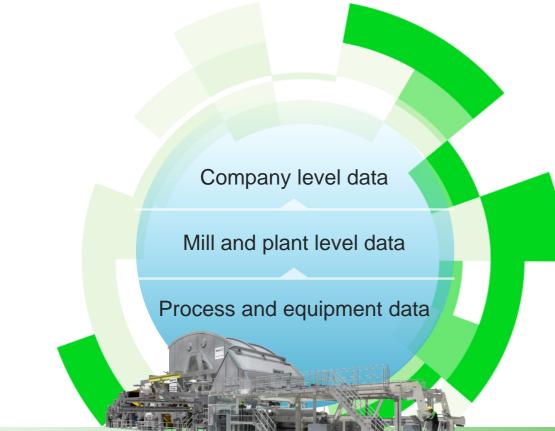
Valmet Industrial Internet Leveraging Big Data Analytics on Tissue Machines

Valmet

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Valmet Industrial Internet

A dialogue with data



Dialogue with data:

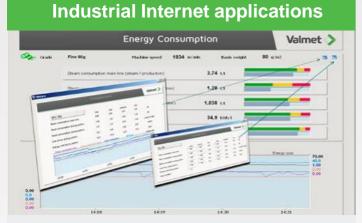
- Combining process and business data from different mill or plant systems
- Leveraging advanced analytics and Valmet's knowhow to create new data driven applications & services
- Providing applications for operator assistance and new set points for the automation system

Results

Reduced raw material and energy cost Reduced downtime and unplanned stops Improved product quality



Key elements of Valmet Industrial Internet



From analytical applications for reliability and performance to Advanced Process Controls, information management and process simulators

Valmet Performance Center

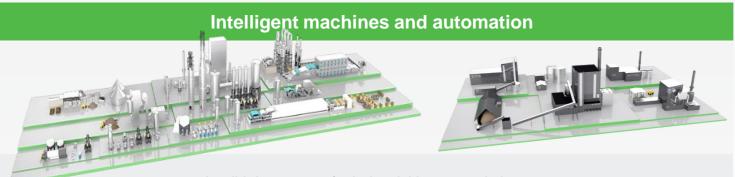


Provides remote support, monitoring and data analysis and access to Valmet's expert network

Valmet Customer Portal



A digital, personalized collaboration space between you and Valmet



A solid data source for Industrial Internet solutions

Solution ecosystem



Brings leading industry players and innovative start-ups together to co-create new value-adding data driven services



Valmet Industrial Internet offering Applications and services for Tissue producers Asset reliability optimization **Operations performance** Advanced reporting and optimization guidance Process Tissue Real time Cost <u>____</u> Virtual Mill MillTracer performance machine quality monitoring & 17 prediction monitoring diagnostics optimization **On-site Control loop** Condition ッシ Pulp to paper Run-time analysis & performance monitoring Q optimization prediction reporting remote analysis monitoring Dynamic centerline manager

Valmet Performance Center





Valmet Industrial Internet offering Applications and services for Tissue producers Asset reliability optimization **Operations performance** Advanced reporting and optimization guidance Process Tissue **Real time** Cost Virtual Mill <u>____</u> MillTracer performance machine quality monitoring & 17 prediction monitoring diagnostics optimization **On-site Control loop** Condition 29) Pulp to paper **Run-time** analysis & performance monitoring Q optimization prediction reporting remote analysis monitoring Dynamic centerline manager

Valmet Performance Center





Real time quality prediction

Paper and board properties modelling for optimized quality

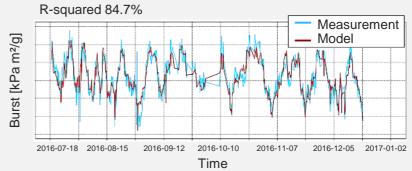
Service description

- Collecting large data set of process and/or analyzer data
- Modelling and predicting final paper and board properties. Modelled variables include:
 - Paper and board properties: SCT index, CMT index, bulk, burst strength index, tensile, tear, internal bond, porosity
- Quality models and predictions are implemented online and visualized for operators

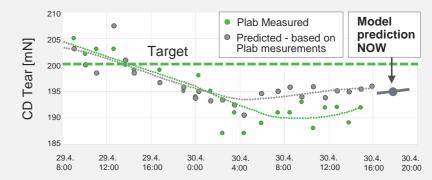
Benefits

- Online strength information
- More stable final product quality
- Online quality predictions help optimize raw material and chemical consumption, energy consumption and quality

Linerboard burst model vs process



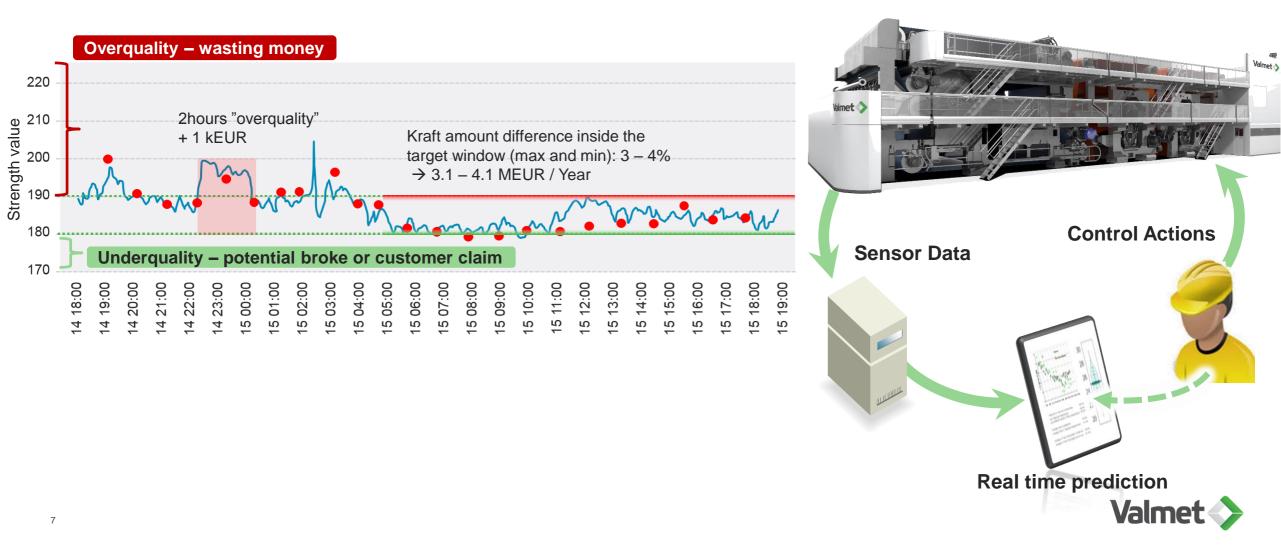
Magazine paper CD tear prediction







Real time quality information for raw material savings



Valmet Web Break Prediction

For better quality, higher production rate and less waste

Service description

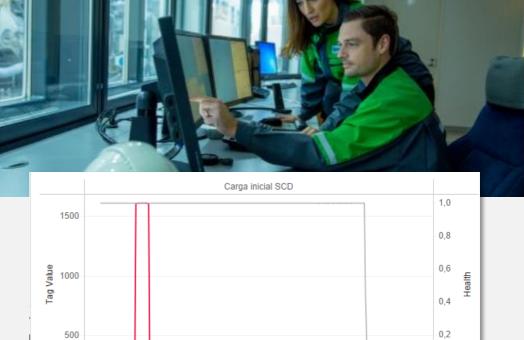
- Using predictive technology, the operators are able to see potential breaks that are most likely to happen and can potentially avoid it.
- Behavior of sensors is analyzed using a predictive model that allows operators or automation personnel make decisions that may prevent a break.
- The live data from the customer site is preprocessed, analyzed and run through Valmet's customized models in order to provide live guidance on avoiding web breaks.

Benefits

- Decreased breaks mean better quality, higher production rate and less waste.
- As the system improves, it is possible to move towards fully automated closed loop control.
- Value of a single web break application for a single mill can range from 1.5 to 4 M\$ on a yearly basis

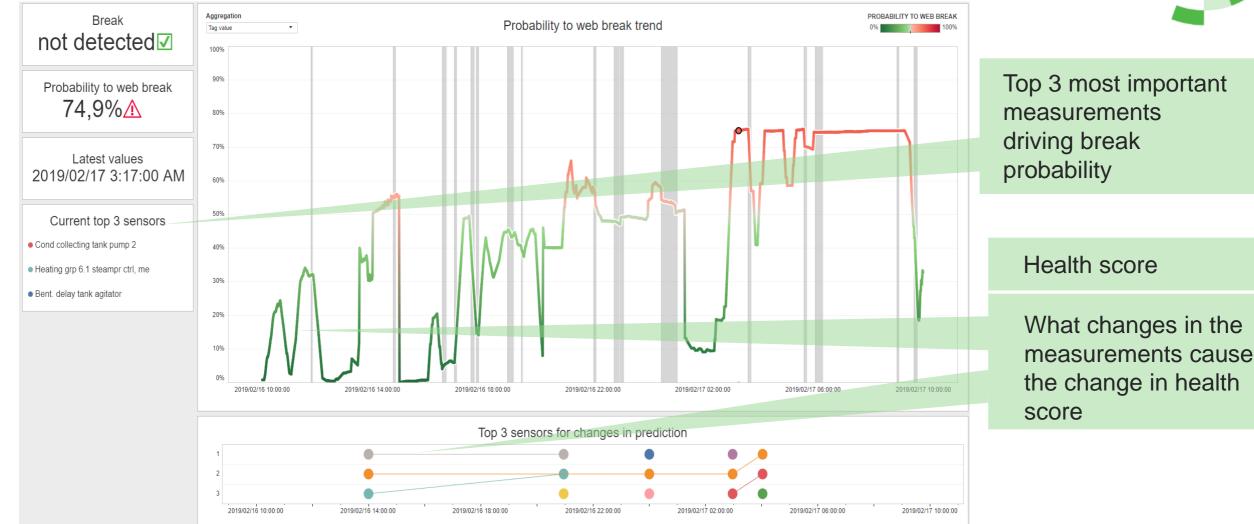
Carga inicial SCD 1.0 1500 0.8 0,6 ag Value 1000 0.4 0,2 500 0.0 11 AM 1 PM 3 PM 5 PM 7 PM The most important measurements which cause the break is indicated relative to a grey health score of line







Valmet Web Break Prediction – Application screenshot





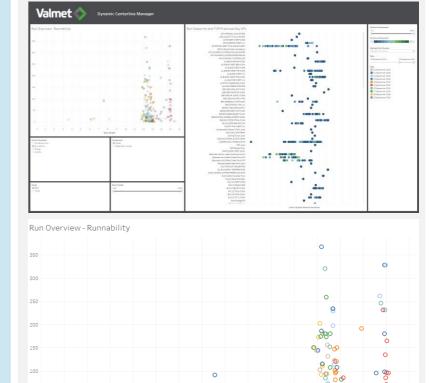
Valmet

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Dynamic centerline manager

Service description

- Visualize variables which explain machine runnability
- By understanding the process interactions we can have influence on several things in the process such as quality, cost/ton, continuous runtime/run, daily production and energy consumption
- Pinpoints areas that require development and maintenance work in the process
- Can teach operators and production workers to change their production and running modes on the machine to achieve the goals set
- Provides detailed information about the cause and effect relationship of changes made in the process' setups.
- Application explains grade-specific runtimes on a daily level
- Shows the most important variables that could predict breaks in the machine







Today, customers are extensively utilizing our Industrial Internet capabilities



