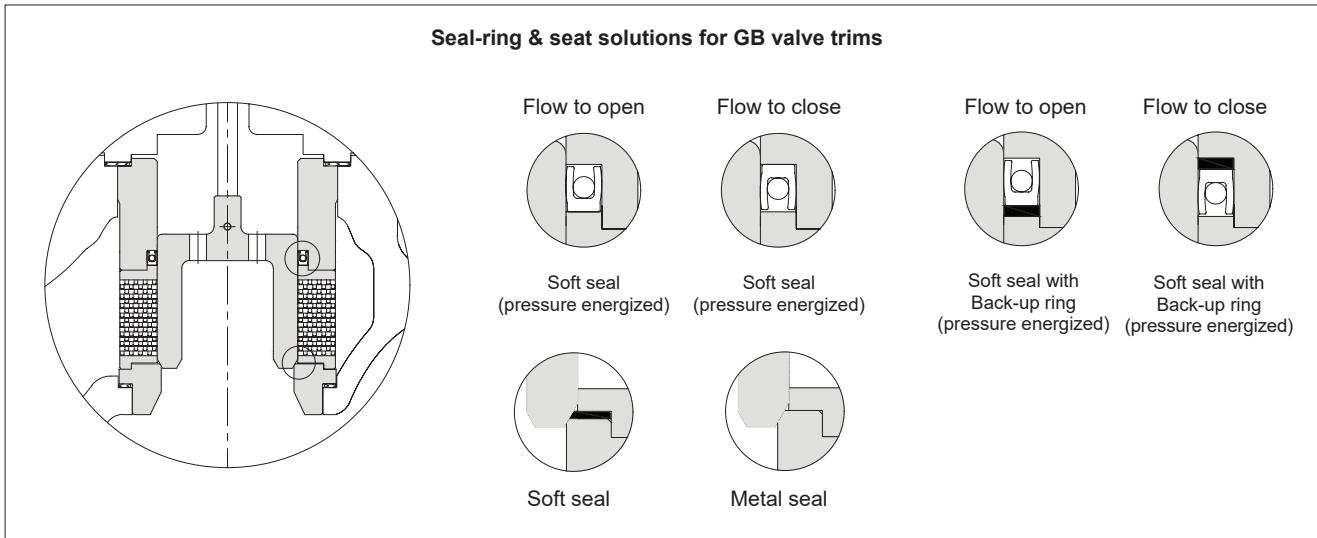


Fig. 12 Seal ring applications

5. TESTING THE VALVE

CAUTION:

Pressure testing should be carried out using equipment conforming to the correct pressure class!

We recommend that the valve body is pressure-tested after the valve has been assembled.

The pressure test should be carried out in accordance with an applicable standard for the pressure rating. The valve must be in the open position during the test.

6. REMOVAL & MOUNTING THE ACTUATOR

Actuator is to be mounted on the valve assembly and is to be reconnected to the valve plug stem according to this manual. There are several types of actuators such as VDR/VDD diaphragm actuator, VBR/VBD spring return cylinder actuator and VBC/VCC spring-less double acting cylinder actuator which requires different clamping. In this manual, VD actuator mounting and removal will be handled. For other types of actuator, please refer to separate IMOs.

CAUTION:

Make sure the valve is not pressurized when removing the actuator

CAUTION:

Beware of the plug movement!

Do not use air pressure higher than what specified on the identification plate.

NOTE:

Threaded area is required to apply lubricant suitable for process temperature to yoke nut(3**) and clamp(1**).

A. Actuator removal for Reverse <air to open, stem retract> actuator (Fig. 14)

- To prevent personal injury during dismantling, use compressed air to raise the valve plug approximately 20% from the seat ring. Failure to do so may cause clamps to spring out. This is because the actuator stem and valve stem are clamped together under pressure. Therefore, it is necessary to relieve the pressure by lifting the plug before disassembling the clamps.
- Loosen the stem lock nut (5**) and socket head screws (1a**) and hexagon nuts (1b**).
- Remove the clamp (1**).
- Shut off and disconnect air supply line.
- Support actuator with the suitable lifting device.
- Use compressed air to lift the valve stem, and then proceed to remove the yoke nut.
- Remove the actuator from the valve body assembly.

B. Actuator removal for Direct <air to close, stem extend> actuator

- Before dismantling the clamps, it is crucial to disconnect the air supply from the actuator to prevent personal injury. Failure to do so may result in the clamps being forcefully ejected, as the actuator stem and valve stem are clamped together under pressure. Therefore, ensure that you remove the pressure by disconnecting the air supply before proceeding with clamp disassembly.
- Loosen stem lock nut (5**) and socket head screws (1a**) and hexagon nuts (1b**)..
- Remove the clamp (1**).
- Support actuator with the suitable lifting device.
- Use compressed air to lift the valve stem, and then proceed to remove the yoke nut.
- Remove the actuator from the valve body assembly.

C. Actuator installation

General & high temp balanced trim construction

- Using the handwheel or pneumatic pressure, lower the actuator stem. Place a flat metal part between the valve stem and actuator stem, lower the actuator stem to ensure valve plug comes in contact with the seat ring.
- Ensure that the handwheel indication is in the neutral position before operating the valve pneumatically.
- Utilize the manual override or pneumatic supply to stroke the actuator to the fully open position. Mark the actuator stem end location by a line on the yoke as A1 at this position.
- From A1, move down the actuator stem by valve stroke. The stem end location is A2 now. ($A2 = A1 + \text{valve stroke}$)
- Fit the clamp to align with both stems thread, Close the valve fully.
- Line up the stroke indicator with the clamp indicator arrow and check actuator for operation.
- Tighten the socket head screws after adjusting the rated stroke.

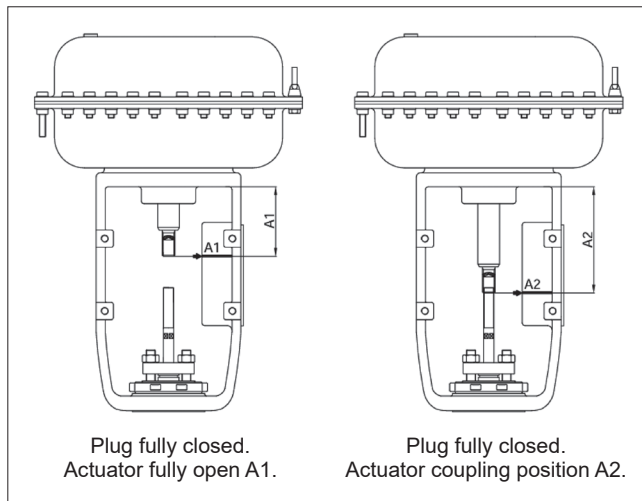


Fig. 13 How to clamp for general and high temp balanced trim valve

Pilot Plug Construction

- With the handwheel or pneumatic method, push the valve stem using a flat metal part, such that main plug and pilot plug goes to closed position. And mark the valve stem end location by a line on the yoke B1.
- Move up the actuator stem. Then, the valve stem immediately pops up. This is because the compressed spring of the pilot plug releases its tension. And mark the valve stem end location by a line on the yoke B2.
- Measure the distance between B1 and B2, which is Pilot plug stroke = $B2 - B1$.

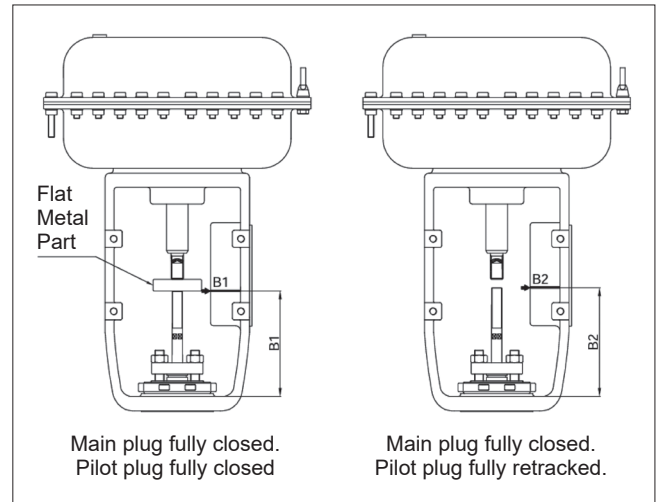


Fig. 14 How to clamp for pilot plug trim valve (1)

- Stroke the actuator to the fully open. Measure the distance between the yoke and actuator top stem and mark on the yoke as B3.
- Move down the actuator stem so that the distance between the yoke and actuator top stem should be B4, $B4 = B3 + \text{valve stroke} - \text{pilot plug stroke}$.
- Fit the clamp to align with both stems thread, Close the valve fully.
- Line up the stroke indicator with the clamp indicator arrow and check actuator for operation.
- Tighten the socket head screws after adjusting the rated stroke.

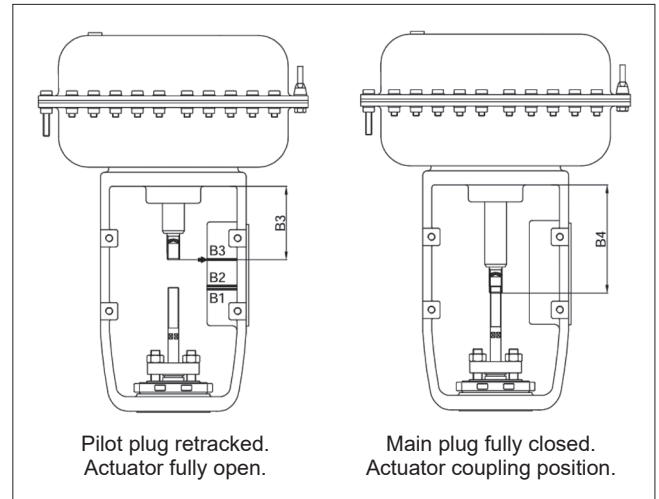


Fig. 15 How to clamp for pilot plug trim valve (2)

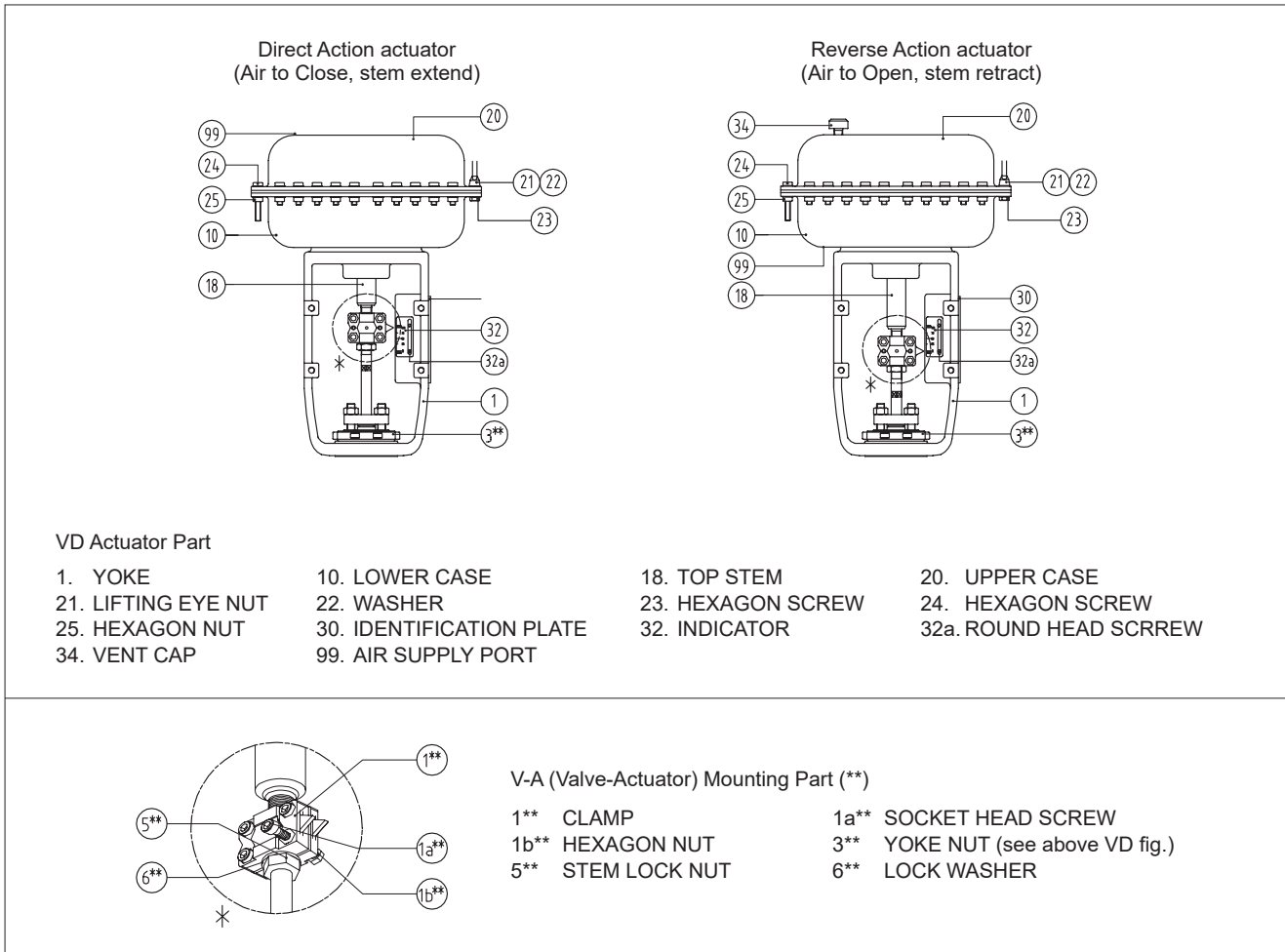


Fig. 16 VD Actuator

D. Type 'VC' Springless Cylinder, Double Acting Actuator

- This actuator is springless cylinder, double acting actuator, can use the 3/8", 1/2" NPT port according to specified on the data sheet for all air lines.
- Refer to the model VC double acting cylinder actuator manuals for further information on their installation, maintenance and operation

CAUTION:
Avoid to turn the valve plug and stem when plug is on seat ring to prevent the seating line from being damaged.

7. TOOLS

Removal of the actuator

- L- wrench set(mm)
- hex socket wrench set
- chisel and hammer (10 pound)
- +,- drivers

Special tool for packing insertion

Special tool for packing removal

8. ORDERING SPARE PARTS

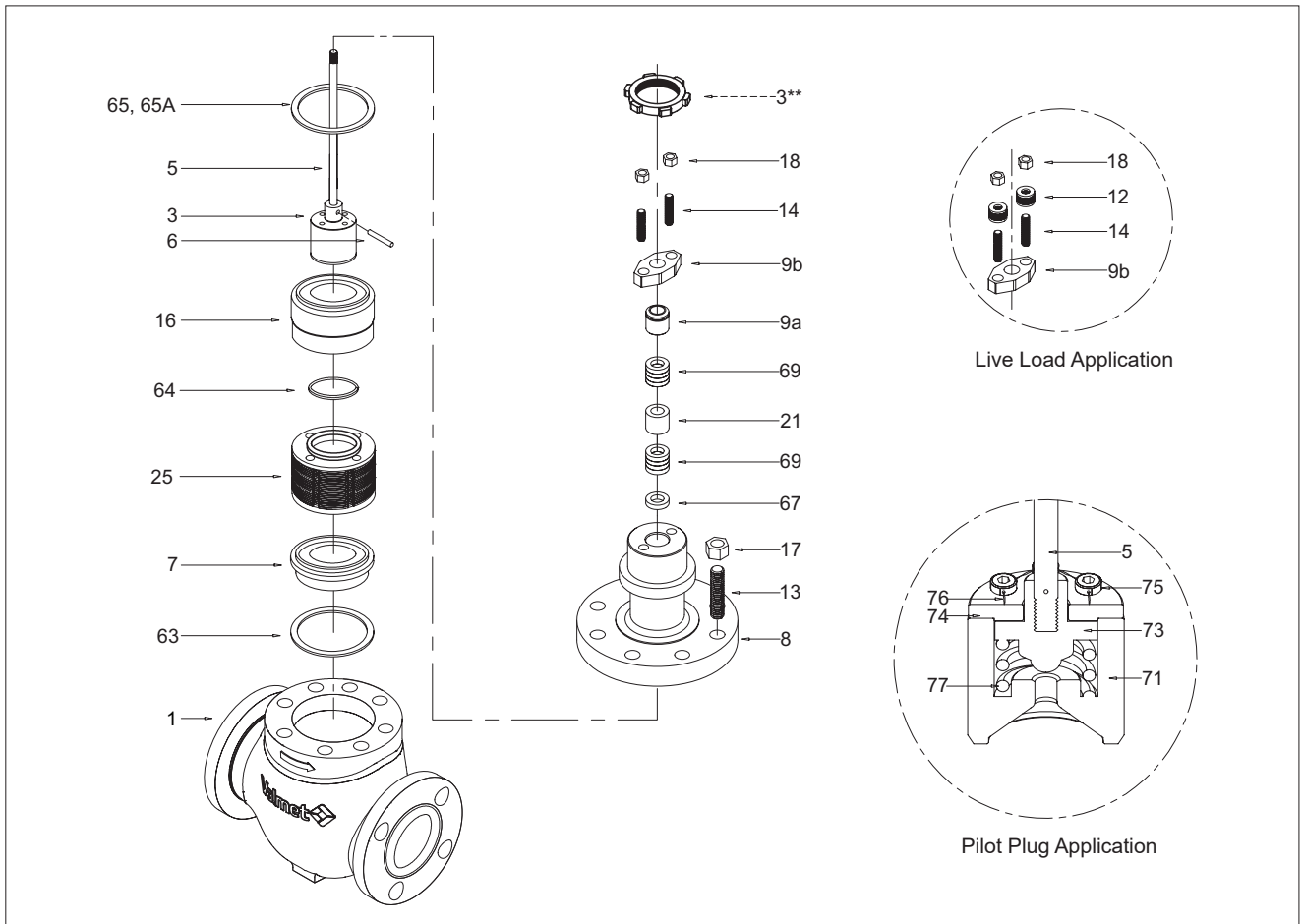
NOTE:
Always use original spare parts to make sure that the valve functions as intended.

When ordering spare parts, always include the following information:

- type code, sales order number, serial number
- number of the parts list, part number, name of the part and quantity required

This information can be found from the identification plate or documents.

9. EXPLODED VIEW AND PARTS LIST



Item	Description	Recommended spare part
1	BODY	
2	PLUG SET	
	3* PLUG	
	5* STEM	
	6* PLUG PIN	
3**	YOKE NUT	
7	SEAT RING	
8	BONNET	
9a	GLAND	
9b	GLAND FLANGE	
12	DISK SPRING ASS'Y	
13	STUD	
14	STUD	
16	CAGE GUIDE	
17	HEXAGON NUT	
18	HEXAGON NUT	
19	IDNTIFICATION PLATE	
19A	RIVET	
21	LANTERN RING	
25	DISK STACK	
63	SEAT GASKET	X
64	SEAL RING	X
65	BODY GASKET	X
65A	BODY GASKET	X
67	PACKING SPACER	
69	PACKING RING	X
71	PILOT MAIN PLUG	
73	PILOT PLUG	
74	PILOT COVER	
75	PILOT BOLT	
76	PILOT WIRE	
77	PILOT SPRING	

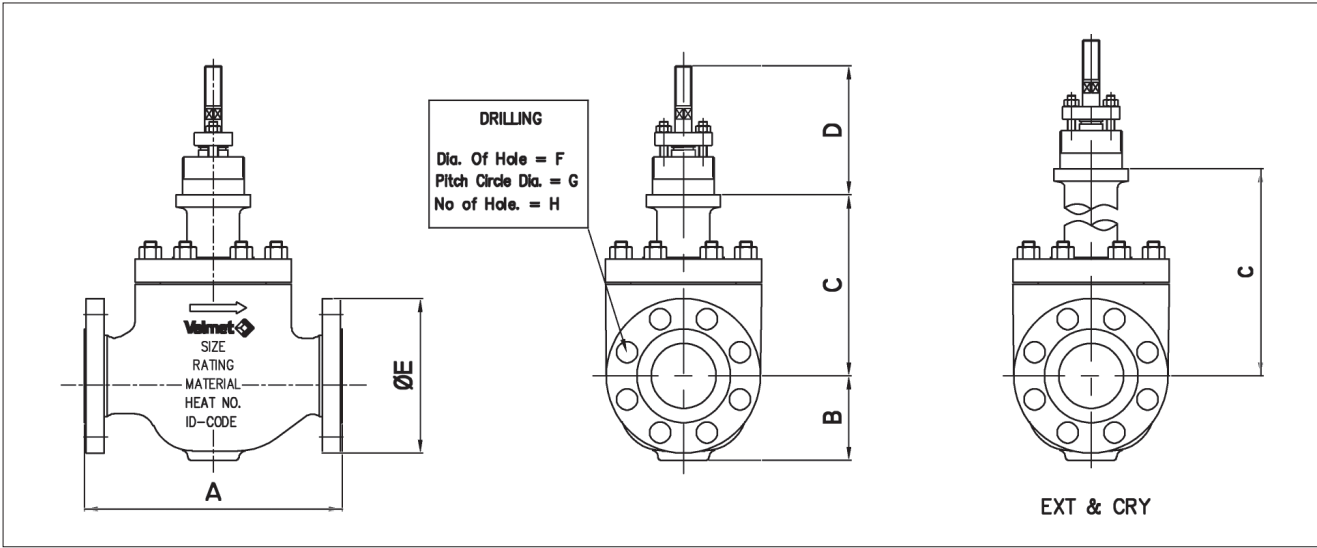
*) Delivered as a set

**) V-A Mounting Parts

**) Part no. 65A applicable only for 20" and 24"

10. DIMENSIONS AND WEIGHTS

10.1 Valve GM



150 #/ 300 #/ 600

Dimension (mm)	A			B			C			D	E			F			G			H			Weight (kg) (Approximate)		
	150#	300#	600#	150#	300#	600#	STD	EXT	CRY	COMMON	150#	300#	600#	150#	300#	600#	150#	300#	600#	150#	300#	600#	150#	300#	600#
25	184	197	210	55	63	63	142	250	400	110	110	125	125	15.9	19.1	19.1	79.4	88.9	88.9	4	4	4	31	31	31
40	222	235	251	65	78	78	161	269	419	110	125	155	155	15.9	22.2	22.2	98.4	114.3	114.3	4	4	4	36	36	44
50	254	267	286	83	83	83	178	333	458	110	150	165	165	19.1	19.1	19.1	120.7	127	127	4	8	8	51	57	57
80	298	318	337	109	109	120	222	395	545	115	190	210	210	19.1	22.2	22.2	152.4	168.3	168.3	4	8	8	97	97	109
100	352	368	394	135	135	135	248	402	552	140	230	255	275	19.1	22.2	25.4	190.5	200	215.9	8	8	8	156	156	183
150	451	473	508	170	170	178	340	467	642	150	280	320	355	22.2	22.2	28.6	241.3	269.9	292.1	8	12	12	245	284	330
200	543	568	610	230	230	230	451	557	732	150	345	380	420	22.2	25.4	31.8	298.5	330.2	349.2	8	12	12	346	406	546
250	673	708	752	275	275	275	488	670	870	150	405	445	510	25.4	28.6	34.9	362	387.4	431.8	12	16	16	523	638	911
300	737	775	819	350	350	350	543	716	916	150	485	520	560	25.4	31.8	34.9	431.8	450.8	489	12	16	20	832	975	1153
350	889	927	972	385	385	385	616	846	1046	210	535	585	605	28.6	31.8	38.1	476.3	514.4	527	12	20	20	1331	1518	1920
400	1016	1057	1108	440	440	440	692	909	1109	220	595	650	685	28.6	34.9	41.3	539.8	571.5	603.2	16	20	20	1791	2033	2808
450	1137	1190	1308	450	450	450	790	1008	1208	189	635	711	743	31.8	34.9	44.5	577.8	628.6	654	16	24	20	2060	2308	2893
500	1662	1704	1767	540	540	540	860	1109	1349	210	698	775	813	31.8	34.9	44.5	635	685.8	723.9	20	24	24	3562	3905	5033
600	1999	2056	2120	630	630	630	1079	1309	1509	217	813	914	940	34.9	41.3	50.8	749.3	812.8	838.2	20	24	24	5840	6834	8143

Dimension (inch)	A			B			C			D	E			F			G			H			Weight (lbf) (Approximate)		
	150#	300#	600#	150#	300#	600#	STD	EXT	CRY	COMMON	150#	300#	600#	150#	300#	600#	150#	300#	600#	150#	300#	600#	150#	300#	600#
1"	7.2	7.8	8.3	2.2	2.5	2.5	5.6	9.8	15.7	4.3	4.3	4.9	4.9	0.625	0.75	0.75	3.1	3.5	3.5	4	4	4	68	68	68
1.5"	8.7	9.3	9.9	2.6	3.1	3.1	6.3	10.6	16.5	4.3	4.9	6.1	6.1	0.625	0.875	0.875	3.9	4.5	4.5	4	4	4	79	79	97
2"	10.0	10.5	11.3	3.3	3.3	3.3	7.0	13.1	18.0	4.3	5.9	6.5	6.5	0.75	0.75	0.75	4.8	5.0	5.0	4	8	8	112	126	126
3"	11.7	12.5	13.3	4.3	4.3	4.7	8.7	15.6	21.5	4.5	7.5	8.3	8.3	0.75	0.875	0.875	6.0	6.6	6.6	4	8	8	214	214	240
4"	13.9	14.5	15.5	5.3	5.3	5.3	9.8	15.8	21.7	5.5	9.1	10.0	10.8	0.75	0.875	1.00	7.5	7.9	8.5	8	8	8	344	344	403
6"	17.8	18.6	20.0	6.7	6.7	7.0	13.4	18.4	25.3	5.9	11.0	12.6	14.0	0.875	0.875	1.125	9.5	10.6	11.5	8	12	12	540	626	728
8"	21.4	22.4	24.0	9.1	9.1	9.1	17.8	21.9	28.8	5.9	13.6	15.0	16.5	0.875	1.00	1.25	11.8	13.0	13.7	8	12	12	763	895	1204
10"	26.5	27.9	29.6	10.8	10.8	10.8	19.2	26.4	34.3	5.9	15.9	17.5	20.1	1.00	1.125	1.375	14.3	15.3	17.0	12	16	16	1153	1407	2008
12"	29.0	30.5	32.2	13.8	13.8	13.8	21.4	28.2	36.1	5.9	19.1	20.5	22.0	1.00	1.25	1.375	17.0	17.7	19.3	12	16	20	1834	2150	2542
14"	35.0	36.5	38.3	15.2	15.2	15.2	24.3	33.3	41.2	8.3	21.1	23.0	23.8	1.125	1.25	1.50	18.8	20.3	20.7	12	20	20	2934	3347	4233
16"	40.0	41.6	43.6	17.3	17.3	17.3	27.2	35.8	43.7	8.7	23.4	25.6	27.0	1.125	1.375	1.625	21.3	22.5	23.7	16	20	20	3948	4482	6191
18"	44.8	46.9	51.5	17.7	17.7	17.7	31.1	39.7	47.6	7.4	25.0	28.0	29.3	1.25	1.375	1.75	22.7	24.7	25.7	16	24	20	4542	5088	6378
20"	65.4	67.1	69.6	21.3	21.3	21.3	33.9	43.7	53.1	8.3	27.5	30.5	32.0	1.25	1.375	1.75	25.0	27.0	28.5	20	24	24	7853	8609	11096
24"	78.7	80.9	83.5	24.8	24.8	24.8	42.5	51.5	59.4	8.5	32.0	36.0	37.0	1.375	1.63	2.00	29.5	32.0	33.0	20	24	24	12875	15066	17952

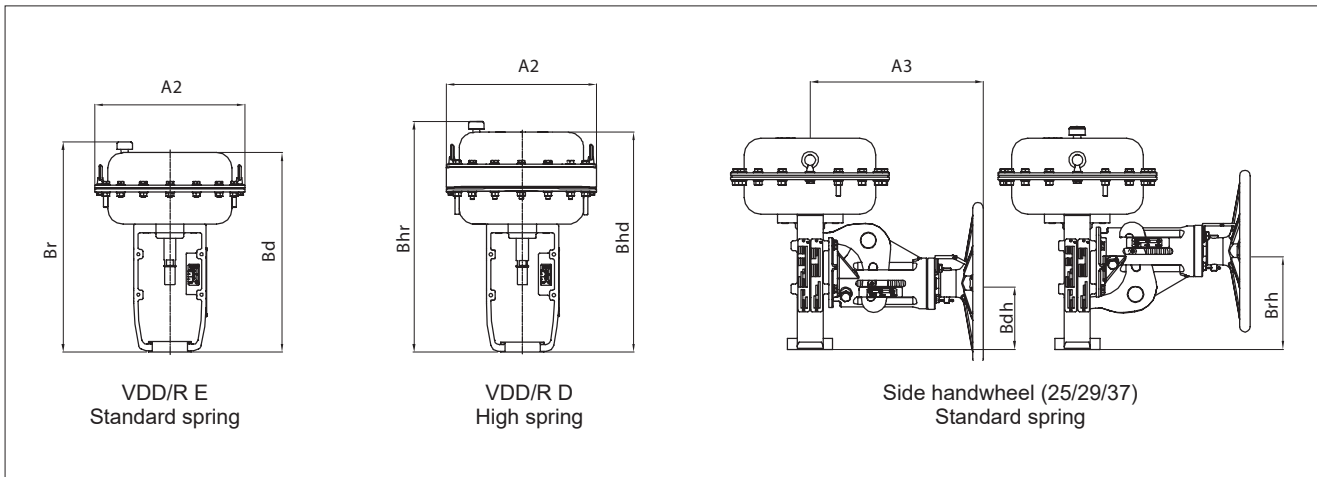
900 #/ 1500 #

Dimension (mm)	A		B		C		D	E		F		G		H		Weight (kg) (Approximate)	
	900#	1500#	900#	1500#	STD	EXT	COMMON	900#	1500#	900#	1500#	900#	1500#	900#	1500#	900#	1500#
25	292	292	82	82	236	330	110	150	150	25.4	25.4	101.6	101.6	4	4	75	75
40	333	333	90	90	248	380	110	180	180	28.6	28.6	123.8	123.8	4	4	98	98
50	375	375	113	113	300	400	110	215	215	25.4	25.4	165.1	165.1	8	8	126	126
80	441	460	142	142	330	430	115	240	265	25.4	31.8	190.5	203.2	8	8	196	203
100	511	530	182	182	350	450	150	290	310	31.8	34.9	235	241.3	8	8	344	348
150	714	768	210	210	393	500	150	380	395	31.8	38.1	317.5	317.5	12	12	579	900
200	914	972	290	290	480	600	150	470	485	38.1	44.5	393.7	393.7	12	12	1045	1430
250	991	1067	310	310	518	650	150	545	585	38.1	50.8	469.9	482.6	16	12	1130	2255
300	1130	1219	385	385	680	800	150	610	675	38.1	54	533.4	571.5	20	16	1930	3520
350	1257	1257	420	420	770	920	210	640	750	41.3	60.3	558.8	635	20	16	2440	4560
400	1422	1422	450	470	850	1050	220	705	825	44.5	66.7	616	704.8	20	16	3425	6640

Dimension (inch)	A		B		C		D	E		F		G		H		Weight (lbf) (Approximate)	
	900#	1500#	900#	1500#	STD	EXT	COMMON	900#	1500#	900#	1500#	900#	1500#	900#	1500#	900#	1500#
1"	11.5	11.5	3.2	3.2	9.3	13.0	4.3	5.9	5.9	1.0	1.0	4.0	4.0	4	4	165	165
1.5"	13.1	13.1	3.5	3.5	9.8	15.0	4.3	7.1	7.1	1.125	1.125	4.9	4.9	4	4	216	216
2"	14.8	14.8	4.4	4.4	11.8	15.7	4.3	8.5	8.5	0.875	0.875	6.5	6.5	8	8	278	278
3"	17.4	18.1	5.6	5.6	13.0	16.9	4.5	9.4	10.4	0.875	0.875	7.5	8.0	8	8	432	448
4"	20.1	20.9	7.2	7.2	13.8	17.7	5.9	11.4	12.2	1.25	1.375	9.3	9.5	8	8	758	767
6"	28.1	30.2	8.3	8.3	15.5	19.7	5.9	15.0	15.6	1.25	1.5	12.5	12.5	12	12	1276	1984
8"	36.0	38.3	11.4	11.4	18.9	23.6	5.9	18.5	19.1	1.5	1.75	15.5	15.5	12	12	2304	3153
10"	39.0	42.0	12.2	12.2	20.4	25.6	5.9	21.5	23.0	1.5	2.0	18.5	19.0	16	12	2491	4971
12"	44.5	48.0	15.2	15.2	26.8	31.5	5.9	24.0	26.6	1.5	2.125	21.0	22.5	20	16	4255	7760
14"	49.5	49.5	16.5	16.5	30.3	36.2	8.3	25.2	29.5	1.625	2.375	22.0	25.0	20	16	5379	10053
16"	56.0	56.0	17.7	18.5	33.5	41.3	8.7	27.8	32.5	1.75	2.625	24.3	27.7	20	16	7551	14639

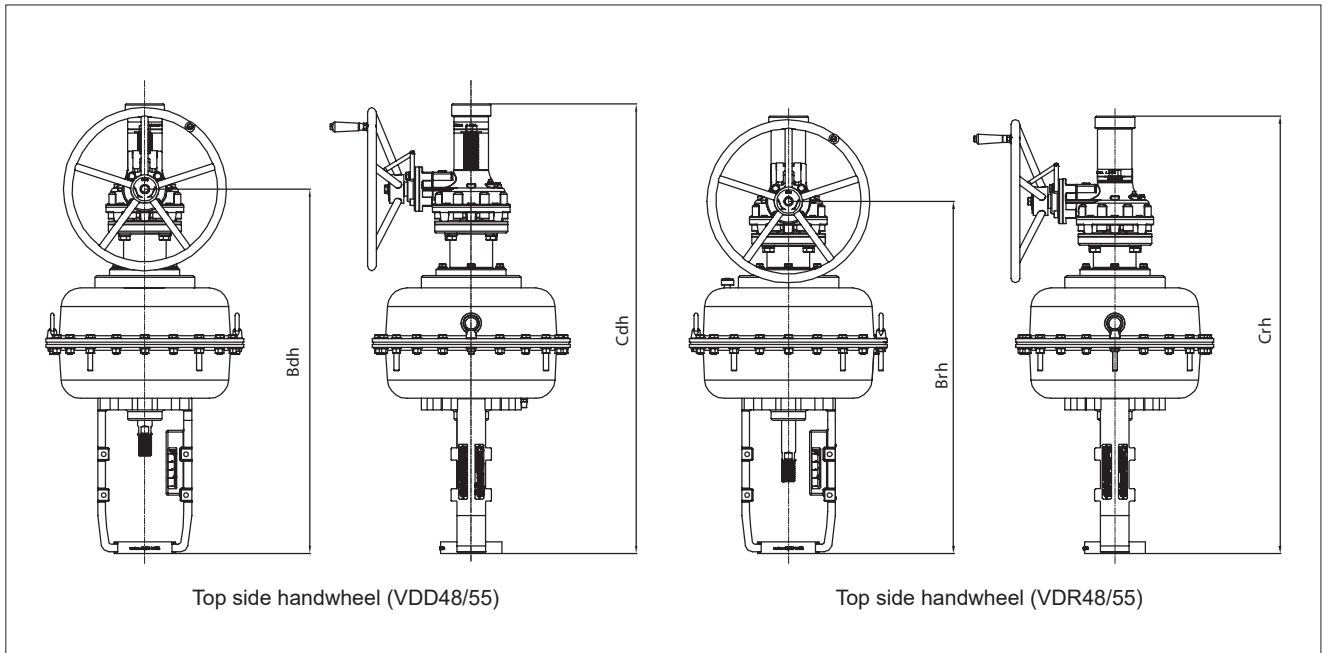
* Bigger sizes and ASME class 2500 & 4500 ratings are available, please contact Valmet.

10.2 Actuator VDD/VDR



Dimension (mm)	Size (mm)	Without handwheel				With handwheel				
		A2	Bd / Bhd	Br / Bhr	Weight (kg)	A2	A3	Bdh	Brh	Weight (kg)
VD_25 E		255	348	373	12	255	312	110	170	23
VD_25 D		255	373	395	17	255	312	110	170	28
VD_29 E		295	391	416	18	295	312	122	182	29
VD_29 D		295	431	453	26	295	312	122	182	32
VD_37 E		375	464	489	28	375	352	131	211	43
VD_37 D		375	514	535	46					

Dimension (inch)	Size (inch)	Without handwheel				With handwheel				
		A2	Bd / Bhd	Br / Bhr	Weight (lbs)	A2	A3	Bdh	Brh	Weight (lbs)
VD_25 E		10	14	15	26	10	12	4	7	51
VD_25 D		10	15	16	37	10	12	4	7	62
VD_29 E		12	15	16	40	12	12	5	7	64
VD_29 D		12	17	18	57	12	12	5	7	82
VD_37 E		15	18	19	62	15	14	5	8	95
VD_37 D		15	20	21	101					



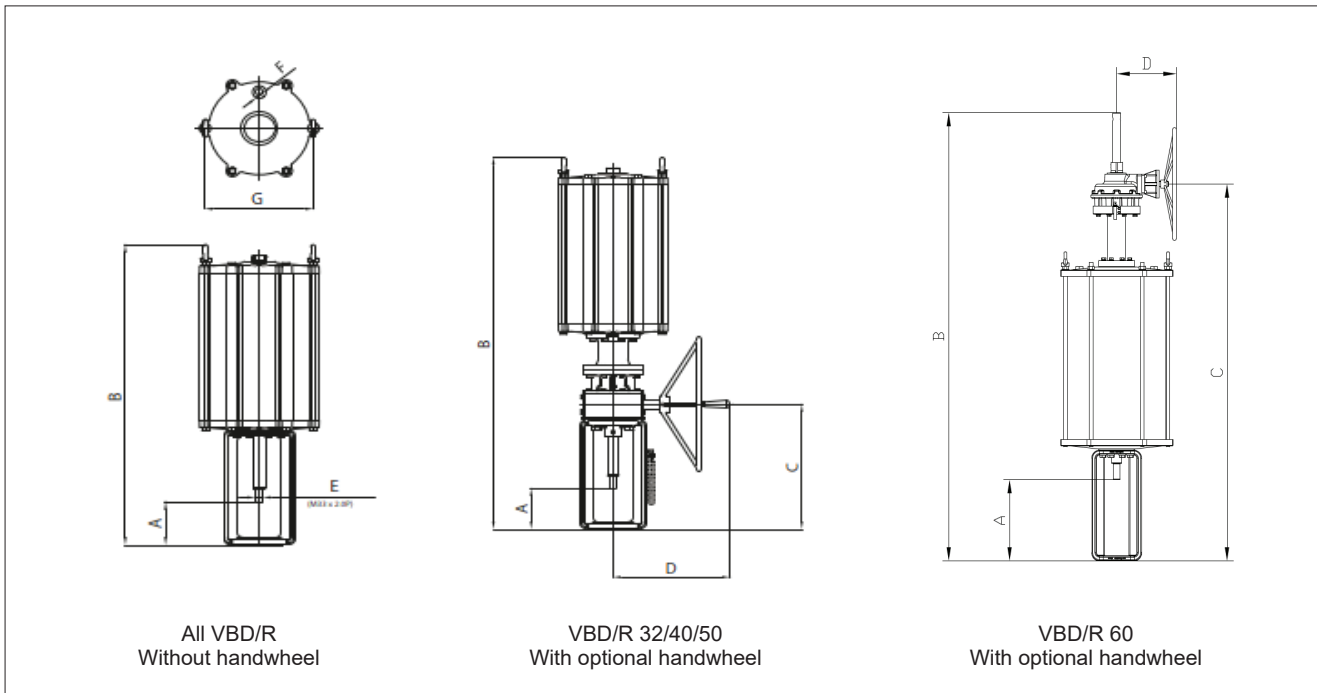
Dimension (mm)	Size (mm)	Without handwheel				With handwheel				
		A2	Bd / Bhd	Br / Bhr	Weight (kg)	Bdh	Brh	Cdh	Crh	Weight (kg)
	VD_48 E	486	652	677	86	896	865	1102	1072	112
	VD_48 D	486	702	724	118	946	915	1152	1122	144
	VD_55 E	566	695	720	112	940	910	1145	1115	145
	VD_55 D	566	745	767	152					

Dimension (inch)	Size (inch)	Without handwheel				With handwheel				
		A2	Bd / Bhd	Br / Bhr	Weight (lbs)	Bdh	Brh	Cdh	Crh	Weight (lbs)
	VD_48 E	19	26	27	190	35	34	43	42	247
	VD_48 D	19	28	29	260	37	36	45	44	317
	VD_55 E	22	27	28	247	37	36	45	44	320
	VD_55 D	22	29	30	335					

NOTE

1. "E" refers to Spring range 0.8~2.6
2. "D" refers to Spring range 1.5~3.4
3. "Br / Bhr" refers to reverse acting actuator, VDR E / D
4. "Bd / Bhd" refers to direct acting actuator, VDD E / D
5. "Cdh / Crh" Top side handwheel actuator, VD_48/55

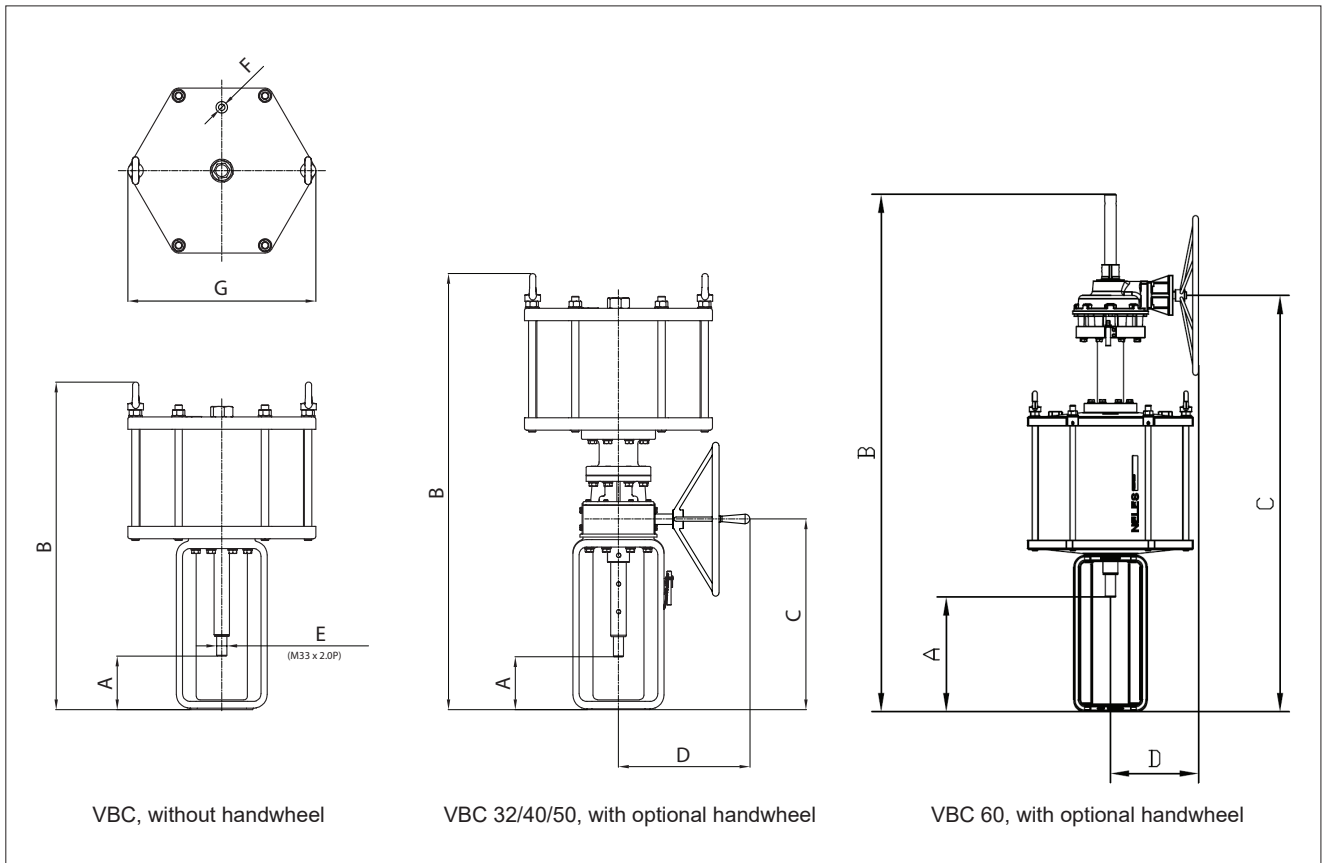
10.3 Actuator VBD/R



Dimension (mm)	Stroke Range	Without handwheel					With handwheel				
		A	B	F	G	Weight (kg)	A	B	C	D	Weight (kg)
VBD/R32	50, 60, 70, 80, 120	173	1064	3/4" NPT	392	145	173	1388	466	401	199
VBD/R40	60, 70, 80, 120, 140, 160, 180	200	1450	3/4" NPT	497	290	200	1800	619	427	368
VBD/R50	60, 70, 80, 120, 140, 160, 180	200	1535	1" NPT	610	485	200	1885	619	427	563
VBD/R60	140, 160, 180, 200, 240, 280	222	1913	1" NPT	724	1167	222	2899	2332	399	1258

Dimension (inch)	Stroke Range	Without handwheel					With handwheel				
		A	B	F	G	Weight (lbs)	A	B	C	D	Weight (lbs)
VBD/R32	50, 60, 70, 80, 120	6.8	41.9	3/4" NPT	15.4	320	6.8	54.6	18.3	15.8	439
VBD/R40	60, 70, 80, 120, 140, 160, 180	7.8	57.1	3/4" NPT	19.6	639	7.8	70.9	24.4	16.8	811
VBD/R50	60, 70, 80, 120, 140, 160, 180	7.8	60.4	1" NPT	24	1069	7.8	74.2	24.4	16.8	1241
VBD/R60	140, 160, 180, 200, 240, 280	8.7	75.3	1" NPT	28.5	2567	8.7	114.1	91.8	15.7	2768

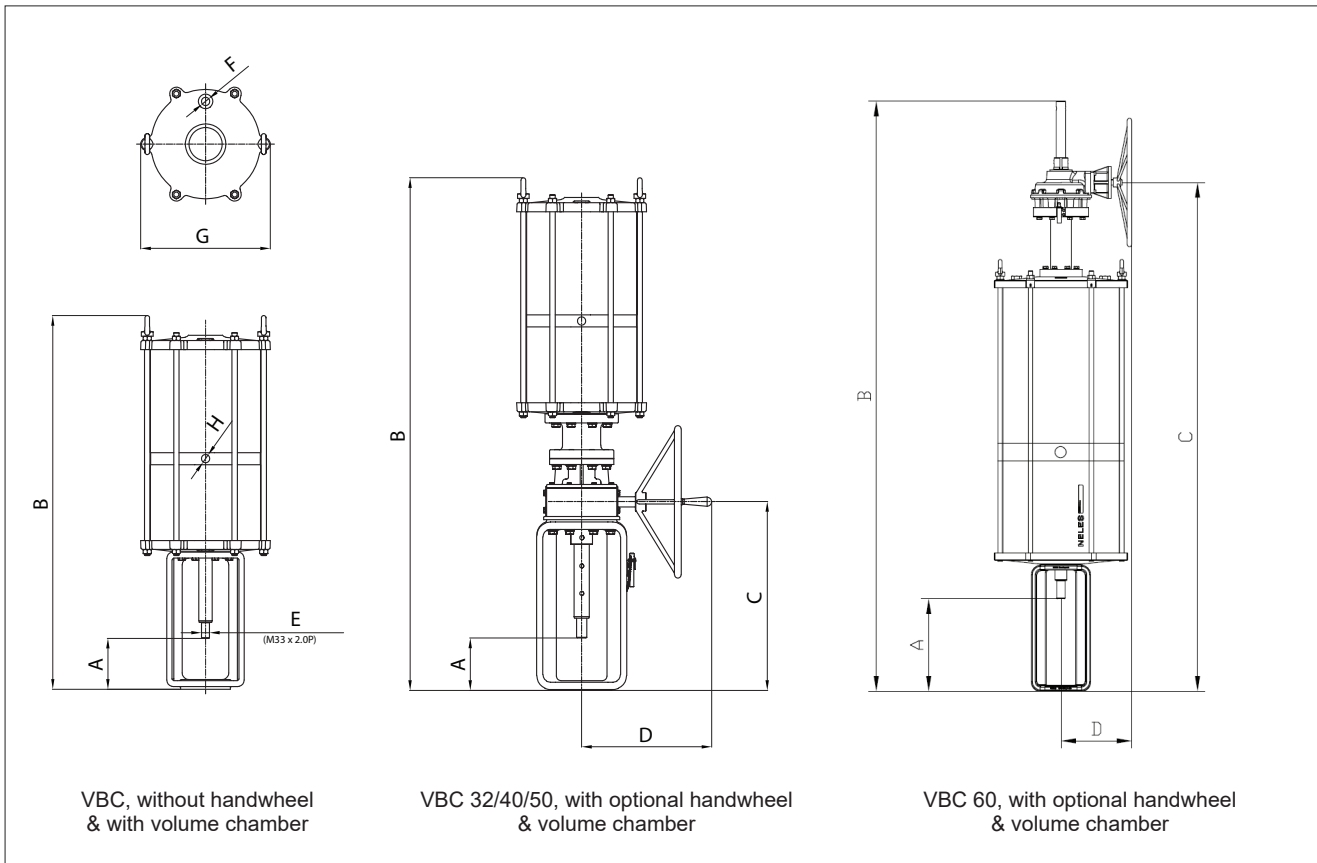
10.4 Actuator VBC



Dimension (mm)	Stroke Range	Without handwheel					With handwheel				
		A	B	F	G	Weight (lbs)	A	B	C	D	Weight (lbs)
VBC32	50, 60, 70, 80, 120	173	769	3/4" NPT	392	96	173	1090	466	401	150
VBC40	60, 70, 80, 120, 140, 160, 180	200	1054	3/4" NPT	499	190	200	1405	619	427	268
VBC50	60, 70, 80, 120, 140, 160, 180	200	1066	1" NPT	610	297	200	1415	619	427	375
VBC60	140, 160, 180, 200, 240, 280	222	1404	1" NPT	724	505	222	2390	1823	399	600

Dimension (inch)	Stroke Range	Without handwheel					With handwheel				
		A	B	F	G	Weight (lbs)	A	B	C	D	Weight (lbs)
VBC32	50, 60, 70, 80, 120	6.8	30.3	3/4" NPT	15.4	211	6.8	42.9	18.3	15.8	331
VBC40	60, 70, 80, 120, 140, 160, 180	7.8	41.5	3/4" NPT	19.6	418	7.8	55.3	24.4	16.8	591
VBC50	60, 70, 80, 120, 140, 160, 180	7.8	42	1" NPT	24	653	7.8	55.7	24.4	16.8	827
VBC60	140, 160, 180, 200, 240, 280	8.7	55.3	1" NPT	28.5	1111	8.7	94.1	71.8	15.7	1320

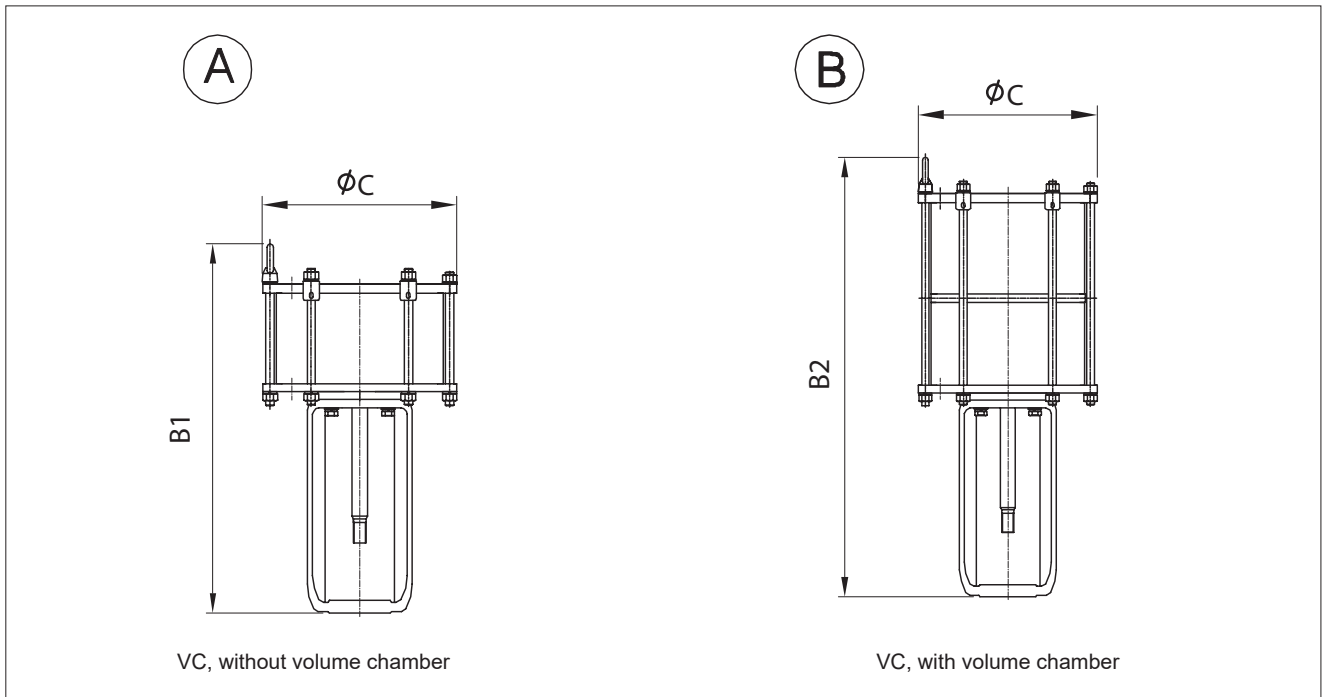
10.5 Actuator VBC with volume chamber



Dimension (mm)	Stroke Range	Without handwheel						With handwheel				
		A	B	F	G	H	Weight (kg)	A	B	C	D	Weight (kg)
VBC32_V	50, 60, 70, 80, 120	173	1123	3/4" NPT	392	3/4" NPT	134	173	1444	466	401	188
VBC40_V	60, 70, 80, 120, 140, 160, 180	200	1540	3/4" NPT	499	3/4" NPT	255	200	1891	619	427	333
VBC50_V	60, 70, 80, 120, 140, 160, 180	200	1530	1" NPT	610	1" NPT	414	200	1879	619	427	492
VBC60_V	140, 160, 180, 200, 240, 280	222	2187	1" NPT	724	1" NPT	731	222	3170	2603	399	839

Dimension (inch)	Stroke Range	Without handwheel						With handwheel				
		A	B	F	G	H	Weight (lbs)	A	B	C	D	Weight (lbs)
VBC32_V	50, 60, 70, 80, 120	6.8	44.2	3/4" NPT	15.4	3/4" NPT	295	6.8	56.9	18.3	15.8	414
VBC40_V	60, 70, 80, 120, 140, 160, 180	7.8	60.6	3/4" NPT	19.6	3/4" NPT	562	7.8	74.5	24.4	16.8	734
VBC50_V	60, 70, 80, 120, 140, 160, 180	7.8	60.2	1" NPT	24	1" NPT	913	7.8	74	24.4	16.8	1085
VBC60_V	140, 160, 180, 200, 240, 280	8.7	86.1	1" NPT	28.5	1" NPT	1608	8.7	124.8	102.5	15.7	1846

10.6 Actuator VCC without handwheel



VC actuator without handwheel

Stroke (mm)	# 30			# 40			# 50		
	C	370		C	460		C	560	
	B1	Weight (kg)		B1	Weight (kg)		B1	Weight (kg)	
	B2	A	B	B2	A	B	B2	A	B
40	640	92	115	810	120	148	810	186	234
	760			935					
50	650	94	118	820	123	152	820	189	237
	790			965					
60	660	97	121	830	126	155	830	192	242
	820			995					
70	670	100	124	840	128	159	840	195	246
	850			1025					
80	680	103	127	850	131	162	850	198	251
	880			1055					
90	690	106	130	860	134	166	860	201	256
	910			1085					
100	700	108	133	870	137	173	870	203	261
	940			1115					
120	720	114	139	890	142	177	890	209	270
	1000			1175					
140				910	148	184	910	215	279
				1235			1235		
180				950	159	198	950	227	298
				1355			1355		

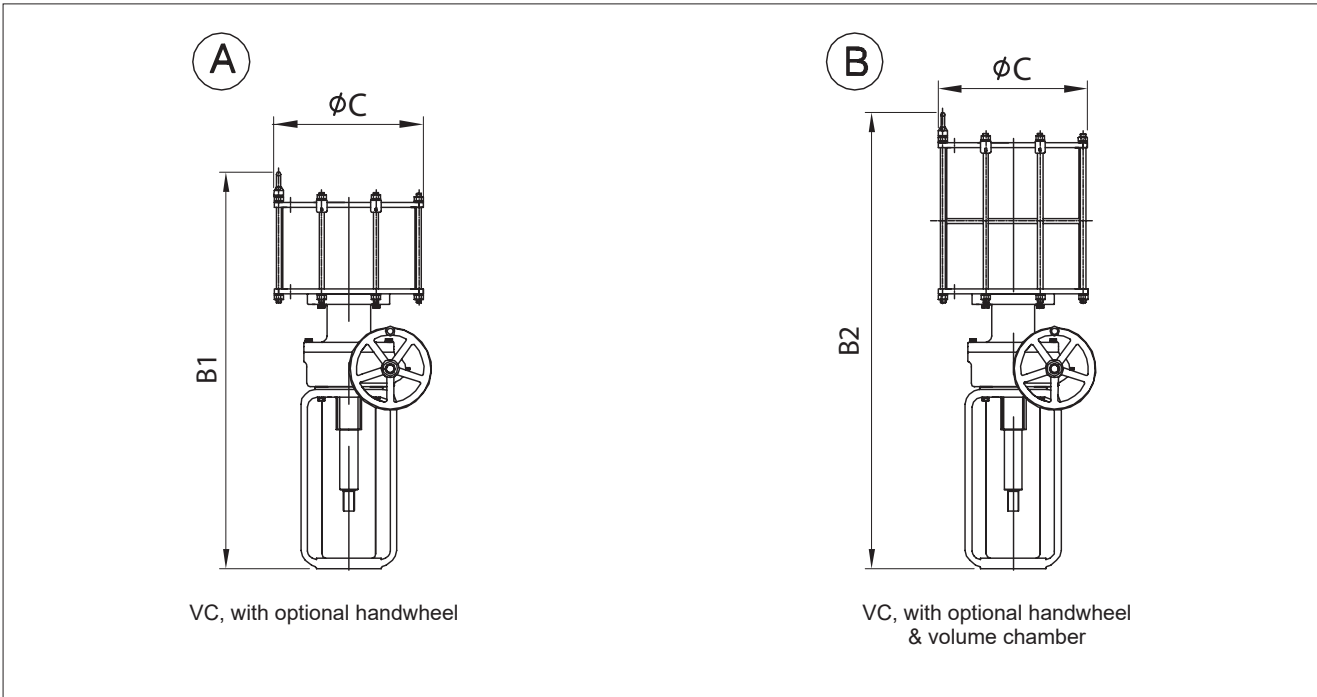
Stroke (mm)	# 60			# 70			# 80		
	C	660		C	710		C	820	
	B1	Weight (kg)		B1	Weight (kg)		B1	Weight (kg)	
	B2	A	B	B2	A	B	B2	A	B
100	954	255	344	955	322	438	954	378	519
	1199			1203					
120	974	262	355	975	330	450	974	386	531
	1259			1263					
140	994	269	365	995	338	461	994	394	543
	1319			1323					
180	1034	283	386	1035	354	484	1034	410	567
	1439			1443					
240	1094	303	417	1095	377	518	1094	435	604
	1619			1623					
280							1134	451	628
							1747		

VC actuator without handwheel

Stroke (mm)	# 30			# 40			# 50		
	C	15		C	18		C	22	
	B1	Weight (lbs)		B1	Weight (lbs)		B1	Weight (lbs)	
	B2	A	B	B2	A	B	B2	A	B
40	25	203	254	32	265	326	32	410	516
	30			37					
50	26	207	260	32	271	335	32	417	522
	31			38					
60	26	214	267	33	278	342	33	423	534
	32			39					
70	26	220	273	33	282	351	33	430	542
	33			40					
80	27	227	280	33	289	357	33	437	553
	35			42					
90	27	234	287	34	295	366	34	443	564
	36			43					
100	28	238	293	34	302	381	34	448	575
	37			44					
120	28	251	306	35	313	390	35	461	595
	39			46					
140				36	326	406	36	474	615
				49			49		
180				37	351	437	37	500	657
				53			53		

Stroke (mm)	# 60			# 70			# 58		
	C	26		C	28		C	32	
	B1	Weight (lbs)		B1	Weight (lbs)		B1	Weight (lbs)	
	B2	A	B	B2	A	B	B2	A	B
100	38	562	758	38	710	966	37	833	1144
	47			47					
120	38	578	783	38	728	992	38	851	1171
	50			50					
140	39	593	805	39	745	1016	39	869	1197
	52			52					
180	41	624	851	41	780	1067	41	904	1250
	57			57					
240	43	668	919	43	831	1142	43	959	1332
	64			64					
280							45	994	1385
							69		

10.7 Actuator VCC with handwheel



VC actuator with handwheel

Stroke (mm)	#30				#40				#50			
	C		370		C		460		C		560	
	B1	B2	Weight (kg)		B1	B2	Weight (kg)		B1	B2	Weight (kg)	
		A	B			A	B			A	B	
40	930		134	157	1095		180	208	1095		246	294
	1055				1220				1220			
50	940		137	160	1105		183	212	1105		249	299
	1085				1250				1250			
60	950		139	163	1115		186	215	1115		252	303
	1115				1280				1280			
70	960		142	167	1125		188	219	1125		255	308
	1145				1310				1310			
80	970		144	170	1135		191	222	1135		258	313
	1175				1340				1340			
90	980		147	173	1145		194	226	1145		261	318
	1205				1370				1370			
100	990		150	176	1155		197	230	1155		263	322
	1235				1400				1400			
120	1010		155	183	1175		202	237	1175		269	332
	1295				1460				1460			
140					1195		208	244	1195		275	341
					1520				1520			
180					1235		219	258	1235		287	360
					1640				1640			

Stroke (mm)	#60				#70				#80			
	C		660		C		710		C		820	
	B1	B2	Weight (kg)		B1	B2	Weight (kg)		B1	B2	Weight (kg)	
		A	B			A	B			A	B	
100	1239		315	404	1240		368	502	1289		438	579
	1484				1488				1542			
120	1259		322	415	1260		376	514	1309		446	591
	1544				1548				1602			
140	1279		329	425	1280		384	525	1329		454	603
	1604				1608				1662			
180	1319		343	446	1320		400	548	1369		470	627
	1724				1728				1782			
240	1379		363	477	1380		423	582	1429		495	664
	1904				1908				1962			
280									1469		511	688
									2082			

VC actuator with handwheel

Stroke (mm)	#30				#40				#50			
	C		15		C		18		C		22	
	B1	B2	Weight (lbs)		B1	B2	Weight (lbs)		B1	B2	Weight (lbs)	
		A	B			A	B			A	B	
40	37		295	346	43		397	459	43		542	648
	42				48				48			
50	37		302	353	44		403	467	44		549	659
	43				49				49			
60	37		306	359	44		410	474	44		556	668
	44				50				50			
70	38		313	368	44		414	483	44		562	679
	45				52				52			
80	38		317	375	45		421	489	45		569	690
	46				53				53			
90	39		324	381	45		428	498	45		575	701
	47				54				54			
100	39		331	388	45		434	507	45		580	710
	49				55				55			
120	40		342	403	46		445	522	46		593	732
	51				57				57			
140					47		459	538	47		606	752
					60				60			
180					49		483	569	49		633	794
					65				65			

Stroke (mm)	#60				#70				#80			
	C		26		C		28		C		32	
	B1	B2	Weight (lbs)		B1	B2	Weight (lbs)		B1	B2	Weight (lbs)	
		A	B			A	B			A	B	
100	49		694	891	49		811	1107	51		966	1276
	58				58				61			
120	50		710	915	50		829	1133	52		983	1303
	61				61				63			
140	50		725	937	50		847	1157	52		1001	1329
	63				63				65			
180	52		756	983	52		882	1208	54		1036	1382
	68				68				70			
240	54		800	1052	54		933	1283	56		1091	1464
	75				75				77			
280									58		1127	1517
									82			

11. EU DECLARATION OF CONFORMITY FOR ATEX APPROVED VALVES



EU DECLARATION OF CONFORMITY

Manufacturer:
Valmet Flow Control Korea Co., Ltd.
Chungju, Chungbuk-do 27466
Korea

for ATEX approved valves



EU Authorised Representative: Valmet Flow Control Oy, Vanha Porvoontie 229, 01380
Vantaa, Finland. Contact details: [+358 10 417 5000](tel:+358104175000)

This declaration of conformity is issued under the sole responsibility of the manufacturer.

Product:	Neles Globe valves	
Type:	G-series (GB, GM, GU, GW)	
ATEX group and category:	II 2 GD, II 3 GD	
Ex GAS:	Ex h IIC 85°C...Tmax Gb	
Ex DUST:	Ex h IIIC T85°C...T(Tmax) Db	

Tmax= valve max. temperature in name plate

Manufacturer's certificates:

Standard / Directive	Notified Body and NoBo number	Certificate No.
ISO 9001:2015	LRQA (Certification body)	00029133 (Approval No.)
PED 2014/68/EU Module H	DNV Business Assurance Italy S.r.l. 0496	142306-2013-CE-FIN-ACCREDIA
ATEX 2014/34/EU Annex IV	DNV Product Assurance AS Norway 2460	Presafe 18 ATEX 91983Q Issue 6

ATEX 2014/34/EU Annex VIII technical files are archived by Notified Body number 0537

The object of the declaration described above is in conformity with the relevant Union harmonisation legislation:

PED 2014/68/EU	Valve
ATEX 2014/34/EU	Non-electrical equipment

Main components:

Valve: The valve is suitable for service up to PED Cat III Valve design standard: ASME B16.34

Installation, Maintenance and Operating instructions manual (IMO) must be followed before installation in order to ensure proper and safe mounting and usage of equipment.

The product above is manufactured in compliance with the applicable European directives and technical specifications/standards (EN10204). The product is in conformity with the customer order.

Instrumentation and accessories having equal protection concept, level and performance specification with the original can be presumed to be in conformity with this Declaration of Conformity.

Protection from e.g. static electricity caused by the process or connected equipment must be considered by the user (EN 60079-14 § 6). EN 60079-19 applies for modifications.

Non-electrical equipment is according EN 80079-37:2016 and EN 80079-36:2016. The actual surface temperature of non-electrical equipment is depended on the process and ambient conditions (EN 80079-36:2016 § 6.2.5 and 6.2.7). The protection from high or low temperature must be considered by the end user before put into service.

The product does not possess any residual risk according to hazard analysis conducted under the applicable directives providing that the procedures stated by the IMO are followed and the product is used under conditions mentioned in the technical specifications.

Documents with digital and/or e-signature conveyed by Valmet Flow Control conform to the Regulation (EU) No 910/2014 as well as the national code on e-signatures. In order to secure the integrity of the document, the authenticity of the sender, and indisputableness of the dispatch the identification is covered by individual ID codes, passwords, and by regularly changing passwords. The authorization to sign documents is based on organizational position and/or is task related. The impartial third party in the company bestows the access right with predefined authorities to particular databases.

Chungju 1.10.2025

Matti Rousku, Quality Director

12. TYPE CODE

Globe single seated, OMEGA trim type, Series GM																					
1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.	13.	14.	15.	16.	17.	18.	19.	20.	21.	22.
GM	02	C	E	A	J2	B	P2	X	BC	S1	P2	X	S	G	G	S	G	X	A	E	O1

VALVE CONSTRUCTIONS

1.	VALVE SERIES
GM	Globe Omega trim, Multi-stage type

2.	BODY SIZE		
01	1" / DN 25	1H	1-1/2" / DN 40
02	2" / DN 50	03	3" / DN 80
04	4" / DN 100	06	6" / DN 150
08	8" / DN 200	10	10" / DN 250
12	12" / DN 300	14	14" / DN 350
16	16" / DN 400	18	18" / DN 450
20	20" / DN 500	24	24" / DN 600
28	28" / DN 700	30	30" / DN 750
32	32" / DN 800	36	36" / DN 900
YY	Special		

3.	PRESSURE RATING		
C	ASME Class 150	D	ASME Class 300
F	ASME Class 600	G	ASME Class 900
H	ASME Class 1500	I	ASME Class 2500
J	EN PN 10	K	EN PN 16
L	EN PN 25	M	EN PN 40
N	EN PN 63	P	EN PN 100
B	EN PN 160	E	EN PN 250
Y	EN PN 320	R	JIS 10K
T	JIS 20K		

4.	END CONNECTION
W	Flanged RF, ASME B16.5
C	Flanged RF, EN 1092-1
V	Socket welding, ASME B16.11
Q	Butt welding, ASME B16.25
Z	Ring joint flange, ASME B16.5
Y	Special

5.	BONNET CONSTRUCTION	
	Bonnet Type	Actuator Connection
A	General	Applicable for VD_25/29/37
B	General	Applicable for VD_48/55
C	General	Applicable for VC_30, VB_32
D	General	Applicable for VC/VB_40/50
T	General	Applicable for VC/VB_60/70
E	Extension	Applicable for VD_25/29/37
F	Extension	Applicable for VD_48/55
G	Extension	Applicable for VC_30, VB_32
H	Extension	Applicable for VC/VB_40/50
U	Extension	Applicable for VC/VB_60/70
P	Cryogenic	Applicable for VD_25/29/37
Q	Cryogenic	Applicable for VD_48/55
R	Cryogenic	Applicable for VC_30, VB_32
S	Cryogenic	Applicable for VC/VB_40/50
V	Cryogenic	Applicable for VC/VB_60/70
Y	Special	Special

6.	BODY MATERIAL
J2	A216 gr WCB
S6	A351 gr CF8M
J4	A217 gr. WC6
CG	A217 gr. WC9
S1	A351 gr. CF3M
YY	Special

- Bonnet material is equivalent to Body material.

7.	MODEL CODE
B	Model B

TRIM CONSTRUCTIONS

8.	PLUG MATERIAL	
	Material	Description
P2	CA40	General for carbon steel valve
T6	CF8M + HCr	General for stainless steel valve
YY	Special	Special

9.	PLUG APPLICATION
X	Not Applicable
A	Cobalt based alloy
Y	Special

10.	STEM MATERIAL	
	Material	Description
BC	630SS	General for carbon steel valve
TC	316SS	General for stainless steel valve
VX	XM-19	

11.	SEAT TYPE
S1	Single metal seat
YY	Special

12.	SEAT / DISK STACK MATERIAL		
	Seat	Disk stack	Cage guide
P2	CA40	SUS 420J2	CA40
R4	CF8M	316L SS	CF8M + HCr
YY	Special	Special	Special

13.	SEAT APPLICATION
X	Not Applicable
A	Cobalt based alloy
Y	Special

OTHERS

14.	PACKING / BELLOWS TYPE
S	General packing
E	Low emission, Live loaded
C	Bellows Seal (316L SS, Formed)
Y	Special

15.	PACKING MATERIAL
G	PTFE + Carbon fiber
F	Graphite
T	PTFE V-Ring
C	PTFE + Carbon fiber (ATEX)
H	Hi-Graphite
Y	Special

16.	SEAL RING MATERIAL
G	PTFE + Graphite
H	PTFE + Graphite + Carbon
M	Graphite
N	Graphite + metal
T	PTFE
X	Not applicable
Y	Special

17.	GASKET MATERIAL
S	S/W gasket type, 316L SS + Graphite
L	S/W gasket type, 316L SS + PTFE
H	S/W gasket type, 316L SS + Hi-Graphite
Y	Special

18.	STUD / NUT MATERIAL
G	A193 gr. B7M / A194 gr. 2HM
D	A193 gr. B8M / A194 gr. 8M
K	A320 gr. B8M cl. 2 / A194 gr. 8M
H	A193 gr. B16 / A194 gr. 7
E	A453 gr. 660 / A453 gr. 660
Y	Special

19.	OPTIONS
X	Not Applicable
E	Anti-erosion
L	Lub. & Isol. valve.
W	Water seal
Y	Special

- * ASME valve face to face length according to ISA 75.08. EN valve face to face length according to ASME CL300.
- * The body, bonnet, trim materials are subject to change as equivalent depending on detail design.
- * See 'Neles Globe Typecode Instruction' for further options and explanations.
- * Round bar material such as AISI 410SS (for A743 gr. CA 15), AISI 316SS (for A351 gr. CF8M), SUS420J2 (for A743 gr. CA40) and AISI 630SS (for A747 gr. CB7Cu-1) can be used depending on manufacturing process.

Trim type & rated Cv

20. Sign	Trim type	21. Sign	Trim characteristic	22. Sign	Description	Rated Cv										
						Body size and stroke										
						1" Str.	1.5" Str.	2" Str.	3" Str.	4" Str.	6" Str.	8" Str.	10" Str.	12" Str.	14" Str.	16" Str.
A	Balanced plug	L	Linear	C1	FC / 6 turns / FTC	8.2 (20)	13.7 (20)	41 (40)	70 (50)	110 (50)	160 (60)	270 (70)	370 (80)	580 (120)	800 (140)	1000 (160)
A	High temp. balanced plug			C2	FC / 10 turns / FTC	6.7 (20)	11 (20)	33 (40)	60 (50)	90 (50)	130 (60)	210 (70)	290 (80)	480 (120)	660 (140)	820 (160)
P	Pilot balanced plug			C3	FC / 14 turns / FTC	4.2 (20)	7.8 (20)	27 (40)	48 (50)	60 (50)	110 (60)	140 (70)	200 (80)	340 (120)	470 (140)	650 (160)
U	Unbalanced plug			C4	FC / 18 turns / FTC			21 (40)	29 (50)	48 (50)	80 (60)	110 (70)	160 (80)	280 (120)	390 (140)	530 (160)
				C5	FC / 22 turns / FTC			15 (40)	24 (50)	39 (50)	60 (60)	90 (70)	110 (80)	200 (120)	320 (140)	370 (160)
				CA	1A / 6 turns / FTC	6.2 (20)	6.3 (20)	24 (40)	41 (50)	60 (50)	90 (60)	150 (70)	210 (80)	310 (120)	500 (140)	660 (160)
				CB	1A / 10 turns / FTC	2.9 (20)	5.2 (20)	20 (40)	34 (50)	50 (50)	70 (60)	120 (70)	170 (80)	250 (120)	410 (140)	540 (160)
				CC	1A / 14 turns / FTC	2.4 (20)	5.2 (20)	16 (40)	28 (50)	41 (50)	60 (60)	90 (70)	130 (80)	210 (120)	340 (140)	450 (160)
				CD	1A / 18 turns / FTC			13 (40)	19 (50)	30 (50)	45 (60)	70 (70)	100 (80)	170 (120)	280 (140)	310 (160)
				CE	1A / 22 turns / FTC			8.7 (40)	16 (50)	25 (50)	37 (60)	49 (70)	80 (80)	130 (120)	190 (140)	260 (160)
				O1	FC / 6 turns / FTO	7.2 (20)	12.5 (20)	36 (40)	70 (50)	100 (50)	160 (60)	270 (70)	350 (80)	540 (120)	790 (140)	960 (160)
				O2	FC / 10 turns / FTO	6.9 (20)	10 (20)	29 (40)	55 (50)	90 (50)	140 (60)	220 (70)	300 (80)	470 (120)	650 (140)	790 (160)
				O3	FC / 14 turns / FTO	4.9 (20)	7.2 (20)	24 (40)	45 (50)	60 (50)	110 (60)	150 (70)	200 (80)	350 (120)	480 (140)	620 (160)
				O4	FC / 18 turns / FTO			19 (40)	30 (50)	49 (50)	80 (60)	120 (70)	170 (80)	290 (120)	390 (140)	510 (160)
				O5	FC / 22 turns / FTO			15 (40)	25 (50)	41 (50)	70 (60)	100 (70)	110 (80)	200 (120)	320 (140)	380 (160)
				OA	1A / 6 turns / FTO	5.6 (20)	5.7 (20)	23 (40)	40 (50)	60 (50)	90 (60)	150 (70)	210 (80)	300 (120)	470 (140)	620 (160)
				OB	1A / 10 turns / FTO	2.6 (20)	4.7 (20)	19 (40)	33 (50)	49 (50)	70 (60)	120 (70)	170 (80)	240 (120)	390 (140)	510 (160)
				OC	1A / 14 turns / FTO	2.2 (20)	3.9 (20)	16 (40)	27 (50)	41 (50)	60 (60)	90 (70)	130 (80)	200 (120)	320 (140)	420 (160)
				OD	1A / 18 turns / FTO			13 (40)	19 (50)	30 (50)	46 (60)	70 (70)	100 (80)	170 (120)	260 (140)	290 (160)
				OE	1A / 22 turns / FTO			8.4 (40)	16 (50)	25 (50)	38 (60)	50 (70)	80 (80)	120 (120)	180 (140)	240 (160)
		E	Equal%	C1	FC / 6 turns / FTC	6.6 (20)	10 (20)	34 (40)	60 (50)	90 (50)	130 (60)	210 (70)	300 (80)	500 (120)	690 (140)	860 (160)
				C2	FC / 10 turns / FTC	5.5 (20)	8.3 (20)	28 (40)	46 (50)	70 (50)	110 (60)	160 (70)	230 (80)	410 (120)	570 (140)	710 (160)
				C3	FC / 14 turns / FTC	3.5 (20)	6 (20)	23 (40)	38 (50)	48 (50)	90 (60)	110 (70)	170 (80)	300 (120)	390 (140)	570 (160)
				C4	FC / 18 turns / FTC			16 (40)	22 (50)	39 (50)	60 (60)	90 (70)	140 (80)	250 (120)	320 (140)	470 (160)
				C5	FC / 22 turns / FTC			12 (40)	18 (50)	32 (50)	50 (60)	80 (70)	90 (80)	160 (120)	260 (140)	310 (160)
				CA	1A / 6 turns / FTC	4.5 (20)	6.5 (20)	22 (40)	40 (50)	70 (50)	80 (60)	120 (70)	210 (80)	320 (120)	470 (140)	540 (160)
				CB	1A / 10 turns / FTC	3.7 (20)	5.3 (20)	18 (40)	33 (50)	50 (50)	60 (60)	100 (70)	170 (80)	260 (120)	380 (140)	450 (160)
				CC	1A / 14 turns / FTC	2.6 (20)	4.4 (20)	15 (40)	27 (50)	31 (50)	50 (60)	80 (70)	140 (80)	220 (120)	310 (140)	370 (160)
				CD	1A / 18 turns / FTC			12 (40)	17 (50)	25 (50)	43 (60)	70 (70)	90 (80)	180 (120)	260 (140)	300 (160)
				CE	1A / 22 turns / FTC			7.8 (40)	14 (50)	21 (50)	36 (60)	60 (70)	70 (80)	120 (120)	170 (140)	250 (160)
				O1	FC / 6 turns / FTO	6 (20)	9.2 (20)	32 (40)	60 (50)	90 (50)	140 (60)	210 (70)	290 (80)	470 (120)	690 (140)	850 (160)
				O2	FC / 10 turns / FTO	5.5 (20)	7.6 (20)	26 (40)	46 (50)	70 (50)	110 (60)	180 (70)	250 (80)	410 (120)	570 (140)	700 (160)
				O3	FC / 14 turns / FTO	4 (20)	5.5 (20)	21 (40)	38 (50)	49 (50)	90 (60)	120 (70)	170 (80)	310 (120)	390 (140)	550 (160)
				O4	FC / 18 turns / FTO			16 (40)	23 (50)	41 (50)	70 (60)	100 (70)	140 (80)	250 (120)	320 (140)	450 (160)
				O5	FC / 22 turns / FTO			12 (40)	19 (50)	33 (50)	50 (60)	80 (70)	100 (80)	170 (120)	270 (140)	320 (160)
				OA	1A / 6 turns / FTO	4.1 (20)	5.9 (20)	21 (40)	39 (50)	70 (50)	80 (60)	120 (70)	210 (80)	310 (120)	440 (140)	510 (160)
				OB	1A / 10 turns / FTO	3.4 (20)	4.8 (20)	18 (40)	32 (50)	50 (50)	70 (60)	100 (70)	170 (80)	250 (120)	360 (140)	420 (160)
				OC	1A / 14 turns / FTO	2.8 (20)	4 (20)	14 (40)	26 (50)	31 (50)	50 (60)	80 (70)	140 (80)	210 (120)	300 (140)	340 (160)
				OD	1A / 18 turns / FTO			12 (40)	17 (50)	26 (50)	44 (60)	70 (70)	90 (80)	170 (120)	240 (140)	280 (160)
				OE	1A / 22 turns / FTO			7.6 (40)	14 (50)	21 (50)	36 (60)	60 (70)	70 (80)	110 (120)	160 (140)	230 (160)
Y	Special	Y	Special	YY	Special	Please contact Valmet for more information										

- Rated Cv is different depending on trim type and characteristic.
- Str. : valve stroke length (mm). It should be matched with actuator stroke length.
- FC / FTC / FTO = Full capacity // Flow to close or Flow to open
- 1A/FTC or FTO = 1-Step reduction // Flow to open or Flow to close

13. GENERAL SAFETY WARNINGS AND DISCLAIMERS

General safety warnings

Lifting

1. Always use a lifting plan created by a qualified person to lift this equipment. Lifting guidance is provided in this IMO (Installation, Maintenance and Operation manual) to assist in lifting plan development. Think about the point center of gravity (CG) of the equipment being lifted. Make sure the CG is always under the central lifting point.
2. Valves may be equipped with lifting threads on the body or on the flanges. These are which are intended for use with the lifting plan.
3. Use only correct and approved lifting devices. Ensure that lifting devices and straps are securely attached to the equipment prior to lifting.
4. Check, that lifting devices are not damaged and in good condition with a valid check stamp prior to use.
5. Workers must be trained for lifting and handling valves.
6. Never lift an assembly by the instrumentation (solenoid, positioner, limit switch, etc.) or by the instrumentation piping. Straps and lifting devices should be fitted to prevent damage to instrumentation and instrumentation piping. Failure to follow the lifting guidance provided may result in damage and personal injury from falling objects.

Work activities on the valve

1. Wear your personal safety equipment. Personal safety equipment includes but is not limited to protective shoes, protective clothing, safety glasses, helmet, hearing protection and working gloves.
2. Always follow the local safety instructions in addition to the Valmet instructions. If Valmet instructions conflict with local safety instructions, stop work and contact Valmet for more information.
3. Before beginning service on the equipment, make sure that the actuator is disconnected from any kind of power source (pneumatic, hydraulic, and/or electric), and no stored energy is applied on the actuator (compressed spring, compressed air volumes, etc.). Do not attempt to remove a spring return actuator unless the stop screw is carrying the spring force.
4. Make sure that there is a LOTOTO (Lock Out / Tag Out / Try Out) procedure in place for the system in which the valve is installed and strictly follow it.
5. Always make sure that the pipeline is depressurized and in ambient temperature condition before maintenance work is started.
6. Keep hands and other body parts out of the flow port when the valve is being serviced and the actuator is connected to the valve. There is a high risk of serious injury to hands and/or fingers due to malfunction if the valve suddenly starts to operate.

General disclaimers

Receive, handle and unpacking

1. Respect the safety warnings above!
2. Valves are critical components for pipelines to control high pressure fluids and must therefore be handled with care.
3. Store valves and equipment in a dry and protected area until the equipment is installed.

4. Keep the original packaging on the valve as long as possible to avoid environmental contamination by dust, water, dirt, etc.
5. Remove the valve endcaps just before mounting into the pipeline.
6. FOR YOUR SAFETY IT IS IMPORTANT THE FOLLOWING PRECAUTIONS BE TAKEN PRIOR TO REMOVAL OF THE VALVE FROM THE PIPELINE OR BEFORE ANY DISASSEMBLY:
 - Be sure you know what fluid is in the pipeline. If there is any doubt, confirm with the proper supervisor.
 - Wear any personal protective equipment (PPE) required for working with the fluid involved in addition to any other PPE normally required.
 - Depressurize the pipeline, bring to ambient temperature, and drain the pipeline fluid.
 - Cycle the valve to relieve any residual pressure in the body cavity.
 - After removal but before disassembly, cycle the valve again until no evidence of trapped pressure remains.
7. The identification plate (nameplate, or engraved markings) on the valve gives the information of max. process conditions to the valve.
8. Temperatures and pressures must never exceed values marked on the valve. Exceeding these values may cause uncontrolled release of pressure and process fluid. Damage or personal injury may result.
9. Valmet valves typically are designed to be used in atmospheric conditions. Do not use valves under external pressurized conditions unless specifically designed and explicitly marked for this service.
10. Avoid Pressure shocks or water hammer. Systems with high pressure valves should be equipped with a bypass to reduce the differential pressure before opening the valve to avoid pressure shock.
11. Avoid thermal shock. High temperature, Low temperature and cryogenic valves should be operated in a way that limits the rate of increase or decrease in temperature. The valve should be thermally stabilized before being pressurized.
12. Materials of the valve are carefully selected for the process conditions. Changes to the process media can have a major impact on function and safety of the valve. Always confirm the materials are suitable for the service prior to installation.
13. As the use of the valve is application specific, a number of factors should be taken into account when selecting a valve for a given application. Therefore, some situations in which the valves are used are outside the scope of this manual.
14. It is the end user's responsibility to confirm compatibility of the valve materials with the intended service, however if you have questions concerning the use, application, or compatibility of the valve for the intended service, contact Valmet for more information.
15. Never use a valve with enriched or pure oxygen if the valve is not explicitly designed and cleaned for oxygen. Selected materials and design have a major impact on the safety to operate the valve with oxygen.
16. Valves intended for use in or with explosive atmospheres must be equipped with a grounding device and marked according ATEX (or equivalent international standards).

Maintenance

17. Respect the safety warnings above!
18. Plan service and maintenance actions, that spare parts, lifting devices and service personnel is available.
19. Maintain the valve within the recommended minimum maintenance intervals or within the recommended maximum operating cycles.
20. Always make sure that the valve and the pipeline is depressurized before starting any kind of maintenance work at a valve.
21. Always check the position of the valve before starting maintenance work. Follow the Lock out /tag out (LOTO) rules at the site before starting any maintenance activity.
 - See IMO for the correct stem position.
 - Consider that the positioner may give the wrong signals.
22. Sealing materials (soft sealing parts) should be changed when the valve is maintained. Always use original equipment manufacturers (OEM) spare parts to ensure proper performance of the repaired valve.
23. All pressure containing parts must be inspected visually for damage or corrosion. Damaged parts must be replaced.
24. Valve pressure bearing parts and all internals must be inspected for corrosion or erosion which may result in reduced wall thickness on pressure bearing parts. Damaged pressure bearing parts must be replaced with original equipment manufacturer's (OEM) replacement parts or repaired to factory specifications by an authorized Valmet service partner in order to maintain the warranty.
25. Do not use sharp tools, grinding machines, or files to work on functional surfaces such as sealing, seating or bearing surfaces as this can damage these surfaces.
26. Do not weld on pressure bearing parts without an ASME and PED qualified procedure and personnel.
27. Pressure bearing parts of valves in high temperature applications must be carefully examined for the effects of material creep and fatigue.
28. Make sure that the valve is positioned in the correct flow direction into the pipeline.
29. If the valves are marked to be suitable for explosive atmospheres, the correct function of the discharging device must be tested before returning to service.
30. Always work in a clean environment. Avoid getting particles inside the valve due to machining, grinding, or welding nearby.
31. Never store a maintained valve without flow port protection.
32. When pressure testing valve seats, never exceed the maximum operating pressure of the system or the maximum shut-off pressure marked on the valve identification plate.
33. Actuator mounting and unmounting:
 - Before installing the actuator on to the valve, be sure the actuator is properly indicating the valve position. Failure to assemble these to indicate correct valve position may result in damage or personal injury.
 - When installing or removing a linkage kit, best practice is to remove the entire linkage assembly, including couplings which may fall off the valve during lifting or when position changes.
 - Mounting sets have been designed to support the weight of the Valmet actuator and recommended accessories. Use of the linkage to support additional equipment or additional weight such as people, ladders, etc. may result in equipment damage or personal injury.
34. The valve should be installed between flanges using appropriate gaskets and fasteners that are compatible with the application, and in compliance with applicable piping codes and standards. Center the gaskets carefully when fitting the valve between the flanges. Do not attempt to correct pipeline misalignment by means of the flange bolting.
35. Repairs on valves for special service like Oxygen, Chlorine, and Peroxide, have special requirements.
 - Parts must be cleaned appropriate to the service and protected from contamination prior to assembly.
 - Assembly areas and tools must be clean and dry to prevent contamination of the parts during assembly.
 - Test equipment must be clean and dry to prevent contamination during testing. This includes the test equipment internals that may allow particles or other contamination into the test fluid during the test.
 - Lubrication shall be used only if specifically required in the instructions. Where lubrication is required, the lubricant must be approved for the service by the end user.

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