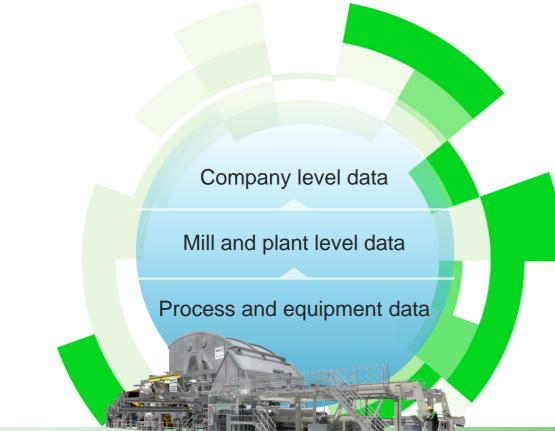
Valmet Industrial Internet Leveraging Big Data Analytics on Tissue Machines

Valmet

Valmet 🕽

# Valmet Industrial Internet

A dialogue with data



## **Dialogue with data:**

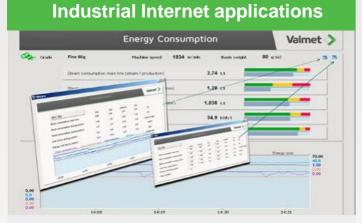
- Combining process and business data from different mill or plant systems
- Leveraging advanced analytics and Valmet's knowhow to create new data driven applications & services
- Providing applications for operator assistance and new set points for the automation system

## Results

Reduced raw material and energy cost Reduced downtime and unplanned stops Improved product quality



## Key elements of Valmet Industrial Internet



From analytical applications for reliability and performance to Advanced Process Controls, information management and process simulators

#### Valmet Performance Center

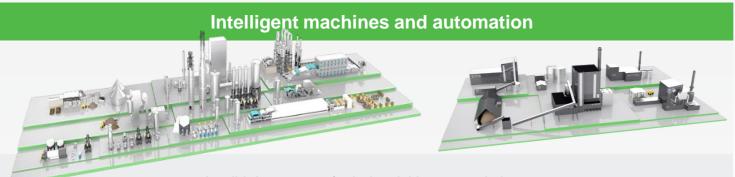


Provides remote support, monitoring and data analysis and access to Valmet's expert network

#### Valmet Customer Portal



A digital, personalized collaboration space between you and Valmet



A solid data source for Industrial Internet solutions

#### Solution ecosystem



Brings leading industry players and innovative start-ups together to co-create new value-adding data driven services



#### Valmet Industrial Internet offering Applications and services for Tissue producers Asset reliability optimization **Operations performance** Advanced reporting and optimization guidance Process Tissue Real time Cost <u>\_\_\_\_</u> Virtual Mill MillTracer performance machine quality monitoring & 17 prediction monitoring diagnostics optimization **On-site Control loop** Condition ッシ Pulp to paper Run-time analysis & performance monitoring Q optimization prediction reporting remote analysis monitoring Dynamic centerline manager

#### Valmet Performance Center





#### Valmet Industrial Internet offering Applications and services for Tissue producers Asset reliability optimization **Operations performance** Advanced reporting and optimization guidance Process Tissue **Real time** Cost Virtual Mill <u>\_\_\_\_</u> MillTracer performance machine quality monitoring & 17 prediction monitoring diagnostics optimization **On-site Control loop** Condition 29) Pulp to paper **Run-time** analysis & performance monitoring Q optimization prediction reporting remote analysis monitoring Dynamic centerline manager

#### Valmet Performance Center





# Real time quality prediction

Paper and board properties modelling for optimized quality

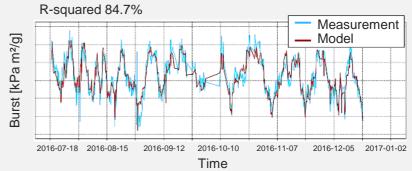
### Service description

- Collecting large data set of process and/or analyzer data
- Modelling and predicting final paper and board properties. Modelled variables include:
  - Paper and board properties: SCT index, CMT index, bulk, burst strength index, tensile, tear, internal bond, porosity
- Quality models and predictions are implemented online and visualized for operators

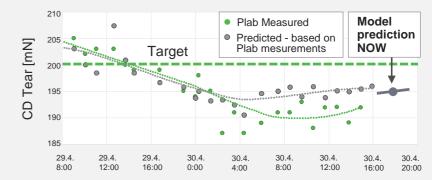
#### **Benefits**

- Online strength information
- More stable final product quality
- Online quality predictions help optimize raw material and chemical consumption, energy consumption and quality

#### Linerboard burst model vs process



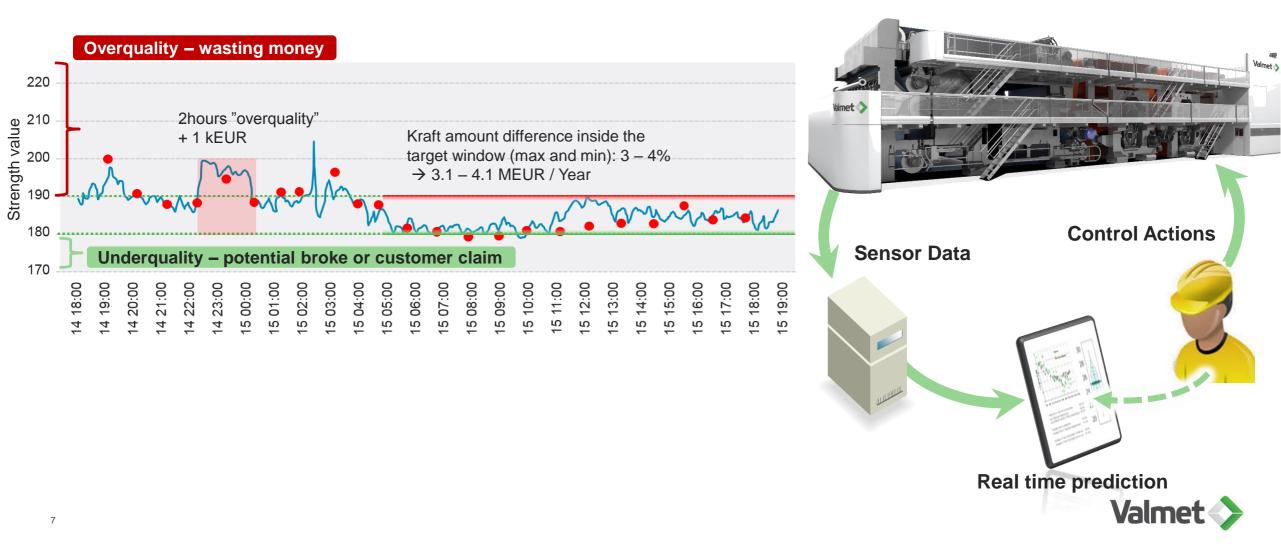
#### Magazine paper CD tear prediction







# Real time quality information for raw material savings



## Valmet Web Break Prediction

For better quality, higher production rate and less waste

#### Service description

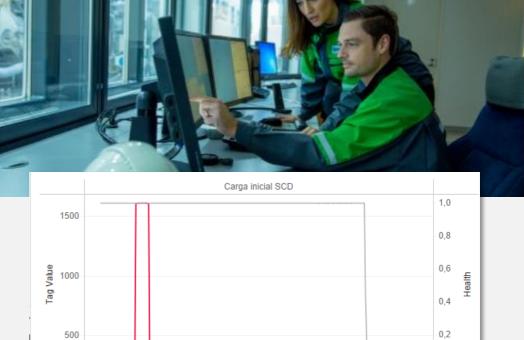
- Using predictive technology, the operators are able to see potential breaks that are most likely to happen and can potentially avoid it.
- Behavior of sensors is analyzed using a predictive model that allows operators or automation personnel make decisions that may prevent a break.
- The live data from the customer site is preprocessed, analyzed and run through Valmet's customized models in order to provide live guidance on avoiding web breaks.

#### **Benefits**

- Decreased breaks mean better quality, higher production rate and less waste.
- As the system improves, it is possible to move towards fully automated closed loop control.
- Value of a single web break application for a single mill can range from 1.5 to 4 M\$ on a yearly basis

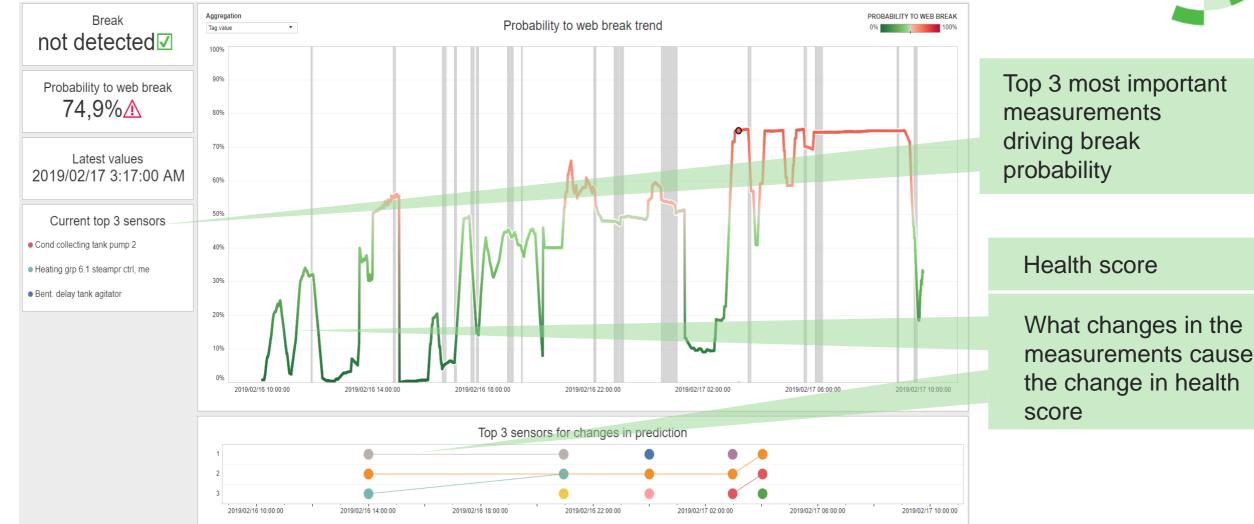
Carga inicial SCD 1.0 1500 0.8 0,6 ag Value 1000 0.4 0,2 500 0.0 11 AM 1 PM 3 PM 5 PM 7 PM The most important measurements which cause the break is indicated relative to a grey health score of line







## Valmet Web Break Prediction – Application screenshot





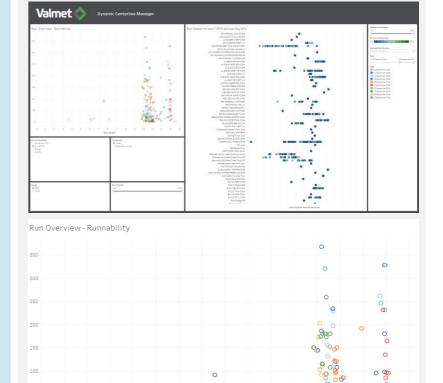
Valmet

9

## Dynamic centerline manager

## Service description

- Visualize variables which explain machine runnability
- By understanding the process interactions we can have influence on several things in the process such as quality, cost/ton, continuous runtime/run, daily production and energy consumption
- Pinpoints areas that require development and maintenance work in the process
- Can teach operators and production workers to change their production and running modes on the machine to achieve the goals set
- Provides detailed information about the cause and effect relationship of changes made in the process' setups.
- Application explains grade-specific runtimes on a daily level
- Shows the most important variables that could predict breaks in the machine







# Today, customers are extensively utilizing our Industrial Internet capabilities



