Supplier QHSE Handbook

Quality • Health • Safety • Environment



About this Handbook

This document is supplementary to the Valmet Supplier Code of Conduct (SCoC) and General* Purchase *Conditions (GPC), setting out QHSE-specific operational requirements. In the event of any inconsistency between this Handbook, the SCoC, and the GPC, the stricter requirement shall prevail. In all cases, the GPC governs the contractual relationship between Valmet and the Supplier.

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1. Purpose

Why this Handbook exists and how it relates to the Valmet supplier framework

The purpose of this Valmet Supplier QHSE Handbook (the "Handbook") is to specify the operational requirements on quality, health, safety, and environment (QHSE) management applicable to Valmet's suppliers, supplementary to the Valmet Supplier Code of Conduct (the "SCoC") and the Valmet General Purchase Conditions (the "GPC").

Requirements set out in full in the SCoC or GPC are not restated in this Handbook; instead, a cross-reference is provided to the applicable section of the relevant document. In the event of any inconsistency between this Handbook, the SCoC, and the GPC, the stricter requirement shall prevail. In all cases, the GPC governs the contractual relationship between Valmet and the Supplier.



Valmet Supplier Document Hierarchy — stricter requirement always prevails

2. Scope

Which suppliers are covered, and the relationship with other contractual documents

This Handbook applies to Valmet Direct Material (DM) Suppliers. It may also be applied to any other Valmet suppliers or service providers when deemed appropriate.

This Handbook does not supersede any requirements outlined in technical requirements, drawings, product-specific standards, supply quality standards, or purchase contracts. Suppliers shall also comply with any additional instructions or requirements issued by Valmet beyond those listed in this document.

NOTE *Suppliers receiving a specific purchase order with technical specifications, drawings, or dedicated supply quality requirements must satisfy all such requirements in addition to, and not in lieu of, the obligations set out in this Handbook.*

3. General Requirements

Foundational obligations applicable across all QHSE domains

3.1 Supplier Code of Conduct

The Valmet Supplier SCoC is the primary binding document governing the conduct, ethics, sustainability, and general compliance obligations of all Valmet suppliers. This Handbook shall be read and applied in conjunction with the SCoC. Compliance with the SCoC is a precondition for entering into and maintaining any business relationship with Valmet.

SEE *SEE SCoC - General Requirements: For the full scope of general obligations, including sustainability due diligence, human rights, business ethics, intellectual property, information security, audit rights, and reporting mechanisms, refer to Appendix 2 for the link.*

3.2 Legislative Compliance

The Supplier shall comply with all applicable laws, regulations, and standards in the jurisdictions in which it operates and in the destination countries for products and services supplied to Valmet. The Supplier shall hold and maintain all required permits, approvals, licenses, and product markings, and shall inform Valmet without delay of any legal or regulatory change that may affect deliveries or compliance status. (Non-Compliance shall be notified)

SEE *SEE SCoC - General Requirements | GPC Clause 4: The overarching obligation to comply with all applicable national and international laws, trade sanctions, export control regulations, anti-corruption and anti-bribery laws is outlined in the SCoC General requirements section and GPC Clause 4. The GPC additionally governs sanctions compliance (Clauses 4.11–4.12), export control classification (Clause 4.13), and Valmet's right to suspend or terminate for non-compliance (Clause 4.14).*

3.3 Management System Standard Certifications

Valmet expects suppliers to certify their management systems according to the latest editions of ISO 9001, ISO 14001, and ISO 45001. *ISO 50001 certification is preferred for energy-intensive suppliers.* Certification demonstrates commitment to quality, environmental responsibility, occupational health and safety, and streamlines the supplier approval process. In the event of any change in certification status, the Supplier shall notify Valmet without delay.

The ISO 3834 certificate may be accepted in lieu of ISO 9001 for welding workshop quality management, subject to Valmet's agreement.

NOTE *Suppliers who are not yet certified are encouraged to commence the certification process. Valmet may consider documented evidence of equivalent management system maturity on a case-by-case basis during supplier approval.*

3.4 Supplier Performance Expectations

The Supplier shall take full ownership of the quality of its products and services and follow superior QHSE practices, ensuring all deliveries to Valmet meet the highest standards of quality and consistency. Suppliers shall establish robust processes, tools, and metrics to monitor performance across the following parameters:

- HSE performance indicators and targets
- Quality metrics, including defect rates, first-time right, and NCR quantity
- Delivery reliability and on-time delivery (OTD) performance
- Lean performance metrics: cost efficiency, waste reduction, and cycle time

The Supplier shall promptly inform Valmet of any performance issues and shall regularly report progress to ensure transparency and accountability.

3.5 QHSE Roles and Responsibilities

The Supplier shall clearly define the roles, responsibilities, and authorities related to QHSE within its organization. Required competencies shall be documented, and the Supplier shall ensure that all personnel performing QHSE-relevant work are competent based on appropriate education, training, or experience. Adequate resources shall be allocated for these tasks. Records evidencing roles, responsibilities, authorities, and competencies shall be maintained and made available to Valmet upon request.

TIP *Best practice: Nominate a dedicated QHSE representative as the primary point of contact for Valmet. Ensure competency records are current and reviewed at least annually. Succession plans for key QHSE roles reduce delivery risk.*

3.6 Control of Sub-suppliers

The Supplier is fully responsible for the QHSE performance of its sub-suppliers. Hence, communication of QHSE requirements shall be appropriately transferred to the sub-supplier; it is the sole responsibility of the Supplier. Non-conformance with the requirements shall lead to delivery failure. The Supplier shall maintain a documented list of approved sub-suppliers and shall operate a process for their evaluation, approval, and ongoing monitoring. Valmet reserves the right to audit or evaluate any sub-supplier and to restrict or prohibit their use in connection with Valmet orders.

SEE *SEE SCoC - General Requirements (Monitoring Compliance): Obligations to cascade the SCoC requirements, including sustainability, human rights, and ethical conduct obligations, to sub-suppliers and subcontractors are set forth in the SCoC. The Supplier is responsible for ensuring all sub-suppliers are made aware of and comply with the SCoC.*

3.7 Lean & Operational Excellence (OpEx)

The Supplier shall continuously improve quality, HSE, delivery, and cost performance by applying Lean and OpEx principles. The Supplier is expected to:

- Systematically identify and reduce waste, variation, and risks in processes
- Use data, KPIs, and root cause analysis to drive improvements
- Implement 5S, corrective and preventive actions, and standardize good practices
- Actively support Lean@Suppliers initiatives in collaboration with Valmet
- Encourage employees to contribute continuous improvement ideas
- Proactively communicate to Valmet any improvement ideas related to product design, assembly, or packing that may positively impact QHSE performance

Valmet encourages suppliers to submit improvement suggestions via the Valmet First Report Portal (see Appendix 2). In accordance with GPC Clause 4.10, the Supplier shall also use this portal to report HSE events, nonconformities, and continuous improvement events.

3.8 Change Management

The Supplier shall maintain a documented change management process ensuring that no change adversely affects product quality, safety, delivery, or regulatory compliance. The Supplier shall notify Valmet in writing and obtain prior written approval before implementing any change affecting the product, process, material, equipment, sub-supplier, or key personnel.

Changes impacting product design, contract value, or delivery schedule shall require Valmet's written approval before implementation.

SEE *SEE GPC Clause 13: The contractual right of Valmet to instruct changes to Goods and/or Services, and the Supplier's obligations regarding additions, reductions, or other modifications to Delivery, are governed by GPC Clause 13. Any commercial or schedule impact of a Valmet-instructed change must be claimed by the Supplier within 10 days of receipt of the instruction, in accordance with GPC Clause 13.2.*

3.9 Business Continuity Planning

The Supplier shall maintain a current Business Continuity Plan (BCP) to ensure continuity of supply following potential disruption events, including but not limited to facility fires, natural disasters, machinery breakdowns, supply chain disruptions, and pandemics. The BCP shall:

- Identify critical processes and key risk scenarios
- Define recovery actions and alternative production or sourcing arrangements
- Be reviewed and updated regularly, and in any event, following significant operational changes

3.10 Packing, Shipping, and Marking Requirements

The Supplier shall ensure that all products are clearly marked with Valmet item codes and order references, and are packed, shipped, and handled in a manner that prevents damage and complies with applicable legal requirements, including the responsibilities defined under the agreed Incoterms rule as specified in the Purchase Contract. All required safety instructions and documentation shall be included.

Where individual packing instructions have been agreed between Valmet and the Supplier, products shall be packed strictly in accordance with those instructions, which shall take precedence over the Supplier's standard packing practices. In the absence of agreed specific packing instructions, the Supplier shall apply packaging adequate to protect the product through the full agreed transport chain.

SEE *SEE GPC Clauses 9.1 and 10.4: Transfer of risk is governed by the applicable Incoterms rule in the Purchase Contract (GPC Clause 9.1). In the event of delivery delay, the Supplier's obligations to arrange expedited packing, handling, and transportation at its own cost are set out in GPC Clause 10.4.*

3.11 Communication

The Supplier shall maintain timely, accurate, and proactive communication with Valmet. The Supplier shall immediately notify Valmet of any issues or changes related to QHSE, delivery, competence, or performance that may affect products or services, and shall resolve any uncertainties without delay.



3.12 Control of Documented Information

The Supplier shall manage and control all documents specified in this Handbook and the SCoC. Documents shall be accessible, up to date, and adequately protected against unintended alteration or loss. Records shall be retained for the minimum periods specified in this Handbook or in applicable legal requirements, whichever is longer.

4. Quality Requirements

Operational quality obligations covering inspection, traceability, welding, and NDE

4.1 Handling of Non-Conforming Products and Services

The Supplier shall maintain a documented process to identify, control, and manage non-conforming products and services. The Supplier shall:

- Immediately identify, segregate, and clearly mark non-conforming items (e.g., "Hold" status)
- Take immediate steps to contain non-conforming products, such as quarantining stock, recalling dispatched items where possible, and suspending the suspect process while investigating
- Prepare a Nonconformity Report (NCR) for each detected non-conformity
- Report non-conformities requiring Valmet disposition through the Valmet First Report Portal
- Not remove hold status or release non-conforming items for use without Valmet's written approval
- Define and implement corrective actions (CA) using the 8D methodology (or equivalent) to prevent recurrence. The proactive approach in analyzing the risks that are involved based on

the non-conformity in a similar area to stop occurrence is highly recommended

Records of non-conformities and actions taken shall be retained and made available to Valmet upon request.

SEE *SEE GPC Clauses 9.2 and 16: The Supplier's obligation to remedy shortages, non-compliance, or defects in Goods or Services without delay, and at its own cost, is governed by GPC Clauses 9.2 and 16. Warranty period obligations, defect notification requirements, and Valmet's right to remedy Supplier's cost are set out in GPC Clauses 15 and 16.*

4.2 Quality Assurance Plan

The Supplier shall define and document a Part Quality Assurance Plan (PQAP) or Inspection and Test Plan (ITP) in the following circumstances:

- When a product is manufactured for the first time by the Supplier for Valmet (whether a new product with an existing supplier, or an existing product with a new supplier)
- Where changes have been made to the product
- When required by Valmet

The plan shall be approved by Valmet before the commencement of manufacturing and shall, as a minimum, address:

PQAP / ITP Minimum Content	Purpose
Scope of inspection & extent of inspection	*Define what is being inspected*
Reference documents and procedures	*Link to applicable standards and specs*
Inspection points (hold/witness/review)	*Define Valmet's involvement levels*
Inspection and testing methods	*Specify techniques and instruments*
Acceptance criteria	*Quantify pass/fail thresholds*
Responsibilities	*Assign ownership for each activity*
Documentation and reporting requirements	*Ensure traceability of results*

4.3 Material Traceability and Raw Material Control

The Supplier shall maintain a documented traceability system to ensure products and materials are traceable from raw material receipt through production to finished goods and delivery. Non-conforming items shall be clearly identified and segregated throughout. Traceability records shall meet all applicable legal and regulatory requirements and shall include, as a minimum:

- Manufacturing location and date
- Shipping date and destination
- Purchase order number and country of origin

Documentation shall be retained for the period required by applicable law or regulation, or a minimum of ten (10) years, whichever is longer, unless otherwise agreed in writing with Valmet. The Supplier shall be able to provide full traceability information to Valmet within two (2) working days of request.

SEE *SEE GPC Clauses 4.6 and 4.13: The obligation to prepare, obtain, and submit all required certifications, material data sheets, country of origin declarations, and export control classification data is set out in GPC Clauses 4.6 and 4.13. Traceability data provided to Valmet may be used for mandatory regulatory reporting, including the EU Carbon Border Adjustment Mechanism (CBAM).*



4.4 Control of Incoming, In-Process, and Finished Goods

The Supplier shall ensure the quality of all incoming materials, in-process items, and finished goods through documented inspection and control processes. Incoming materials shall be inspected and recorded before use in production to prevent non-conforming items from entering the manufacturing process. Final inspection activities shall be defined, performed, and documented for conformity of finished goods.

Inspection and test records shall be retained and made available to Valmet upon request. All requirements defined in the applicable PQAP or ITP shall be observed.

4.5 Equipment and Tool Maintenance and Calibration

The Supplier shall maintain a documented system for the maintenance and calibration of all manufacturing and inspection equipment that affects product quality. All such equipment shall be:

- Uniquely identified and registered
- Subject to planned preventive maintenance at defined intervals
- Calibrated with accuracy traceable to national or international measurement standards

Equipment that is out of calibration shall not be used in the production or inspection of items supplied to Valmet. Maintenance and calibration records shall be retained and made available to Valmet upon request.

4.6 Welding Requirements

In the event that the Supplier undertakes welding activities on behalf of Valmet, the Supplier shall ensure that all welders and welding processes are duly qualified in accordance with the most current version of an internationally recognized standard, as designated by Valmet in the applicable purchase order, or as selected by the Supplier and submitted to Valmet for formal approval.

The Supplier is further obligated to prepare and maintain comprehensive welding documentation pertaining to such work, including Welding Procedure Specifications (WPS) and Procedure Qualification Records (PQR), and to provide said documentation to Valmet for review upon request.

NOTE *Valmet reserves the right to carry out or commission weld inspection and testing at any stage of production. The Supplier shall facilitate access and provide all relevant records upon request.*

4.7 NDE Certification

Where non-destructive examination (NDE) is required by product specifications, applicable standards, or Valmet's purchase order, the Supplier shall ensure that NDE personnel hold current, valid certifications in accordance with the latest version of the recognized standard agreed with Valmet (e.g., ISO 9712 or equivalent).

NDE procedures, results, and records shall be documented and made available to Valmet upon request. Applicable NDE methods and acceptance criteria shall be defined in PQAP, ITP, or referenced specifications.

5. Health, Safety & Environmental Requirements

Operational HSE obligations supplementing the Valmet Supplier Code of Conduct

The Valmet Supplier SCoC sets out the primary requirements relating to health and safety, environmental management, climate, resource use, waste, and hazardous substances. The provisions of this Section supplement those requirements with QHSE-specific operational obligations. Where a matter is addressed in the SCoC, this Section cross-references the relevant provision and states only the additional or more specific requirement.



5.1 Handling of HSE Non-Compliance and Incidents

The Supplier shall maintain a documented system for the management of HSE non-compliance events and incidents. Where any non-compliance event or incident has a potential or actual impact on Valmet's products or services, the Supplier shall communicate this to Valmet without delay.

Where Valmet raises an HSE incident in relation to supplied products or services, the Supplier shall investigate the incident, identify and implement corrective and preventive actions, and participate

in any Valmet-led investigation upon request. NCRs related to HSE incidents shall be submitted via the Valmet First Report Portal.

SEE *SEE SCoC - Human Rights (Health and Safety): The Supplier's obligation to track and monitor occupational health and safety performance data, including injuries, illnesses, near misses, and safety training participation, is set forth in the health and safety section of the SCoC.*

5.2 Product Safety and Compliance

The Supplier shall ensure that products designed, manufactured, or imported for Valmet meet the applicable product safety and regulatory compliance requirements of the destination market. The Supplier shall provide Valmet with all relevant HSE information necessary for the safe handling, installation, use, maintenance, and disposal of its products. Additional product safety instructions issued by Valmet shall be implemented by the Supplier.

SEE *SEE SCoC - Climate and Environment (Hazardous Substances and Chemicals): The obligation to ensure products meet mandatory product safety requirements and to identify, evaluate, and mitigate risks associated with the use of products is set forth in the SCoC.*

5.3 Hazardous Substance Control

The Supplier shall provide Valmet with current Safety Data Sheets (SDS) for all hazardous substances incorporated in or used in the manufacture of products supplied to Valmet and shall follow Valmet's Guidance on Material Compliance for Suppliers (see Appendix 2).

SEE *SEE SCoC - Climate and Environment (Hazardous Substances and Chemicals): The full obligations in respect of hazardous substance management, including compliance with REACH, RoHS, and equivalent regulations; prohibition of banned substances; safe handling, storage, and disposal; and prevention of environmental emergencies are set forth in the SCoC.*



5.4 On-site Safety (Valmet's or Valmet's Customer's premises)

When supplier personnel are required to perform work at Valmet or its customers' facilities, the Supplier shall ensure compliance with all Valmet site-specific safety rules in addition to the requirements of the SCoC. This shall include:

- Completion of any mandatory Valmet site induction before commencing work
- Preparation and submission of a risk assessment for the proposed work activities to the Valmet site contact in advance; a risk control plan and mitigation actions using hierarchy control are very important elements to document in the risk assessment
- Provision of administrative control such as display of signages, instructions, processes etc. is mandatory at the workplace
- Provision and mandatory use of appropriate personal protective equipment (PPE) for all personnel on site
- Compliance with Valmet Life Saving Rules and Minimum Safety Standards attached to the contract is mandatory. Deviations to the requirements are unacceptable, which will lead to delivery failure. The permit-to-work (PTW) system shall be defined by the Supplier to ensure no deviations to MSS and LSR requirements and agreed with Valmet prior to kick start the work. This shall cover all high-risk activities, including but not limited to hot work, confined space entry, work at height, working at heights, special lifting loads equipment isolation and zero energy (LOTO), working around radiation, etc.
- Not attending Valmet facilities under the influence of alcohol, drugs, or any other substance that may impair judgement or physical capability. Valmet reserves the right to conduct substance testing in accordance with applicable local law and site rules as a zero-tolerance policy is enforced at all Valmet facilities.
- Immediate reporting of any incident, near miss, or unsafe condition to the Valmet site contact

VALMET LIFE SAVING RULES (Zero Tolerance)

Failure by supplier personnel to comply with Valmet site safety requirements constitutes a non-compliance event subject to contractual penalties as defined in the applicable purchase agreement. Non-compliance may result in immediate removal from site and contractual financial penalties. See Valmet Minimum Safety Standards and Life Saving Rules (Appendix 2).

5.5 Environmental Management

The SCoC sets out Valmet's comprehensive environmental requirements, including environmental management systems, climate and Scope 1/2/3 emission reduction, biodiversity, resource use and waste, and hazardous substance management. The Supplier shall comply with those provisions.

SEE *SEE SCoC - Climate and Environment: Environmental management, climate targets, biodiversity, resource use and waste, hazardous substances, and environmental tracking and collaboration requirements are set forth in the Climate and Environment section of the SCoC. Conflict minerals and raw material due diligence are addressed in the Sustainability due diligence section.*

In addition to the SCoC requirements, the following supplementary obligations apply:

Obligation	Requirement
ISO 14001 Certification	*The Supplier shall certify its environmental management system in accordance with ISO 14001 as specified in Section 3.3 of this Handbook.*
Carbon Border Adjustment Mechanism (CBAM)	*The Supplier shall provide Valmet with all embedded carbon and production data required for Valmet's compliance with the EU Carbon Border Adjustment Mechanism and equivalent regulations in other jurisdictions, within the timeframes specified by Valmet.*
Environmental Product Declarations (EPD)	*Where requested by Valmet, the Supplier shall provide EPDs or equivalent lifecycle assessment data for products supplied to Valmet.*
Deforestation-Free Supply Chains	*The Supplier shall comply with the EU Regulation on Deforestation-Free Supply Chains, including implementing due diligence processes and maintaining geolocation data for relevant production areas, as applicable to products supplied to Valmet.*

A. Appendix 1: Terms and Definitions

Abbreviations and terminology used in this Handbook

The following terms and abbreviations are used in this Handbook. Terms defined in the SCoC carry the same meaning herein.

Term / Abbreviation	Definition
5S	*A Lean workplace organization method: Sort, Set in order, Shine, Standardize, Sustain.*
8D	*Eight Disciplines Problem Solving - a structured CAPA methodology requiring: D1 team formation, D2 problem description, D3 containment actions, D4–D5 root cause analysis, D6–D7 corrective and preventive actions, D8 lessons learned, and closure.*
BCP	*Business Continuity Plan - a documented plan to maintain or restore operations following a disruptive event.*
CA	*Corrective Action - a structured process to address non-conformities and prevent recurrence.*
CBAM	*Carbon Border Adjustment Mechanism - EU regulation requiring disclosure of embedded carbon in certain imported goods.*
SCoC	*Code of Conduct - the Valmet Supplier Code of Conduct, which is the primary binding document for all Valmet suppliers.*
DM Supplier	*Direct Material Supplier - a legal entity engaged by Valmet to supply goods that are physically incorporated into, or form an integral part of, a finished product or assembly delivered to a Valmet customer.*
EPD	*Environmental Product Declaration - a standardized document reporting the environmental impact of a product over its lifecycle.*
GPC / SPC	*General / Service Purchase Conditions form an integral part of every Purchase Contract between Valmet and its suppliers and govern the contractual relationship between the parties.*
ITP	*Inspection and Test Plan - a document defining inspection points, methods, acceptance criteria, and responsibilities.*
NCR	*Nonconformity Report - a formal record of a product or service that fails to meet specified requirements.*
NDE	*Non-Destructive Evaluation - testing methods that assess a component without causing damage (e.g., radiographic, ultrasonic, magnetic particle testing).*
OpEx	*Operational Excellence - the systematic application of Lean and continuous improvement principles.*
OTD	*On-Time Delivery - the percentage of deliveries made on or before the confirmed delivery date.*
PQAP	*Part Quality Assurance Plan - a documented plan for quality control applicable to a specific product.*
PQR	*Welding Procedure Qualification Record - documented evidence that a WPS has been tested and meets the applicable standard.*
PPE	*Personal Protective Equipment - safety equipment worn by personnel to minimize exposure to hazards.*
PTW	*Permit to Work - a formal documented safety control system for high-risk work activities.*
QHSE	*Quality, Health, Safety, and Environment.*
SCOR	*Supplier Change Order Report - the formal document submitted to Valmet to notify and seek approval for a proposed change.*
SDS	*Safety Data Sheet - a document providing information about the properties and hazards of a chemical substance or mixture.*
WPS	*Welding Procedure Specification - a document specifying the required variables and parameters for a welding process.*

B. Appendix 2: Reference Links and Resources

Key documents and portals referenced in this Handbook

The following resources are referenced in this Handbook or the Valmet Supplier SCoC. The Supplier should consult their designated Valmet contact for the most current versions.

Section	Resource	Link / Description
Throughout	**Valmet General Purchase Conditions (GPC)**	https://www.valmet.com/globalassets/about-us/procurement/...
3.1	**Valmet Supplier Code of Conduct (SCoC)**	https://www.valmet.com/sustainability/sustainable-supply-...
3.3	**ISO 9001:2015 — Quality Management**	https://www.iso.org/standard/62085.html
3.3	**ISO 14001:2015 — Environmental Management**	https://www.iso.org/standard/14001
3.3	**ISO 45001:2018 — Occupational H&S**	https://www.iso.org/standard/63787.html
3.3	**ISO 50001:2018 — Energy Management**	https://www.iso.org/standard/69426.html
3.3	**ISO 3834 — Welding Quality**	https://www.iso.org/standard/81650.html
3.4 / 3.7 / 4.1	**Valmet First Report Portal (NCR / HSE / CI reporting)**	https://www.valmet.com/sustainability/health-and-safety/h...
3.8	**SCOR Submission**	*Submitted via Valmet First Report Portal (see above)*
5.3	**Valmet Guidance on Material Compliance for Suppliers**	https://www.valmet.com/globalassets/sustainability/docume...
5.4	**Valmet Minimum Safety Standards and Life Saving Rules**	https://www.valmet.com/globalassets/sustainability/docume...
5.5	**Valmet Sustainability Report**	https://www.valmet.com/sustainability/
5.5	**EU CBAM Regulation**	https://taxation-customs.ec.europa.eu/carbon-border-adjus...
5.5	**EU Deforestation Regulation**	https://environment.ec.europa.eu/topics/forests/deforesta...
SCoC	**OECD Due Diligence Guidance - Conflict Minerals**	https://www.oecd.org/en/publications/monitoring-and-evaluation-framework_55e09ce0-en.html
SCoC	**CDP Supply Chain Programme**	https://www.cdp.net/en/supply-chain
SCoC	**Valmet TrustLine (EthicsPoint)**	https://www.valmet.com/about-us/corporate-governance/trus...

For any queries regarding this Handbook or the Supplier Code of Conduct, contact your designated Valmet Supplier Quality Engineer or Procurement / Supplier Manager.