# Junction module (JX)



StoneL's Junction Module (JX) enclosure is an environmentally hardened platform which is suitable for use in the most extreme corrosive and hazardous process environments. The JX features a wide variety of bus networking capabilities for protocols used in the process industries. Because of its flexibility and functionality it has become an essential building block for bus network users in the processing industries.

Wide variety of functions

JX's size minimizes space

requirements for wiring and

Experience quick and secure

insertion terminal strips.

wiring with the clearly labeled, top

6. Compact design

conduit layout.

Convenient wiring

Select from drop connectors, switched drop connectors, relay modules, I/O modules, I/O modules with integral solenoid valve, power conditioners, and special module configurations.

# Features



1. Rugged enclosure

This enclosure is constructed of durable, marine grade anodized aluminum with two coats of epoxy. Optional clear polycarbonate cover enables observation of circuit status without opening the enclosure.

- Hazardous approval ratings JX may be used in explosionproof, nonincendive, dust ignition-proof, and general purpose applications.
- 3. Quick access

Screw-on cover enables convenient access to the enclosure.

4. Vapor tight and submersible Rated for IP66/67 and NEMA 4, 4X and 6, the JX withstands rigorous washdowns and corrosive environments.



Device/\et





5.

7.



## Drop connectors (JXT and JXP models)

Drop connectors enable individual spurs to be conveniently wired to the bus trunk. They are available in either passive or protected versions.

Passive drop connectors directly connect bus and spur wiring via standard pre-labeled wire terminals.

Protected drop connectors include a solid state protection circuit which detects a fault condition on the spur and isolates the spur from

the bus. Local LED indication may be viewed through the clear Lexan cover indicating a fault condition.



Specifications					
Protocols	AS-Interface, DeviceNet, Foundation Fieldbus, Profibus-PA, Profibus-DP and Modbus				
Passive	JXT models				
Protected	JXP models				
Maximum voltage	32 VDC				
Maximum current, trunk	8 amps				
Voltage drop	Passive: Negligible (trunk and drop) Protected: Negligible (trunk) Protected: 1 volt (drop)				
Trip current (drop)	Passive: no trip current Protected: 40 mA (FF/PB-PA) Protected: 240 mA (AS-i, DN, PB-DP, MB)				
Holding current (after trip)	Protected: 28 mA (FF/PB-PA) Protected: 35 mA (AS-i, DN, PB-DP, MB)				
Reset current level	Protected: drop current falls below 28 mA (FF/PB-PA) Protected: drop current falls below 35 mA (AS-i, DN, PB-DP, MB)				
Maximum devices per drop	Passive: no limit Protected: 1				
Current consumption	Passive: 5 mA Protected: 10 mA				

## Switched drop connectors (JXS models)

Each spur may be individually energized or de-energized using the switched drop connector. Protection circuitry comes standard in the drop connection providing fault protection for the bus while the spur is energized. The JX switched drop connector may be locked and/or tagged out assuring safe working conditions for the maintenance of field device(s) attached to the spur while the bus remains energized. The bold on and off labeling may be seen clearly up to 20 feet away, making bus status clearly viewable in the plant environment.



Specifications	
Protocols	AS-Interface, DeviceNet, Foundation Fieldbus, Profibus-PA, Profibus-DP, & Modbus
Protected	JXS models (AS-i & FF/PB-PA)
Power protected	JXS models (DN & MB/PB-DP)
Maximum voltage	32 VDC
Maximum current (trunk)	8 amps
Voltage drop (trunk)	Negligible
Voltage drop (drop)	<1V
Trip current (drop)	40 mA (FF/PB-PA) 240 mA (AS-i, DN & MB/PB-DP)
Holding current (after trip)	28 mA (FF/PB-PA) 35 mA (AS-i, DN, PB-DP, MB)
Reset current level	Current falls below 28 mA (FF/PB-PA) Current falls below 35 mA (AS-i, DN & MB/PB-DP)
Maximum devices per drop	1
Current consumption	None

# I/O modules (JXM models)

Interface field devices into the bus network in hazardous environments with JX I/O modules. Connect analog 4 to 20 mA instrumentation inputs and outputs or discrete inputs and outputs to the module and take advantage of incredible installation savings.



Specifications for I/O modules					
Protocol		<b>Device</b> Net <sup>®</sup>	FOUNDATION		
Models	JXM96 JXM97 (extended addressing)	JXM92	JXM93 (bus powered) JXM94 (externally powered)		
AS-Interface profile	JXM96: ID = F, I/O = 7 (4DI, 4DO) JXM97: ID = A, I/O = 7 (4DI, 3DO)				
Discrete inputs	(4) 3 mA @ 28 VDC gold contact mechanical, low power reed, or proximity sensor	(2) 7 mA @ 24 VDC gold contact mechanical, low power reed, or proximity sensor	(2) 6.5 VDC <.045 mA, must be low power dry contact capable of operating at <.045 mA @ 6.5 VDC or solid state pnp capable of operating at 6.5 VDC and <1 mA		
Discrete outputs	JXM96: (4) 28 VDC (4 Watts total power available) JXM97: (3) 28 VDC (2.4 Watts total power available)	(2) 24 VDC (4 watts total power available)	JXM93: (2) 6.5 VDC 2 mA. Suitable for StoneL piezo valve JXM94: (2) 24 VDC (4 watts total power)		
Analog input		(1) Analog (4-20 mA) input 10-bit resolution (0.1%)	JXM94: (1) analog (4-20 mA) input 10-bit resolution (0.1%)		
Analog output			JXM94: (1) analog (4-20 mA) output 10-bit resolution (0.1%)		
Operating voltage	AS-Interface voltage	24 VDC via DeviceNet voltage	9 to 32 VDC via Foundation Fieldbus voltage		
Current consumption	<40 mA (with no outputs energized)	<60 mA (with no outputs energized)	<17 mA		
Indication	(2) LEDs indicate discrete input status (red/ green)	(2) LEDs indicate discrete input status (red/ green)	(2) LEDs indicate discrete input status (red/ green)		
External voltage			JXM94: 24 VDC via external power		
Data rate	167 kb/s	125, 250, 500 kb/s	31.25 kb/s		

## Relay modules (JXR and JXI models)

Independent or Interlocked relay modules are integrated with each of the I/O modules to provide high power output switching capabilities. (AS-Interface, DeviceNet and Foundation Fieldbus externally powered I/O modules are available with relay outputs.) The 2-DO from the I/O modules drive the two relays providing high power switching operation to separate high power circuits. All other functions of the I/O modules remain the same.



Specifications for relay modules						
Protocol		<b>Device</b> Net <sup>®</sup>	FOUNDATION			
Models: independent	JXR96 JXR97 (extended addressing)	JXR92	JXR94 (externally powered)			
Models: interlocking	JXI96 JXI97 (extended addressing)	JXI92	JXI94 (externally powered)			
AS-Interface profile	JX_96 ID = F, I/O = 7 (4DI, 4DO) JX_97 ID = A, I/O = 7 (4DI, 3DO)					
Discrete inputs	(4) 3 mA @ 28 VDC gold contact mechanical, low power reed, or proximity sensor	(2) 7 mA @ 24 VDC gold contact mechanical, low power reed, or proximity sensor	(2) 6.5 VDC <.045 mA, must be low power dry contact capable of operating at <.045 mA@6.5 VDC or solid state pnp capable of operating at 6.5 VDC and <1 mA			
Discrete Inpendent outputs (relay) Interlocking	<ul> <li>(2) 120/250 VAC fused @ 2A independent for other AC loads</li> <li>(2) 120/250 VAC fused @ 2A interlocked for motor operation</li> </ul>	(2) 120/250 VAC @ 2A independent for other AC loads (2) 120/250 VAC @ 2A interlocked for motor operation	(2) 120/250 VAC @ 2A independent for other AC loads (2) 120/250 VAC @ 2A interlocked for motor operation			
Bus powered outputs	96: (2) 28 VDC (4 Watts total power available) 97: (1) 28 VDC (2.4 Watts total power available)					
Analog input		(1) analog (4-20 mA) input 10-bit resolution (0.1%)	(1) analog (4-20 mA) input 10-bit resolution (0.1%)			
Analog output			(1) analog (4-20 mA) output 10-bit resolution (0.1%)			
Operating voltage	26.5 to 31.6 VDC	11 to 25 VDC	9 to 32 VDC			
Current consumption	<40 mA (with no outputs energized)	<60 mA (with no outputs energized)	<17 mA			
Indication	(2) LEDs indicate discrete input status (red/ green)	(2) LEDs indicate discrete input status (red/ green)	(2) LEDs indicate discrete input status (red/ green)			
External voltage (analog I/O)			24 VDC via external power			
External voltage (relay outputs)	Up to 250 VAC; 30 VDC	Up to 250 VAC; 30 VDC	Up to 250 VAC; 30 VDC			

#### Models with integral solenoid valves

An integral Cyclone<sup>™</sup> pneumatic valve may be selected that is precisely designed to be powered by the I/O module outputs. Single coil and dual coil versions are available. The high flow rate (1.2 Cv) solenoid operated spool valve provides reliable valve control for most any size of valve/actuator.



## **Schematics**

Single pilot spring return pneumatic valve on spring return actuator



Dual coil shuttle piston pneumatic valve on double acting actuator



#### General pneumatic specifications Valve design Pilot operated spool valve Configuration Single pilot 5-way, 2-position, spring return 5-way, 2-position, shuttle piston Dual pilot Flow rating 1.2 Cv (Kv = 1.04 based on flow m3/hr)3%" NPT (1.2 Cv) Porting Medium Air or inert gas -40° C to 80° C Medium temperature range (TS)Operating pressure 45 psi to 120 psi (3.1 to 8.2 bar) Operating temperature -40° C to 80° C (-40° F to 176° F) Operating life 500,000 cycles (1.2 Cv) Manual override Internal momentary Optional external momentary available Optional external latching available Material of construction Aluminum enclosure Spool Nickel plated aluminum Body Epoxy coated anodized aluminum Stainless steel Stainless steel enclosure Spool Body Stainless steel Polysulfone Seal spacers Nitrile compound Spool seals O-rings Nitrile compound End caps and 316 stainless steel fasteners Solenoid coil specifications JXB Operating voltage 20 - 250 VAC 50/60 Hz: 20 - 55 VDC 12 mA @ 20 - 250 VAC (1.0 watt typical) Power consumption 20 mA @ 20 - 55 VDC (0.5 watts typical) Inrush current 3.75 A @ 125 VAC (typical) 3.0 A @ 220 VAC (typical) 0.15 A @ 24 VDC (typical) Filtration requirements 50 microns

JXM92, JXM94, JXM96 24 VDC Operating voltage Power consumption 0.5 watts Filtration requirements 50 microns

#### Specifications, JXB and JXM models

# Special modules

A variety of other functions are available with the JX. The following options provide essential networking capabilities in hazardous or general purpose environments.

# 12 pole terminal block (JXB models)

This convenient option is a junction box with a 12 pole terminal block inside. This be used to securely terminate and connect wires for a wide range of applications.

# AS-Interface combination repeater and power conditioner (JXX models)

AS-Interface combination repeater and power conditioner extends your network length easily in hazardous and general purpose locations.

## AS-Interface power conditioner

Power for two-wire bus networks must be decoupled from the communication signal for proper operation. With the JX power conditioner, the power supply may be located in a safe area with the power conditioner located in the field. Distance from the power supply to the power conditioner does not add to effective bus length.

## AS-Interface repeater

This repeater extends the usable length of the AS-Interface network by 100 meters. The repeater requires one (1) AS-Interface power supply or an AS-Interface power conditioner.



Specifications						
12 pole terminal block						
Models	JXB12	JXB12				
Current ratings	10 amps, 300 volts UL/C	C8A				
Number of poles	12					
Wire size	AWG #12-22 CU					
AS-Interface power condition	ner					
Models	JXX01 and JXX02 (redu JXX05 and JXX06 (dais	JXX01 and JXX02 (redundant) JXX05 and JXX06 (daisy chain)				
Maximum operating voltage	35 VDC					
Maximum current	3 amps					
LED displays	Voltage low LED Voltage OK LED	Solid red < 25.5 volts Solid green > 26.1 volts				
AS-Interface repeater						
Models	JXX00, JXX01 and JXX06					
Communication protocol	AS-Interface v3.0					
Operating voltage	26.5 - 31.6 VDC (AS-I voltage)					
Maximum current	3 amps					
AS-interface cycle time	0.15 ms X(number of slaves +1)					
Current usage	60 mA per segment, 120 mA total					
Bus on LEDs	Green if AS-i power applied					



# JX specifications and ratings

Specifications					
Materials of construction					
Housing & cover	Epoxy-coated anodized aluminum or CF3M stainless steel				
Clear cover	Polycarbonate				
Elastomer seals	Buna-N				
Fasteners	Stainless steel				
Operating life	Unlimited				
Temperature range	-40° C to 80° C (-40° F to 176° F) +60° C (+140° F) maximum ambient for special function modules X00, X01 and X06				
Enclosure protection	Type 4, 4X and 6 and IP66/67				
Warranty					
Mechanical components	Two years				

Specifications			
Modules	Five years		
Unit weights	Without solenoid	With solenoid	
Aluminum housing and cover	1.40 kg / 3.10 lbs	2.10 kg / 4.60 lbs	
Aluminum housing and clear cover	1.20 kg / 2.65 lbs	1.90 kg / 4.10 lbs	
Stainless steel housing and cover	3.40 kg / 7.50 lbs	4.90 kg / 10.9 lbs	
Stainless steel housing and clear cover	2.72 kg / 6.00 lbs	3.90 kg / 8.60 lbs	
Unit dimensions			
Unit height	97.89 mm [3.85 in]		
Cover removal clearance	25.40 mm [1.00 in]		
Hazardous area ratings	US and CA (XP) Class I,II,III, Division 1 US and CA (NI) Class I,II,III, Division 2 ATEX/IECEX Ex db ATEX/IECEX Ex tb		
Approvals*	cFMus, ATEX, IECEx See StoneL.com/approv	als for details	

\* Only models listed on StoneL's official website are approved per specific rating.





## Dimensions

#### Without switch



With switch - "S"



### With pneumatic valve



rie	es Iunction	odela				
A juncuon module						
Punctions						
		S-Interfa	s - passive			
	T04 Fc	oundatio	n Fieldbus and Profibus PA	***		
	T06 D	eviceNet	,			
	T08 M	odbus a	ıd Profibus DP			
	Drop co	onnector	s - protected			
	P02 A	S-Interfa	ce (240 mA)			
	P04 Fo	oundatio	1 Fieldbus and Profibus PA (40 mA)			
	P06 D	eviceNet	* (240 mA power protected)			
	P08 M	oubus a	a Pronous DP (240 mA power protected)			
	Drop co	onnector	s - switch protected			
	S04 E	5-interfa	re (240 mA)			
	S04 FC	eviceNet	<sup>™</sup> (240 mA power protected)			
	S08 M	odbus a	id Profibus DP (240 mA power protected)			
		PNEU	MATIC VALVE			
		11 INO	pneumatics			
		1	NCLOSURE			
		1	poxy-coated aluminum housing			
			C Clear cover North American (NEC/CEC)			
		1	Clear cover International (IEC)			
			Aluminum cover International (IEC)			
			triples stell bouries			
			Clear cover North American (NEC/CEC)			
			Clear cover International (IEC)			
			S Stainless steel cover North American (NEC/CEC)			
			Γ Stainless steel cover International (IEC)			
			CONDUIT/CONNECTORS			
			Drop connectors			
			03A (3) 1/2" NPT			
			06A (3) M20			
			09A (3) 3/4" NPT			
del	number	vample				
uel	T02	11 1	C 03A OPTIONAL			
		ol num		ċ		
our	nting hard	ware rea	aired and Some models may include 5-digit			
d s	eparately.		identification suffix.			

Model selector								
Ser	ie							
JX	J	unctio	n modi	ıle				
	Functions							
	I/O modules							
	M92 DeviceNet™							
		M93	Found	lation F	ieldbus (bu	s powered outputs)		
		M94	Found	lation F	ieldbus (ex	ternally powered outputs)		
		M96 AS-Interface						
		M97	AS-In	terface	with extend	led addressing		
		I/O 1	module	es - relay	y outputs			
		R92	Devic	eNet™ (	independer	ıt)		
		R94	Found	lation F	ieldbus (in	dependent)		
		R96	AS-In	terface	(independe	nt)		
		R97	AS-In	terface	with extend	led addressing (independent)		
		I92	Devic	eNet™ (	interlocked	)		
		I94	Found	lation F	ieldbus (in	erlocked)		
		I96	AS-In	terface	(interlocke	1)		
		I97	AS-In	terface	with extend	led addressing (interlocked)		
		Spec	ial fun	ction m	odules			
		000	Empty	y enclos	ure			
		B12	(12) p	ole tern	ninal block			
		X00	AS-In	terface 1	repeater			
		X01	AS-In	terface 1	repeater an	d power conditioner (redundant)		
		X02	AS-In	terface j	power cond	itioner <sup>(</sup> redundant <sup>)</sup>		
		X05	AS-In	terface j	power cond	itioner (daisy chain)		
		X06	AS-In	terface 1	repeater an	d power conditioner <sup>(</sup> daisy chain <sup>)</sup>		
	PNEUMATIC VALVE							
			11	No pn	eumatics			
				EN	CLOSURI	E		
				Epo	xy-coated a	aluminum housing		
				Ċ	Clear cove	r North American (NEC/CEC)		
				D	Clear cove	r International (IEC)		
				Е	Aluminun	a cover North American (NEC/CEC)		
				R	Aluminun	a cover International (IEC)		
				Stai	nless steel ]	housing		
				Y	Clear cove	r North American (NEC/CEC)		
				Z	Clear cove	r International (IEC)		
				S	Stainless s	teel cover North American (NEC/CEC)		
				Т	Stainless s	teel cover International (IEC)		
					CONE	UIT/CONNECTORS		
					L/O and	special function modules		
					0NA (4	) 1/2" NPT		
					OMA (4	) M20		
					OTA (4	) 3/4" NPT		
						,		
Mode	el	numb	er exan	nple				
JX		M96	11	С	0NA	OPTIONAL		
						partnership ID		
Mon	n	ting h	ardward	e requir	ed and	Some models may include 5-digit		
sold	56	eparate	ely.	require	est until	identification suffix.		

Model selector	Model selector
Series	Series
JX Junction module [aluminum enclosure and pneumatic valve]	JX Junction module [stainless steel enclosure and pneumatic valve]
Functions	Functions
I/O modules	I/O modules
M92       DeviceNet <sup>™</sup> M94       Foundation Fieldbus (externally powered outputs with no analogs)         M96       AS-Interface	M92       DeviceNet"         M94       Foundation Fieldbus (externally powered outputs with no analogs)         M96       AS-Interface
Special function modules	Special function modules
B12 (12) pole terminal block	B12 (12) pole terminal block
PNEUMATIC VALVE [Aluminum]	PNEUMATIC VALVE [Stainless steel]
Single pilot         1E       Internal momentary override only / 1.2 Cv         1Y       External momentary & internal override / 1.2 Cv         1G       External latching & internal override / 1.2 Cv         Dual pilot       2E         2E       Internal momentary override only / 1.2 Cv         2Y       External momentary override only / 1.2 Cv         2G       External momentary & internal override / 1.2 Cv         2G       External latching & internal override / 1.2 Cv         2G       External latching & internal override / 1.2 Cv         2G       External latching & internal override / 1.2 Cv         2G       External latching & internal override / 1.2 Cv         2G       External latching & internal override / 1.2 Cv         2G       External latching & internal override / 1.2 Cv         2G       External latching & internal override / 1.2 Cv         2G       C         C       Clear cover North American (NEC/CEC)         D       Clear cover International (IEC)         E       Aluminum cover North American (NEC/CEC)         R       Aluminum cover International (IEC)	Single pilot         1E       Internal momentary override only / 1.2 Cv         1Y       External momentary & internal override / 1.2 Cv         1G       External latching & internal override / 1.2 Cv         Dual pilot       2E         2E       Internal momentary override only / 1.2 Cv         2Y       External momentary & internal override / 1.2 Cv         2G       External latching & internal override / 1.2 Cv         2G       External latching & internal override / 1.2 Cv         2G       External actions & internal override / 1.2 Cv         2G       External actions & internal override / 1.2 Cv         2G       External coverride / 1.2 Cv         2G       External actions & internal override / 1.2 Cv         2G       External coverride / 1.2 Cv         2G       External actions & internal override / 1.2 Cv         2G       External actions & internal override / 1.2 Cv         2G       External actions & internal override / 1.2 Cv         2G       External actions & internal override / 1.2 Cv         2G       External actions & internal override / 1.2 Cv         2G       External actions & internal override / 1.2 Cv         3       Clear cover North American (NEC/CEC)         2       Clear cover International (IEC)         3
CONDUIT/CONNECTORS         I/O and special function modules         03A       (3) 1/2" NPT         06A       (3) M20         09A       (3) 3/4" NPT	CONDUIT/CONNECTORS         I/O and special function modules         03A       (3) 1/2" NPT         06A       (3) M20         09A       (3) 3/4" NPT
JA MIN 2E C UJA OPTIONAL	JX M96 2E S 03A OPTIONAL
model numberpartnership IDMounting hardware required and sold separately.Some models may include 5-digit identification suffix.	model numberpartnership IDMounting hardware required and sold separately.Some models may include 5-digit identification suffix.



Valmet's professionals around the world work close to our customers and are committed to moving our customers' performance forward – every day.

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